

Job Information

Job #:	96417				Date:	January 17, 2020
Priority:	-	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	Weaver			Motor#	<u>.</u>	
Name Plat	e Information					
Manufacturer:	US	Enclosure :	Open Drop Proof (ODP)	Horsepowe	r/kW:	100
Serial#:	H015- AG9A150R118N	Model#:		Service Fa	actor:	1.15
Frame:	5404T	Rated RPM:	1775	Rated Vol	tage:	460
Phase:	3	Rated Amps:	119.9	Су	cles:	60

Special design: No

AC Electrical Inspection

Megs aft	er rewind:	Good	Surge after	er rewind: Good	Hi-pot after rewind:	Good
Core loss:	Good		Thermistors:	None	Thermostat: None	
RTD:	None			ohms at	degrees C	
Motor Heat	er(s) Present:	Yes	Qty:	Voltage:	Wattage:	

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	84.997	0.739	3.647	252
After burnout	85.328	0.711	2.583	244

Conclusion

Service Tech name:

e: RHR

Service Tech signature:

ALL INN

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MILLINGTON, TN LITTLE ROCK, AR

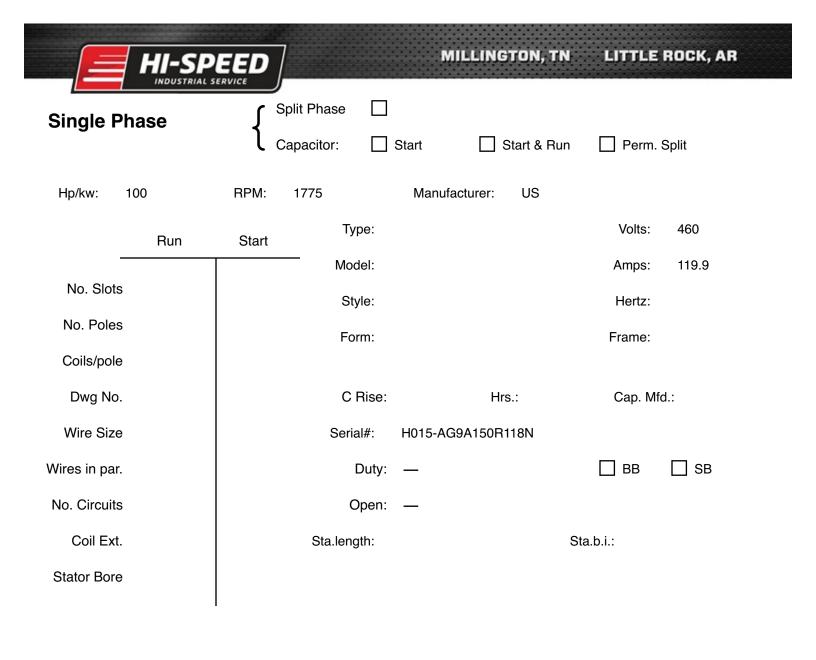
Polyphase Date:

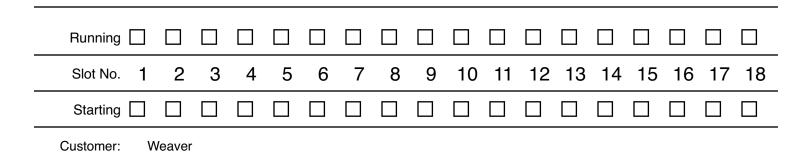
January 17,

Polyphase AC Winding

Polyph	ase A	C winding			Polyphase Date:	January 17, 2020
Hp/kw:	100	RPM:	1775	Poles:	4 Manufacturer:	US
Slots:		48	Туре:		RR Volts:	460
Coils:		48	Model:		Amps:	119.9
	12	Of 4	Serial#:	H015-AG9A150R118N	Phase:	3
Groupin	g	Of	Lead marking:		Hertz:	60
Turns/Coil:		11	Lead length:	1 C Rise:	Frame:	404T
Wire Size	16		Lead size:	2 Duty:	C AMB:	
Wire Mult.	4		Num.Leads:	3 Eff.:	Ins.Cls.:	В
Pitch 1 to:		11	DP	TEFC 🗌 XPRF	TENV S.F.:	1.15
Connection:		2D	COIL			
Jumper:			-			
Core length:		8.5	/			
Core ID:		10.0	\langle	Т		
Back iron:		1.125				
Slot depth:		1.125				
Slot/tooth w:		0.305		▶	 → →	
Wire weight:		48	🔽 Left	Connection E (Facing Termina		
Vents:		Size				
Rotor bars:					The Electro	o-Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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