



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 96021

Date: October 1, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Sage Foods

Motor#:

Name Plate Information

Manufacturer:	Zoeller Pump	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	7.5
Serial#:	16281	Model#:	G6221-A	Service Factor:	
Frame:		Rated RPM:	1750	Rated Voltage:	460
Phase:	3	Rated Amps:	11	Cycles:	60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	84.107	0.498	1.533	104
After burnout	84.295	0.760	1.667	115

Conclusion

Service Tech name: RHR

Service Tech signature:

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Polyphase AC Winding

Polyphase Date: October 1, 2019

Hp/kw: 7.5 RPM: 1750 Poles: 4 Manufacturer: Zoeller Pump

Slots: 36 Type: Volts: 460

Coils: 24 Model: G6221-A Amps: 11

Grouping 12 Of 2 Serial#: 16281 Phase: 3

Of Lead marking: Hertz: 60

Turns/Coil: 2040 Lead length: 1 C Rise: Frame:

Wire Size 21 Lead size: 18 Duty: C AMB:

Wire Mult. 2 Num.Leads: 3 Eff.: Ins.Cls.:

Pitch 1 to: 79 ☐ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.:

Connection: 1Y

Jumper:

Core length: 3.375

Core ID: 4.625

Back iron: 0.625

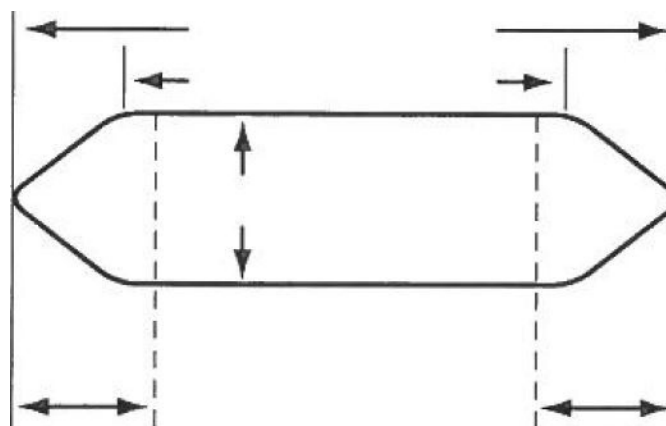
Slot depth: 0.625

Slot/tooth w: 0.206

Wire weight: 6

Vents: Size

COIL


☒ Left

Connection End
(Facing Terminal Box)

☐ Right

Rotor bars:



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Single Phase

Split Phase ☐
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 7.5

RPM: 1750

Manufacturer: Zoeller Pump

	Run	Start	Type:	Volts:	460
No. Slots			Model: G6221-A	Amps:	11
No. Poles			Style:	Hertz:	
Coils/pole			Form:	Frame:	
Dwg No.			C Rise:	Hrs.:	Cap. Mfd.:
Wire Size			Serial#: 16281		
Wires in par.			Duty: —	<input type="checkbox"/> BB	<input type="checkbox"/> SB
No. Circuits			Open: —		
Coil Ext.			Sta.length:	Sta.b.i.:	
Stator Bore					

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: Sage Foods

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in


AC Stator Form Coil Data (Continued)

Special Features	Yes	No
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Data change	<input type="checkbox"/>	<input type="checkbox"/>
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Coil support ring steel	<input type="checkbox"/>	<input type="checkbox"/>
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Terrace wound	<input type="checkbox"/>	<input type="checkbox"/>
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Corona Protection	<input type="checkbox"/>	<input type="checkbox"/>
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RTDs	<input type="checkbox"/>	<input type="checkbox"/>
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Ohms Qty		
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Hermetic	<input type="checkbox"/>	<input type="checkbox"/>
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Slot paper used	<input type="checkbox"/>	<input type="checkbox"/>
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Insulation class	<input type="checkbox"/> B	<input type="checkbox"/> F	<input type="checkbox"/> H
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<input type="checkbox"/> VPI	<input type="checkbox"/> Dip & Bake	<input type="checkbox"/> Sealed
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<input type="checkbox"/> Leads taped	<input type="checkbox"/> Leads sleeved
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Comments

