



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 95642

Date: June 11, 2019

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Highland Dairy

Motor#:

## Name Plate Information

Manufacturer: Thermo-King

Enclosure : Open Drop Proof (ODP)

Horsepower/kW: 7.2

Serial#: 897624UF005

Model#:

Service Factor:

Frame: 184TT

Rated RPM: 1800

Rated Voltage: 230/460

Phase: 3

Rated Amps: 19.4/9.7

Cycles: 60

Special design: No

## AC Electrical Inspection

Megs after rewind: Good

Surge after rewind: Good

Hi-pot after rewind: Good

Core loss: Good

Thermistors: None

Thermostat: None

RTD: None

ohms at

degrees C

Motor Heater(s) Present: Yes

Qty:

Voltage:

Wattage:

**WEST TENNESSEE**

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

**CENTRAL ARKANSAS**

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

## AC Electrical Inspection (Continued)

### Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	86.311	0.679	3.351	154

## Conclusion

Service Tech name: RHR

Service Tech signature:

#### WEST TENNESSEE

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

#### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254

# Polyphase AC Winding

Polyphase Date: June 11, 2019

Hp/kw: 7.2 RPM: 1800 Poles: 4 Manufacturer: Thermo-King

Slots: 48 Type: Volts: 230/460

Coils: 24 Model: Amps: 19.4/9.7

Serial#: 897624UF005 Phase: 3

Lead marking: 1-12 Hertz: 60

6 Of 4  
Grouping  
Of

Turns/Coil: 22 Lead length: 8 C Rise: Frame: 184TT

Wire Size 20 21 Lead size: 16 Duty: C AMB:

Wire Mult. 1 2 Num.Leads: 12 Eff.: Ins.Cls.:

Pitch 1 to: 10121416 ☐ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.:

Connection: 1&amp;2cirt

Jumper:

Core length: 5.75

Core ID: 4.125

Back iron: 0.5

Slot depth: 0.437

Slot/tooth w: 0.187

Wire weight: 6

Vents: Size

COIL


☒ Left

Connection End  
(Facing Terminal Box)

☐ Right

Rotor bars:



MILLINGTON, TN

LITTLE ROCK, AR

**Single Phase**

Split Phase ☐  
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 7.2

RPM: 1800

Manufacturer: Thermo-King

Run

Start

Type:

Volts: 230/460

Model:

Amps: 19.4/9.7

Style:

Hertz:

Form:

Frame:

No. Slots

No. Poles

Coils/pole

Dwg No.

C Rise:

Hrs.:

Cap. Mfd.:

Wire Size

Serial#: 897624UF005

Wires in par.

Duty: —

☐ BB☐ SB

No. Circuits

Open: —

Coil Ext.

Sta.length:

Sta.b.i.:

Stator Bore

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: Highland Dairy

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

**WEST TENNESSEE**

7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

**CENTRAL ARKANSAS**

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254

## AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



## AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in




# AC Stator Form Coil Data (Continued)

Special Features	Yes	No
------------------	-----	----

Data change	<input type="checkbox"/>	<input type="checkbox"/>
-------------	--------------------------	--------------------------

Coil support ring steel	<input type="checkbox"/>	<input type="checkbox"/>
-------------------------	--------------------------	--------------------------

Terrace wound	<input type="checkbox"/>	<input type="checkbox"/>
---------------	--------------------------	--------------------------

Corona Protection	<input type="checkbox"/>	<input type="checkbox"/>
-------------------	--------------------------	--------------------------

RTDs	<input type="checkbox"/>	<input type="checkbox"/>
------	--------------------------	--------------------------

Ohms Qty		
----------	--	--

Hermetic	<input type="checkbox"/>	<input type="checkbox"/>
----------	--------------------------	--------------------------

Slot paper used	<input type="checkbox"/>	<input type="checkbox"/>
-----------------	--------------------------	--------------------------

Insulation class	<input type="checkbox"/> B	<input type="checkbox"/> F	<input type="checkbox"/> H
------------------	----------------------------	----------------------------	----------------------------

<input type="checkbox"/> VPI	<input type="checkbox"/> Dip & Bake	<input type="checkbox"/> Sealed
------------------------------	-------------------------------------	---------------------------------

<input type="checkbox"/> Leads taped	<input type="checkbox"/> Leads sleeved
--------------------------------------	--

Comments

