

### **Job Information**

Job #: 95897 Date: August 17, 2019

Priority: — Authorized OT: No Authorized by:

## **Customer Information**

Name: ABC Block Motor#:

### **Name Plate Information**

Manufacturer: AEG Enclosure: Open Drop Proof Horsepower/kW: 52KW

(ODP)

Serial#: 35121865H Model#: AM225MV4Q4 Service Factor:

Frame: 225M Rated RPM: 1775 Rated Voltage: 460

Phase: 3 Rated Amps: 84. Cycles: 60

Special design: No

# **AC Electrical Inspection**

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:



## **AC Electrical Inspection (Continued)**

#### **Core Test Data**

|                | Flux   | Watts | Watts loss per lb | Condition of iron |  |  |
|----------------|--------|-------|-------------------|-------------------|--|--|
| Before burnout | 85.146 | 0.396 | 6.562             | 877               |  |  |
| After burnout  | 85.126 | 0.354 | 3.622             | 499               |  |  |

### Conclusion

Service Tech name: RHR

Service Tech signature:

MALL MAL

August 18, 2019

Polyphase Date:



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Hp/kw: 52KW RPM: 1775 Poles: 4 Manufacturer: AEG

Slots: 48 Type: Volts: 460

Coils: 48 Model: AM225MV4Q4 Amps: 84.

12 Of 4 Serial#: 35121865H Phase: 3

Grouping

Lead marking: 1-2-3-4-5-6 Hertz: 60

Turns/Coil: 8 Lead length: 16 C Rise: Frame: 225M

Wire Size 19 Lead size: 8 Duty: C AMB:

Wire Mult. 8 Num.Leads: 6 Eff.: Ins.Cls.:

Pitch 1 to: 14 DP TEFC XPRF TENV S.F.:

Connection: 2Y2D

Jumper:

13.625

Core ID: 7.75

Back iron: 1.5

Slot depth: 1.0

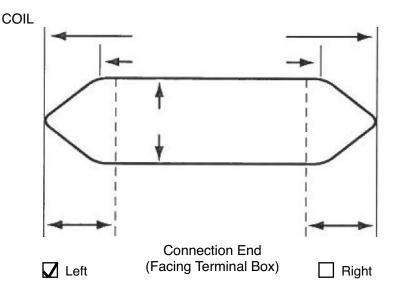
Slot/tooth w: 0.284

Wire weight: 48

Vents: Size

Rotor bars:

Core length:







| Single F            | hase       | <b></b> |   | {           |   | Phas | _                | □<br>□ St | art       |         | ] Sta | art & R | un | ☐ F | Perm.         | Split |    |    |
|---------------------|------------|---------|---|-------------|---|------|------------------|-----------|-----------|---------|-------|---------|----|-----|---------------|-------|----|----|
| Hp/kw:              | 52KW       |         |   | RPM:        | 1 | 775  |                  |           | Manu      | facture | er:   | AEG     |    |     |               |       |    |    |
|                     | F          | Run     |   | Start       |   |      | Type:            |           |           |         |       |         |    | ٧   | olts:         | 460   |    |    |
| No. Slots           | 3          |         |   |             |   | ľ    | Model:<br>Style: |           | M225I     | MV4Q4   | ļ     |         |    |     | nps:<br>ertz: | 84.   |    |    |
| No. Poles           | 6          |         |   |             |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |
| Coils/pole          | e          |         |   |             |   |      | Form:            |           |           |         |       |         |    | Fra | ıme:          |       |    |    |
| Dwg No              |            |         |   |             |   |      | C Ris            | se:       |           |         | Hrs.: |         |    | Ca  | ap. Mf        | d.:   |    |    |
| Wire Size           | )          |         |   |             |   | s    | erial#:          | 3         | 51218     | 65H     |       |         |    |     |               |       |    |    |
| Wires in par        |            |         |   |             |   |      | Dut              | ty: -     | _         |         |       |         |    | ☐ E | ЗВ            |       | ВВ |    |
| No. Circuits        | 6          |         |   | Open: —     |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |
| Coil Ext            | -          |         |   | Sta.length: |   |      |                  |           | Sta.b.i.: |         |       |         |    |     |               |       |    |    |
| Stator Bore         | )          |         |   |             |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |
|                     |            |         | l |             |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |
|                     |            |         |   |             |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |
| Running             |            |         |   |             |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |
| Slot No             | . 1        | 2       | 3 | 4           | 5 | 6    | 7                | 8         | 9         | 10      | 11    | 12      | 13 | 14  | 15            | 16    | 17 | 18 |
| Starting            | ; <u> </u> |         |   |             |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |
| Customer: ABC Block |            |         |   |             |   |      |                  |           |           |         |       |         |    |     |               |       |    |    |

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



### **AC Stator Form Coil Data**

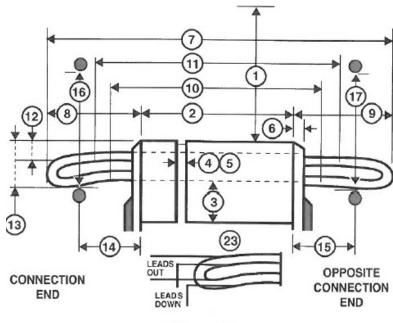
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

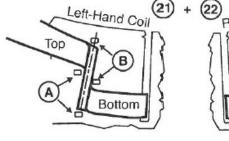
OCE

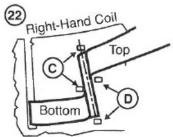
13. Large knuckle drop. CE

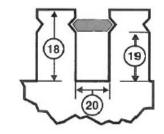
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

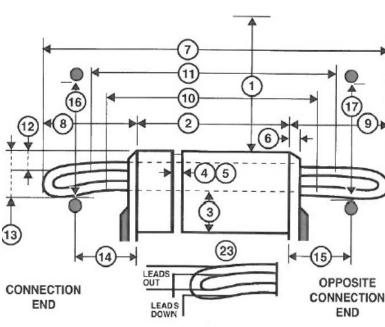
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

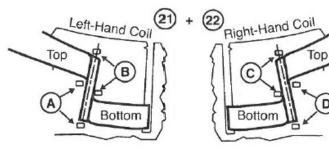
33. Coil weight Lbs.

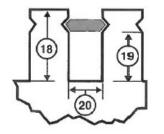
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











# **AC Stator Form Coil Data (Continued)**

| Special Features            | Yes | No |  |  |  |  |  |
|-----------------------------|-----|----|--|--|--|--|--|
| Data change                 |     |    |  |  |  |  |  |
| Coil support ring steel     |     |    |  |  |  |  |  |
| Terrace wound               |     |    |  |  |  |  |  |
| Corona Protection           |     |    |  |  |  |  |  |
| RTDs                        |     |    |  |  |  |  |  |
| Ohms Qty                    |     |    |  |  |  |  |  |
| Hermetic                    |     |    |  |  |  |  |  |
| Slot paper used             |     |    |  |  |  |  |  |
| Insulation class B B H      |     |    |  |  |  |  |  |
| ☐ VPI ☐ Dip & Bake ☐ Sealed |     |    |  |  |  |  |  |
| Leads taped Leads sleeved   |     |    |  |  |  |  |  |
| Comments                    |     |    |  |  |  |  |  |

