

Job Information

Job #:	96198			I	Date:	November 27, 2019
Priority:	_	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	Riviana. Foods			Motor#:		
Name Plat	e Information					
Manufacturer:	Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower/k	W:	150
Serial#:	01MON89853	Model#:	P40G0416D	Service Fact	tor:	1.15
Frame:	405TDZ	Rated RPM:	1775	Rated Volta	ge:	460
Phase:	3	Rated Amps:	179	Cycl	es:	60
Special design:	No					

AC Electrical Inspection

Megs afte	er rewind: G	iood	Surge afte	er rewind: Good	Hi-pot afte	er rewind: Good
Core loss:	Good		Thermistors:	None	Thermostat:	None
RTD:	None			ohms at	d	egrees C
Motor Heate	er(s) Present:	Yes	Qty:	Voltage:	Watta	ige:

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	84.227	0.547	1.119	156
After burnout				164

Conclusion

Service Tech name: RHR

Service Tech signature:

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CENTRAL ARKANSAS



MILLINGTON, TN LITTLE ROCK, AR

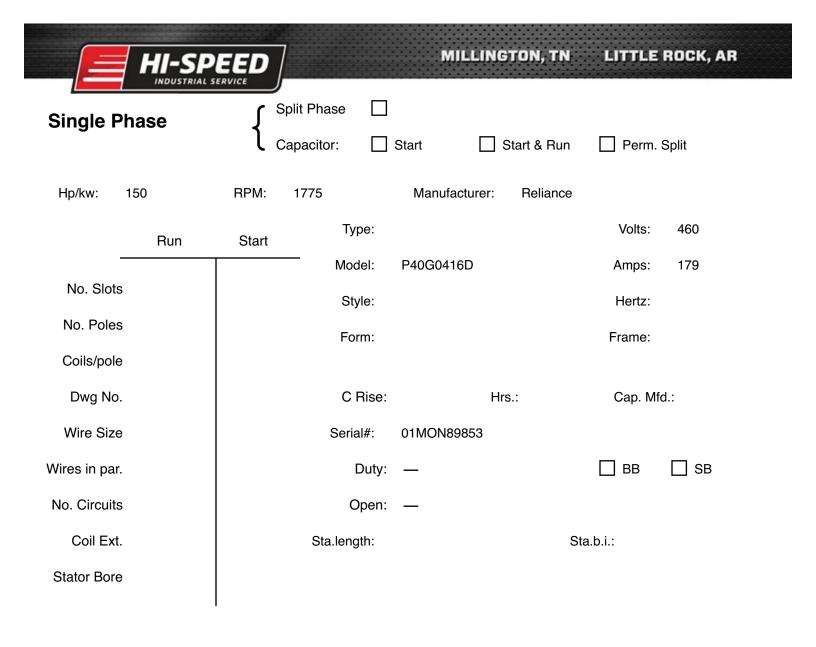
Polyphase Date:

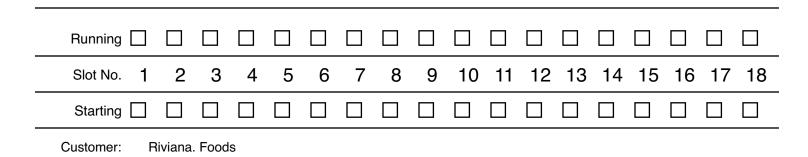
November 27,

Polyphase AC Winding

Polyph	ase A				Polyphase Date:	2019
Hp/kw:	150	RPM:	1775	Poles:	4 Manufacturer:	Reliance
Slots:		60	Туре:		P Volts:	460
Coils:		60	Model:	P40G0416D	Amps:	179
	12	Of 5	Serial#:	01MON89853	Phase:	3
Groupin	g	Of	Lead marking:		1-2-3-4-5-6 Hertz:	60
Turns/Coil:		4	Lead length:	48 C Rise:	Frame:	405TDZ
Wire Size	16	17	Lead size:	2 Duty:	C AMB:	
Wire Mult.	13	1	Num.Leads:	6 Eff.:	Ins.Cls.:	
Pitch 1 to:		13		TEFC 🗌 XPRF	TENV S.F.:	1.15
Connection:		1Y1D	COIL			
Jumper:			-			
Core length:		7.25	/			
Core ID:		11.50	\langle	T		X
Back iron:		1.75				
Slot depth:		1.375				
Slot/tooth w:		0.325		•		
Wire weight:		84	🔽 Left	Connectio (Facing Term		
Vents:		Size				
Rotor bars:					The Electr	ro-Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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OCE

OCE

MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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