

## **Job Information**

Job #:	95158			Date:	February 4, 2019
Priority:	_	Authorized OT:	No	Authorized by:	
Customer Information					
Name:	Flakeboard			Motor#:	
Name Plate Information					
Manufacturer:	Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	100
Serial#:	2MA460269-65-KC	Model#:		Service Factor:	1.15
Frame:	444TS	Rated RPM:	1180	Rated Voltage:	460
Phase:	3	Rated Amps:	120	Cycles:	60

Special design: No

# **AC Electrical Inspection**

Megs afte	er rewind:	Good	Surge afte	er rewind: Good	Hi-pot after rewind:	Good
Core loss:	Good		Thermistors:	None	Thermostat: None	
RTD:	None			ohms at	degrees C	
Motor Heater(s) Present: Yes		Qty:	Voltage:	Wattage:		

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### MILLINGTON, TN LITTLE ROCK, AR

### **AC Electrical Inspection (Continued)**

### **Core Test Data**

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	85.212	0.690	3.485	451

### Conclusion

Service Tech name: RHR

Service Tech signature:

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Polyphase Date:

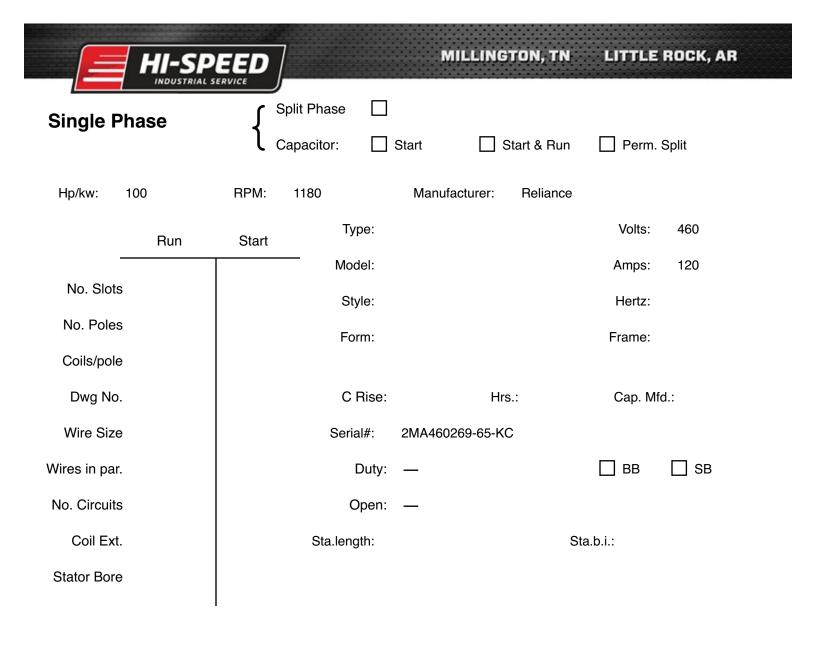
The Electro•Mechanical Authority

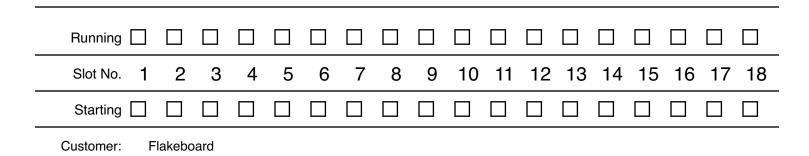
### **Polyphase AC Winding**

6 Manufacturer: Hp/kw: 100 RPM: 1180 Poles: Reliance 72 460 Slots: Volts: Type: р Coils: 72 Model: Amps: 120 18 Of 4 Serial#: 2MA460269-65-KC Phase: 3 Grouping Lead marking: Hertz: 60 Of Turns/Coil: 15 Lead length: 16 C Rise: Frame: 444TS Wire Size Lead size: C AMB: 16 17 2 Duty: Wire Mult. 2 1 Num.Leads: 3 Eff.: Ins.Cls.: 11 DP TEFC XPRF TENV Pitch 1 to: S.F.: Connection: 3D COIL Jumper: Core length: 5.125 14.0 Core ID: Back iron: 1.625 Slot depth: 1.375 Slot/tooth w: 0.284 **Connection End** Wire weight: 63 (Facing Terminal Box) Z Left Right Vents: Size

Rotor bars:

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# MILLINGTON, TN LITTLE ROCK, AR

### AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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### **MILLINGTON, TN** LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌	] C 🗌 D			
22. Coil type	Left hand	] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	$\sim$	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	(	) x	514		
	(	) x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



## AC Stator Form Coil Data (Continued)



Comments





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