

Job Information

Job #: 96242 Date: December 11,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: AFT Motor#:

Name Plate Information

Manufacturer: HOMA. pUMP Enclosure: Open Drop Proof Horsepower/kW: 64KW

(ODP)

Serial#: 75435 Model#: AM30370G-C-6-3 Service Factor:

Frame: Rated RPM: 1160 Rated Voltage: 460

Phase: 3 Rated Amps: 82 Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:



AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	84.897	0.709	4.934	230
After burnout	85.338	0.754	3.372	254

Conclusion

Service Tech name: RHR

Service Tech signature:



Of

Polyphase	AC W	inding
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Polyphase Date: December 11,

2019

60

Hp/kw: 64KW RPM: 1160 Poles: 6 Manufacturer: HOMA. pUMP

Slots: 54 Type: Volts: 460

Coils: 54 Model: AM30370G-C-6-3 Amps: 82

18 Of 3 Serial#: 75435 Phase: 3

Grouping Lead marking: Hertz:

Turns/Coil: 8 Lead length: 2 C Rise: Frame:

Wire Size 18 19 Lead size: 4 Duty: C AMB:

Wire Mult. 1 4 Num.Leads: 3 Eff.: Ins.Cls.:

Pitch 1 to: 10 DP TEFC XPRF TENV S.F.:

Connection: 3Y

11.25

Jumper:

Core length:

Core ID: 7.75

Back iron: 0.875

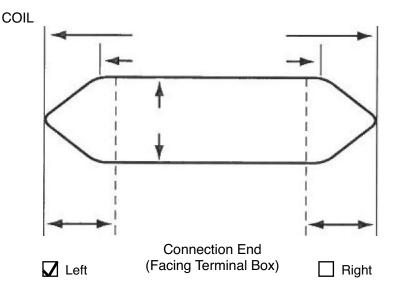
Slot depth: 0.875

Slot/tooth w: 0.292

Wire weight: 30

Vents: Size

Rotor bars:







Single Phase			{		t Phas acitor:		 St	art] Sta	art & R	un	□ F	Perm.	Split			
Hp/kw:	64KW	/		RPM:	1	160			Manu	facture	er:	НОМА	A. pUM	ſΡ				
		Run		Start			Type:							V	olts:	460		
No. Slots						1	Model:		M303	70G-C-	-6-3				nps: ertz:	82		
No. Poles	6						Style: Form:								enz. ame:			
Coils/pole)						. 0							110				
Dwg No							C Ris	se:			Hrs.:			Ca	ap. Mf	d.:		
Wire Size	9					S	erial#:	7	'5435									
Wires in par							Du	ty: -	_					E	3B		SB	
No. Circuits	ts Open: —																	
Coil Ext				Sta.length:						Sta.b.i.:								
Stator Bore	e																	
			I															
Running																		
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Startinç																		
Customer	: A	FT																

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



AC Stator Form Coil Data

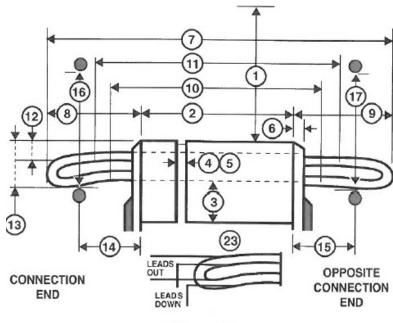
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

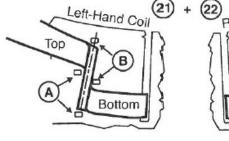
OCE

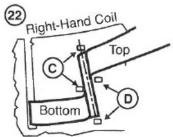
13. Large knuckle drop. CE

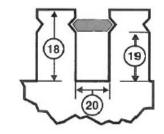
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



AC Stator Form Coil Data (Continued)

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

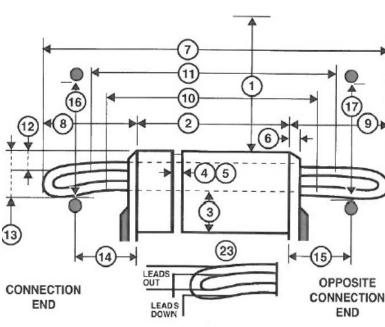
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

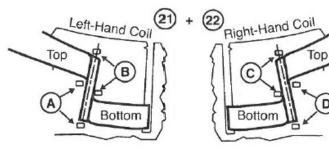
33. Coil weight Lbs.

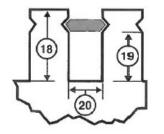
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











AC Stator Form Coil Data (Continued)

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B B H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped Leads sleeved							
Comments							

