

Job Information

Job #:	95974				Date:	September 24, 2019
Priority:	_	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	Ark Electric			Motor#	:	
Name Plat	e Information					
Manufacturer:	Toshiba	Enclosure :	Open Drop Proot (ODP)	f Horsepower	/kW:	100
Serial#:	90800278	Model#:	B1006VGF4U3	Service Fa	ictor:	1.15
Frame:	444T	Rated RPM:	1120	Rated Vol	tage:	460
Phase:	3	Rated Amps:	123	Су	cles:	60
Special design:	No					

AC Electrical Inspection

Megs afte	er rewind: G	iood	Surge afte	er rewind: Good	Hi-pot afte	er rewind: Good
Core loss:	Good		Thermistors:	None	Thermostat:	None
RTD:	None			ohms at	d	egrees C
Motor Heate	er(s) Present:	Yes	Qty:	Voltage:	Watta	ige:

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	85.114	0.647	1.909	253
After burnout	85.231	0.691	2.214	273

Conclusion

Service Tech name: RHR

Service Tech signature:

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MILLINGTON, TN LITTLE ROCK, AR

Polyphase Date:

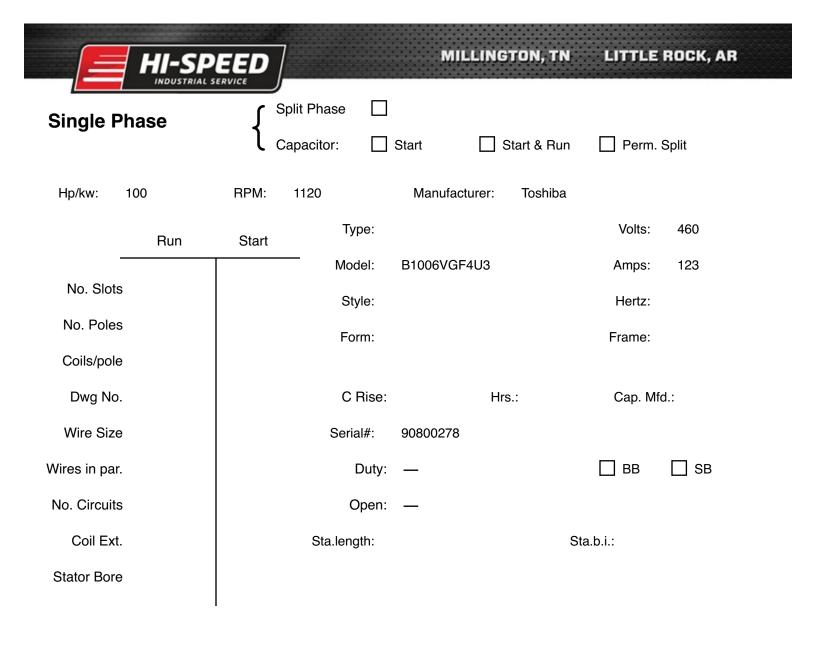
September 24,

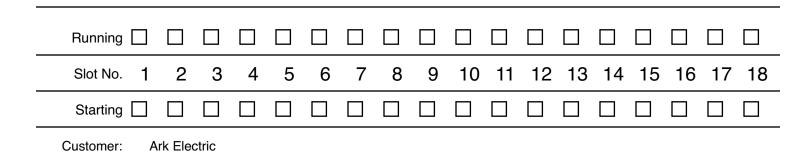
Polyphase AC Winding

Polyph	ase A				Polyphase Date.	2019
Hp/kw:	100	RPM:	1120	Poles:	6 Manufacturer:	Toshiba
Slots:		72	Туре:		TIKK Volts:	460
Coils:		72	Model:	B1006VGF4U3	Amps:	123
	18	Of 4	Serial#:	90800278	Phase:	3
Groupin	g	Of	Lead marking:		Hertz:	60
Turns/Coil:		13	Lead length:	16 C Rise:	Frame:	444T
Wire Size	16		Lead size:	2 Duty:	C AMB:	
Wire Mult.	3		Num.Leads:	Eff.:	Ins.Cls.:	
Pitch 1 to:		11		TEFC 🗌 XPRF	TENV S.F.:	1.15
Connection:		3D	COIL			
Jumper:			-			
Core length:		6.75	/			
Core ID:		13.325	\langle	T		>
Back iron:		1.5				
Slot depth:		1.25				
Slot/tooth w:		0.284		•		
Wire weight:		72	🔽 Left	Connection (Facing Termin)		
Vents:		Size				
Rotor bars:						ASA?

The Electro•Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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