

Job Information

Job #: 95401 Date: May 23, 2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Stuttgart Flour Motor#:

Name Plate Information

Manufacturer: Marathon Enclosure: Open Drop Proof Horsepower/kW: 500

(ODP)

Serial#: WAA063778 Model#: JJ449THN17062A Service Factor: 1.15

Α

Frame: 449T Rated RPM: 1788 Rated Voltage: 460

Phase: 3 Rated Amps: 550 Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:



AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	84.754	0.581	3.127	333
After burnout	85.063	0.612	3.195	289

Conclusion

Service Tech name: RHR

Service Tech signature:

1 //h

May 23, 2019

60

Polyphase Date:

Hertz:



Polyphase .	AC Winding
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Hp/kw: 500 RPM: 1788 Poles: 449 Manufacturer: Marathon

Slots: 72 Type: TDS Volts: 460

Coils: 72 Model: JJ449THN17062AA Amps: 550

12 Of 6 Serial#: WAA063778 Phase: 3

Grouping Lead marking: 1-1-1-1-2-2-2-3-3-3-3

Turns/Coil: 3 Lead length: 16 C Rise: Frame: 449T

Wire Size 16 17 Lead size: 2 Duty: C AMB:

Wire Mult. 15 14 Num.Leads: 12 Eff.: Ins.Cls.:

Pitch 1 to: 14 DP TEFC XPRF TENV S.F.: 1.15

Connection: 4Y

Core length: 19.0

Core ID: 12.75

Back iron: 1.75

Slot depth: 1.75

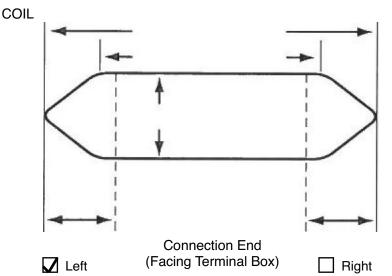
Slot/tooth w: 0.274

Wire weight: 317

Vents: Size

Rotor bars:

Jumper:





CENTRAL ARKANSAS



Single F	has	e		{		Phas	_	□ □ St	art] Sta	art & R	un	☐ F	Perm.	Split		
Hp/kw:	500			RPM:	1	788			Manu	facture	er:	Marat	hon					
		Run		Start			Type:							V	olts:	460		
No. Slots						ľ	Model:		J449T	HN170	62AA				nps:	550		
							Style:							H	ertz:			
No. Poles	5						Form:							Fra	ame:			
Coils/pole	e																	
Dwg No							C Ris	e:			Hrs.:			Ca	ap. Mi	fd.:		
Wire Size	€					S	erial#:	V	VAA06	3778								
Wires in par							Dut	ty: -	_						3B		SB	
No. Circuits	3			Open: —														
Coil Ext				Sta.length:						Sta.b.i.:								
Stator Bore	€																	
			ı															
Running	9 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting																		
Customer: Stuttgart Flour																		

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



AC Stator Form Coil Data

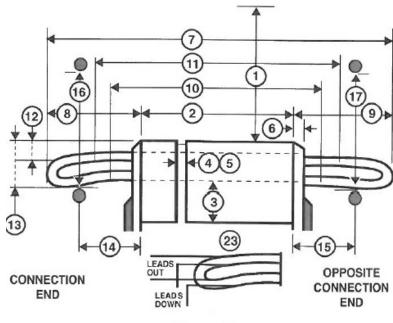
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

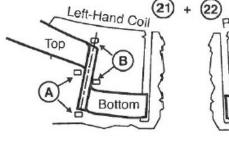
OCE

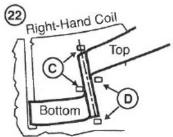
13. Large knuckle drop. CE

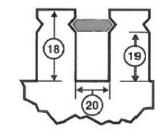
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



AC Stator Form Coil Data (Continued)

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

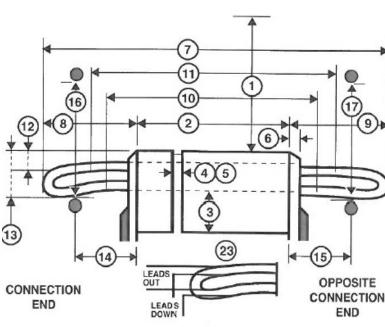
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

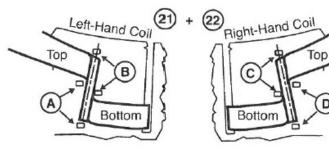
33. Coil weight Lbs.

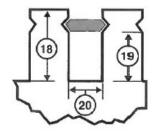
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











AC Stator Form Coil Data (Continued)

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B B H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped Leads sleeved							
Comments							

