

Job Information

Job #:	95867			Date	: August 29, 2019		
Priority:	_	Authorized OT:	No	Authorized by:			
Customer Information							
Name:	Prospect. Steel			Motor#:			
Name Plate Information							
Manufacturer:	Reuland Stator	Enclosure :	Open Drop Proot (ODP)	Horsepower/kW:	4		
Serial#:	823471B-1	Model#:	31273	Service Factor:			
Frame:	WEO-215-H400	Rated RPM:	1800	Rated Voltage:	440		
Phase:	3	Rated Amps:	10.6/5.3	Cycles:	60		
Special design:	No						

AC Electrical Inspection

Megs afte	er rewind: C	Good	Surge afte	er rewind: Good	Hi-pot afte	er rewind: Good
Core loss:	Good		Thermistors:	None	Thermostat:	None
RTD:	None			ohms at	d	egrees C
Motor Heate	er(s) Present:	Yes	Qty:	Voltage:	Watta	ge:

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AC Electrical Inspection (Continued)

Core Test Data

Flux

Watts

Watts loss per lb

Condition of iron

Before burnout

After burnout

Conclusion

Service Tech name: RHR

Service Tech signature:

MA H WM

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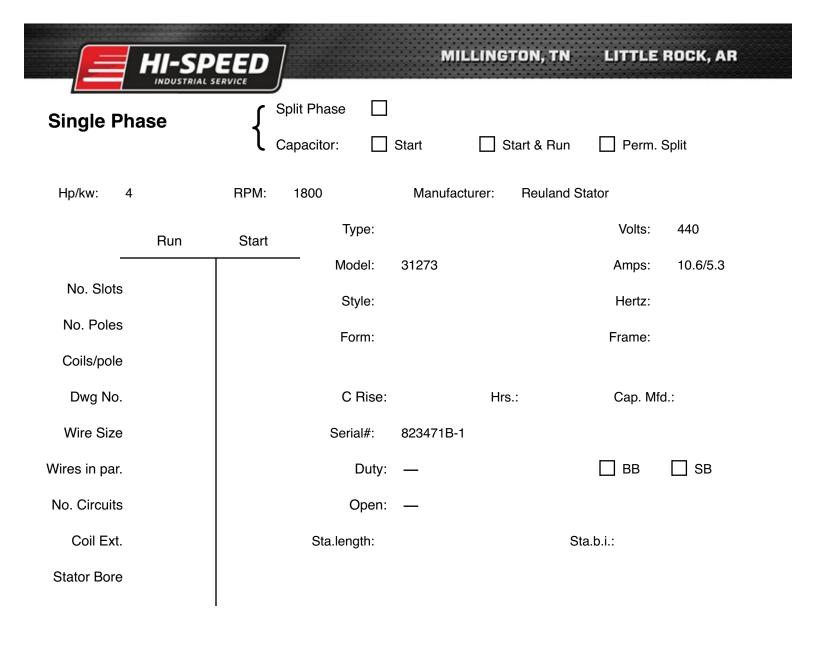
Polyphase Date:

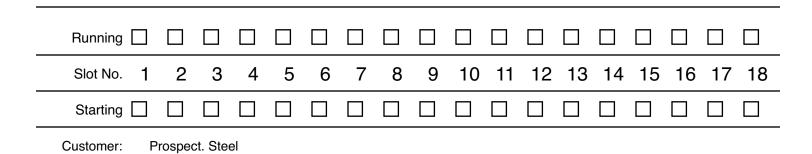
August 29, 2019

Polyphase AC Winding

i oiypii		e minaing						
Hp/kw:	4	RPM:	1800	Poles:		4 Manuf	acturer:	Reuland Stator
Slots:		36	Туре:			LLHR-31	Volts:	440
Coils:		36	Model:	31273			Amps:	10.6/5.3
	12	Of 3	Serial#:	823471B-1			Phase:	3
Groupin	ıg	Of	Lead marking:				Hertz:	60
Turns/Coil:		21	Lead length:	1	C Rise:		Frame:	WEO-215H400
Wire Size	20		Lead size:	16	Duty:		C AMB:	
Wire Mult.	3		Num.Leads:		Eff.:	I	ns.Cls.:	
Pitch 1 to:		8	DP	TEFC	XPRF	TENV	S.F.:	
Connection:		1Y	COIL					
Jumper:			-					
Core length:		4.0	/				-	
Core ID:		5.0	\langle	¦ T		I		>
Back iron:		1.125				I	/	
Slot depth:		0.625						
Slot/tooth w:		0.295		►Ì		ļ	<>	
Wire weight:		12	🖌 Left		nnection ng Termin		Right	
Vents:		Size						
Rotor bars:							The Electr	o-Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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OCE

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MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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