



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 96629

Date: March 5, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Richland Foods

Motor#:

Name Plate Information

Manufacturer:	Sew Eurodrive	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	2.2/4.5
Serial#:	87-7785642001-000 1-19-10	Model#:	DRS13258/4BE5H R/V	Service Factor:	
Frame:	132	Rated RPM:	840/1690	Rated Voltage:	460
Phase:	3	Rated Amps:	4.65/5.90	Cycles:	60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	85.291	0.628	1.701	88

Conclusion

Service Tech name: RHR

Service Tech signature:

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Polyphase AC Winding

Polyphase Date: March 5, 2020

Hp/kw: 2.2/4.5 RPM: 840/1690 Poles: 84 Manufacturer: Sew Eurodrive

Slots: 36 Type: Volts: 460

Coils: 36 Model: DRS13258/4BE5HR/V Amps: 4.65/5.90

12 Of 3

Serial#: 87-7785642001-0001-19-10 Phase: 3

Grouping

Of

Lead marking: 1-9 Hertz: 60

Turns/Coil: 47 Lead length: 1 C Rise: Frame: 132

Wire Size 23 Lead size: 18 Duty: Cont C AMB:

Wire Mult. 2 Num. Leads: 9 Eff.: Ins. Cls.:

Pitch 1 to: 357 ☐ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.:

Connection: Cont-Torque

Jumper:

Core length: 5.5

Core ID: 4.625

Back iron: 0.625

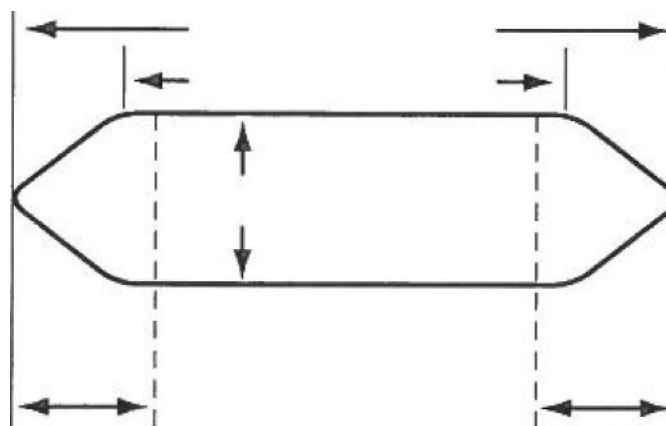
Slot depth: 0.625

Slot/tooth w: 0.197

Wire weight: 9

Vents: Size

COIL

☒ LeftConnection End
(Facing Terminal Box)☐ Right**WEST TENNESSEE**7030 Ryburn Drive
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Single Phase

Split Phase ☐
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 2.2/4.5

RPM: 840/1690

Manufacturer: Sew Eurodrive

	Run	Start	Type:	Volts:	460
No. Slots			Model: DRS13258/4BE5HR/V	Amps:	4.65/5.90
No. Poles			Style:	Hertz:	
Coils/pole			Form:	Frame:	
Dwg No.			C Rise:	Hrs.:	Cap. Mfd.:
Wire Size			Serial#: 87-7785642001-0001-19-10		
Wires in par.			Duty: —	<input type="checkbox"/> BB	<input type="checkbox"/> SB
No. Circuits			Open: —		
Coil Ext.			Sta.length:	Sta.b.i.:	
Stator Bore					

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: Richland Foods

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in


AC Stator Form Coil Data (Continued)

Special Features Yes No

Data change ☐ ☐

Coil support ring steel ☐ ☐

Terrace wound ☐ ☐

Corona Protection ☐ ☐

RTDs ☐ ☐

Ohms Qty

Hermetic ☐ ☐

Slot paper used ☐ ☐

Insulation class ☐ B ☐ F ☐ H

☐ VPI ☐ Dip & Bake ☐ Sealed

☐ Leads taped ☐ Leads sleeved

Comments

