



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 96390

Date: February 17, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Sage Foods

Motor#:

Name Plate Information

Manufacturer: Hydromatic

Enclosure : Weather Protected
II (WP II)

Horsepower/kW: 30

Serial#: S0012969

Model#: S4K3000M4-4

Service Factor:

Frame:

Rated RPM: 1750

Rated Voltage: 460

Phase: 3

Rated Amps: 40.1

Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good

Surge after rewind: Good

Hi-pot after rewind: Good

Core loss: Good

Thermistors: None

Thermostat: In use

RTD: None

ohms at

degrees C

Motor Heater(s) Present: No

Qty:

Voltage:

Wattage:

WEST TENNESSEE7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301**CENTRAL ARKANSAS**6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				

Conclusion

Service Tech name: Robert Wiley

Service Tech signature:

Robert Wiley

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Polyphase AC Winding

Polyphase Date:

Hp/kw: 30 RPM: 1750 Poles: 4 Manufacturer: Hydromatic

Slots: 48 Type: Volts: 460

Coils: 48 Model: S4K3000M4-4 Amps: 40.1

12 Of 4

Grouping

Of

Serial#: S0012969

Phase: 3

Lead marking:

Hertz:

Turns/Coil: 10

Lead length: 19 C Rise: Frame:

Wire Size 18 19

Lead size: 10 Duty: C AMB:

Wire Mult. 2 1

Num.Leads: Eff.: Ins.Cls.:

Pitch 1 to: 11

☐ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.:

Connection: 2Y

Jumper:

Core length: 6.50

Core ID: 6.625

Back iron: 1.0

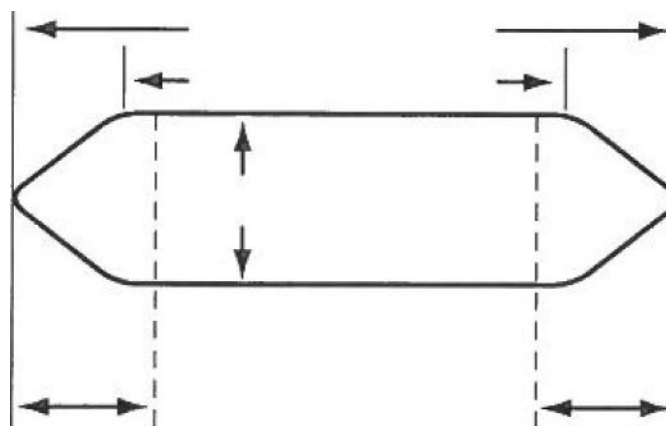
Slot depth: 0.75

Slot/tooth w: 0.225

Wire weight: 17

Vents: Size

COIL



☐ Left

Connection End
(Facing Terminal Box)

☐ Right



MILLINGTON, TN

LITTLE ROCK, AR

Single Phase

Split Phase ☐
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 30

RPM: 1750

Manufacturer: Hydromatic

Run

Start

Type:

Volts: 460

Model: S4K3000M4-4

Amps: 40.1

No. Slots

Style:

Hertz:

No. Poles

Form:

Frame:

Coils/pole

Dwg No.

C Rise:

Hrs.:

Cap. Mfd.:

Wire Size

Serial#: S0012969

Wires in par.

Duty: —

☐ BB☐ SB

No. Circuits

Open: —

Coil Ext.

Sta.length:

Sta.b.i.:

Stator Bore

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: Sage Foods

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in


AC Stator Form Coil Data (Continued)

Special Features	Yes	No
------------------	-----	----

Data change	<input type="checkbox"/>	<input type="checkbox"/>
-------------	--------------------------	--------------------------

Coil support ring steel	<input type="checkbox"/>	<input type="checkbox"/>
-------------------------	--------------------------	--------------------------

Terrace wound	<input type="checkbox"/>	<input type="checkbox"/>
---------------	--------------------------	--------------------------

Corona Protection	<input type="checkbox"/>	<input type="checkbox"/>
-------------------	--------------------------	--------------------------

RTDs	<input type="checkbox"/>	<input type="checkbox"/>
------	--------------------------	--------------------------

Ohms Qty		
----------	--	--

Hermetic	<input type="checkbox"/>	<input type="checkbox"/>
----------	--------------------------	--------------------------

Slot paper used	<input type="checkbox"/>	<input type="checkbox"/>
-----------------	--------------------------	--------------------------

Insulation class	<input type="checkbox"/> B	<input type="checkbox"/> F	<input type="checkbox"/> H
------------------	----------------------------	----------------------------	----------------------------

<input type="checkbox"/> VPI	<input type="checkbox"/> Dip & Bake	<input type="checkbox"/> Sealed
------------------------------	-------------------------------------	---------------------------------

<input type="checkbox"/> Leads taped	<input type="checkbox"/> Leads sleeved
--------------------------------------	--

Comments

