

Job Information

Job #:	96752				Date:	April 20, 2020
Priority:	-	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:				Motor#	<i>t</i> :	

Name Plate Information

Manufacturer:	Siemens	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	100
Serial#:	2020-3-17-20	Model#:		Service Factor:	1.15
Frame:	250M	Rated RPM:	3580	Rated Voltage:	460
Phase:	3	Rated Amps:	460114	Cycles:	60

Special design: No

AC Electrical Inspection

Megs aft	er rewind:	Good	Surge afte	er rewind: Good	Hi-pot after rewind:	Good
Core loss:	Good		Thermistors:	None	Thermostat: None	
RTD:	None			ohms at	degrees C	
Motor Heat	er(s) Present:	Yes	Qty:	Voltage:	Wattage:	

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AC Electrical Inspection (Continued)

RHR

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	83.463	0.509	1.751	195

Conclusion

Service Tech signature:

Service Tech name:

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MILLINGTON, TN LITTLE ROCK, AR

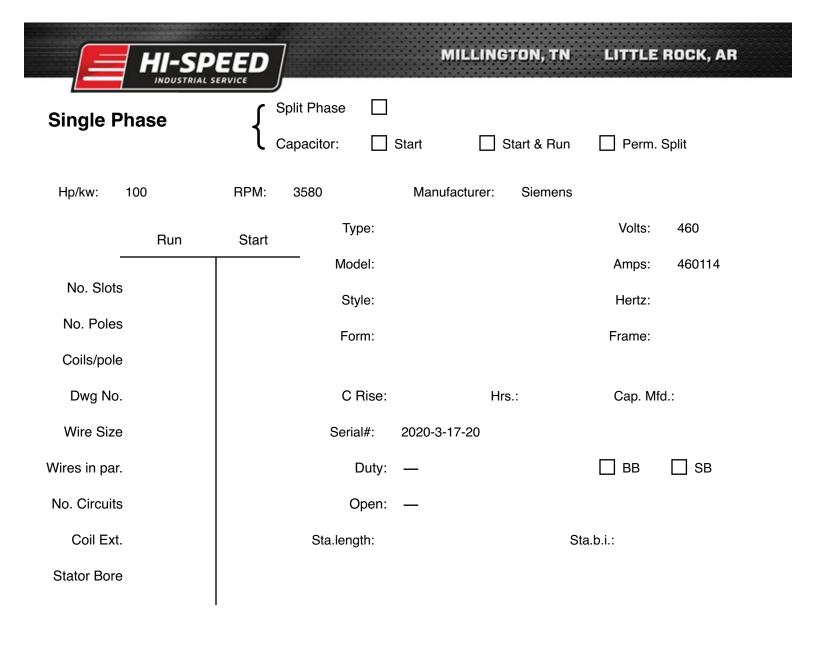
Polyphase Date:

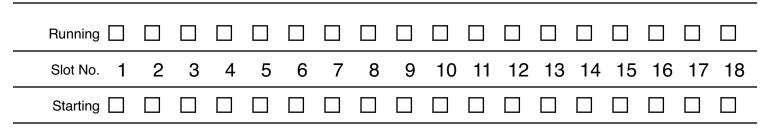
April 20, 2020

Polyphase AC Winding

Polypin	ase A		ng				Folyphas	e Dale.	April 20, 20	020
Hp/kw:	100		RPM:	3580	Poles:		2 Manuf	acturer:	Siemens	
Slots:		36		Туре:				Volts:	460	
Coils:		36		Model:				Amps:	460114	
	6	Of 6		Serial#:	2020-3-17	-20		Phase:	3	
Groupin	g	Of		Lead marking:				Hertz:		60
Turns/Coil:		-	7	Lead length:	4	C Rise:		Frame:		250M
Wire Size	16	17		Lead size:	6	Duty:		C AMB:		
Wire Mult.	6	3		Num.Leads:	6	Eff.:	I	ns.Cls.:		
Pitch 1 to:		17	7		TEFC	XPRF	TENV	S.F.:		1.15
Connection:		2Y2[)	COIL						
Jumper:				-						
Core length:		11.(0					1		
Core ID:		9.25	5	\langle	¦ T		I I			
Back iron:		2.0	0				I			
Slot depth:		0.875	5		1					
Slot/tooth w:		0.333	3		►Ì		ŀ	<>		
Wire weight:		94	4	🔽 Left		Connection cing Termin		Right		
Vents:		Size								
Rotor bars:									o-Mechanical Aut	hority

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Customer:

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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MILLINGTON, TN LITTLE ROCK, AR

AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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