

Job Information

Job #:	95368			Date:	April 6, 2019
Priority:	_	Authorized OT:	No	Authorized by:	
Customer	Information				
Name:	Sage. Foods			Motor#:	
Name Plate Information					
Manufacturer:	Bald or	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	40
Serial#:	C1510290667	Model#:	12H775Y276G1	Service Factor:	1.15
Frame:	324TCZ	Rated RPM:	1775	Rated Voltage:	460
Phase:	3	Rated Amps:	48	Cycles:	60

Special design: No

AC Electrical Inspection

Megs aft	er rewind:	Good	Surge after	er rewind: Good	Hi-pot after rewind:	Good
Core loss:	Good		Thermistors:	None	Thermostat: None	
RTD:	None			ohms at	degrees C	
Motor Heat	ter(s) Present	: Yes	Qty:	Voltage:	Wattage:	

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AC Electrical Inspection (Continued)

RHR

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout	85.143	0.339	1.272	236
After burnout	85.090	0.499	1.216	217

Conclusion

Service Tech name:

Service Tech signature:

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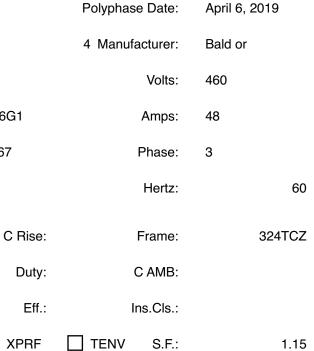
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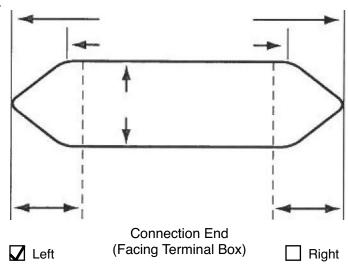


MILLINGTON, TN LITTLE ROCK, AR

Polyphase AC Winding

		-		
Hp/kw:	40	RPM:	1775	Poles:
Slots:		48	Туре:	
Coils:		48	Model:	12H775Y276G1
	12	Of 3	Serial#:	C1510290667
Groupin	g	Of	Lead marking:	
Turns/Coil:		161632	Lead length:	1 C Rise:
Wire Size	17	18	Lead size:	8 Duty:
Wire Mult.	2	3	Num.Leads:	3 Eff.:
Pitch 1 to:		81012	🗌 DP 🛛 🔽	TEFC 🗌 XPRF
Connection:		2D	COIL	
Jumper:			-	1
Core length:		6.875		
Core ID:		8.625	\langle	т
Back iron:		1.125		. i ↓
Slot depth:		1.25		
Slot/tooth w:		0.278		•
Wire weight:		66	Left	Connection E (Facing Terminal
Vents:		Size		
Rotor bars:				

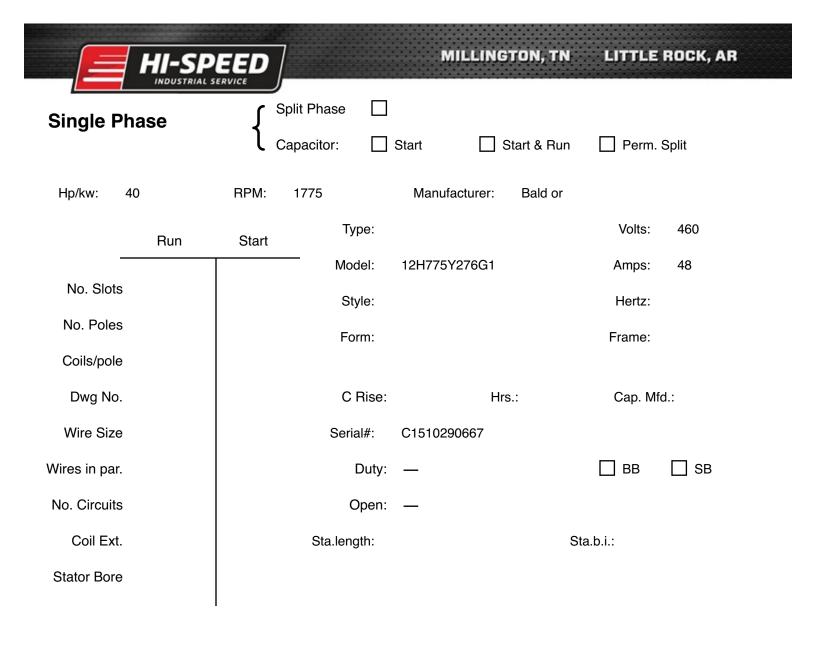


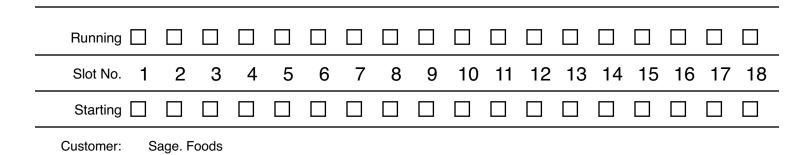




Hotor bars:

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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MILLINGTON, TN LITTLE ROCK, AR

AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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