



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 95430

Date: June 28, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Welspun

Motor#:

Name Plate Information

Manufacturer: AJAY

Enclosure : Open Drop Proof
(ODP)

Horsepower/kW: 25

Serial#: 22255

Model#:

Service Factor:

Frame:

Rated RPM: 3450

Rated Voltage: 480

Phase: 3

Rated Amps: 33

Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good

Surge after rewind: Good

Hi-pot after rewind: Good

Core loss: Good

Thermistors: None

Thermostat: None

RTD: None

ohms at

degrees C

Motor Heater(s) Present: Yes

Qty:

Voltage:

Wattage:

WEST TENNESSEE7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301**CENTRAL ARKANSAS**6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	84.737	0.587	1.977	253

Conclusion

Service Tech name: RHR

Service Tech signature:

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Polyphase AC Winding

Polyphase Date: June 28, 2019

Hp/kw: 25 RPM: 3450 Poles: 2 Manufacturer: AJAY

Slots: 36 Type: Volts: 480

Coils: 18 Model: Amps: 33

6 Of 3

Serial#: 22255

Phase: 3

Grouping

Of

Lead marking: 1-2-3-10-11-12 Hertz: 60

Turns/Coil: 16 Lead length: 1 C Rise: Frame:

Wire Size 17 19 Lead size: 14 Duty: C AMB:

Wire Mult. 2 3 Num.Leads: 6 Eff.: Ins.Cls.:

Pitch 1 to: 14 ☐ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.:

Connection: 1Y1D

Jumper:

Core length: 8.875

Core ID: 5.25

Back iron: 1.375

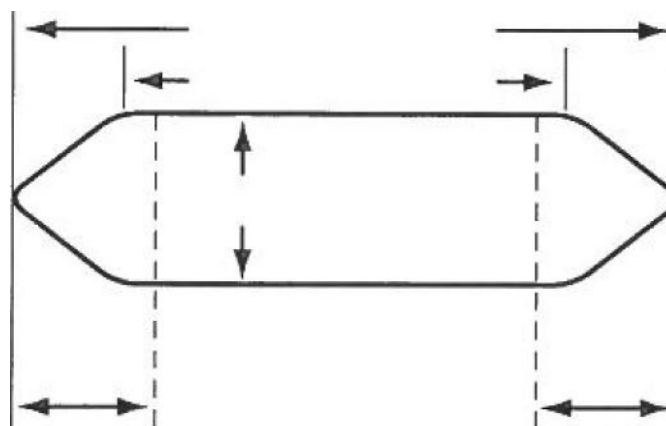
Slot depth: 0.75

Slot/tooth w: 0.250

Wire weight: 24

Vents: Size

COIL


☒ Left

Connection End
(Facing Terminal Box)

☐ Right

Rotor bars:



MILLINGTON, TN

LITTLE ROCK, AR

Single Phase{ Split Phase ☐
Capacitor: ☐

Start

☐ Start & Run☐ Perm. Split

Hp/kw: 25

RPM: 3450

Manufacturer: AJAY

Run

Start

Type:

Volts: 480

Model:

Amps: 33

Style:

Hertz:

Form:

Frame:

No. Slots

No. Poles

Coils/pole

Dwg No.

C Rise:

Hrs.:

Cap. Mfd.:

Wire Size

Serial#: 22255

Wires in par.

Duty: —

☐ BB☐ SB

No. Circuits

Open: —

Coil Ext.

Sta.length:

Sta.b.i.:

Stator Bore

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: Welspun

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in


AC Stator Form Coil Data (Continued)

Special Features Yes No

Data change ☐ ☐

Coil support ring steel ☐ ☐

Terrace wound ☐ ☐

Corona Protection ☐ ☐

RTDs ☐ ☐

Ohms Qty

Hermetic ☐ ☐

Slot paper used ☐ ☐

Insulation class ☐ B ☐ F ☐ H

☐ VPI ☐ Dip & Bake ☐ Sealed

☐ Leads taped ☐ Leads sleeved

Comments

