

Job Information

Job #:	95912			Da	te: September 26, 2019
Priority:	-	Authorized OT:	No	Authorized by:	
Customer	Information				
Name:	Fiberglass Systems			Motor#:	
Name Plat	e Information				
Manufacturer:	Bald or/Reliance	Enclosure :	Open Drop Proof (ODP)	f Horsepower/kW:	60
Serial#:	A170511	Model#:	A36-0273-1558	Service Factor:	1.15
Frame:	364TCZ	Rated RPM:	3560	Rated Voltage:	460
Phase:	3	Rated Amps:	65.0	Cycles	60
Special design:	No				

AC Electrical Inspection

Megs afte	er rewind: G	iood	Surge afte	er rewind: Good	Hi-pot afte	er rewind: Good
Core loss:	Good		Thermistors:	None	Thermostat:	None
RTD:	None			ohms at	d	egrees C
Motor Heate	er(s) Present:	Yes	Qty:	Voltage:	Watta	ige:

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	85.603	0.641	1.566	143
After burnout	84.756	0.694	1.161	98

Conclusion

Service Tech name: RHR

Service Tech signature:

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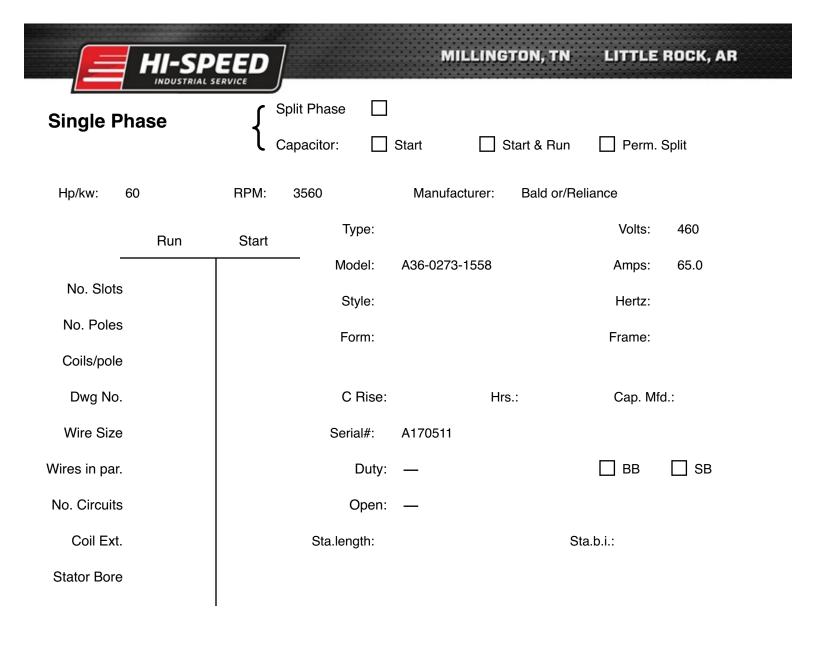
Polyphase Date:

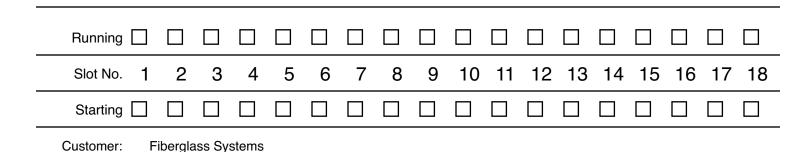
September 26,

Polyphase AC Winding

Polyph	ase A				Polyphase Date:	2019
Hp/kw:	60	RPM:	3560	Poles:	2 Manufacturer:	Bald or/Reliance
Slots:		48	Туре:		P Volts:	460
Coils:		48	Model:	A36-0273-1558	Amps:	65.0
	6	Of 8	Serial#:	A170511	Phase:	3
Groupin	g	Of	Lead marking:		Hertz:	60
Turns/Coil:		11	Lead length:	16 C Rise:	Frame:	364TCZ
Wire Size	16		Lead size:	6 Duty:	C AMB:	
Wire Mult.	5		Num.Leads:	3 Eff.:	Ins.Cls.:	
Pitch 1 to:		19	DP	TEFC XPRF	TENV S.F.:	1.15
Connection:		1D	COIL			
Jumper:			-			
Core length:		7.0				
Core ID:		8.5	\langle	T		
Back iron:		2.0				
Slot depth:		1.25				
Slot/tooth w:		0.284		•		
Wire weight:		82	🔽 Left	Connectior (Facing Termin		
Vents:		Size				
Rotor bars:						o-Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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AC Stator Form Coil Data (Continued)



Comments





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