

Job Information

Job #:	94935				Date:	December 7, 2018
Priority:	_	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	Flakeboard			Motor#		
Name Plat	e Information					
Manufacturer:	Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower	r/kW:	100
Serial#:	2018-94935	Model#:	2MA460269-06-K	Y Service Fa	actor:	1.15
Frame:	444TS	Rated RPM:	1150	Rated Vol	tage:	460
Phase:	3	Rated Amps:	120	Су	cles:	60
Special design:	No					

AC Electrical Inspection

Megs afte	er rewind: G	Good	Surge afte	er rewind: Good	Hi-pot aft	er rewind: Goo	d
Core loss:	Good		Thermistors:	None	Thermostat:	None	
RTD:	None			ohms at	C	legrees C	
Motor Heate	er(s) Present:	Yes	Qty:	Voltage:	Watta	age:	

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	85.060	0.371	2576	289

Conclusion

Service Tech name: RHR

Service Tech signature:

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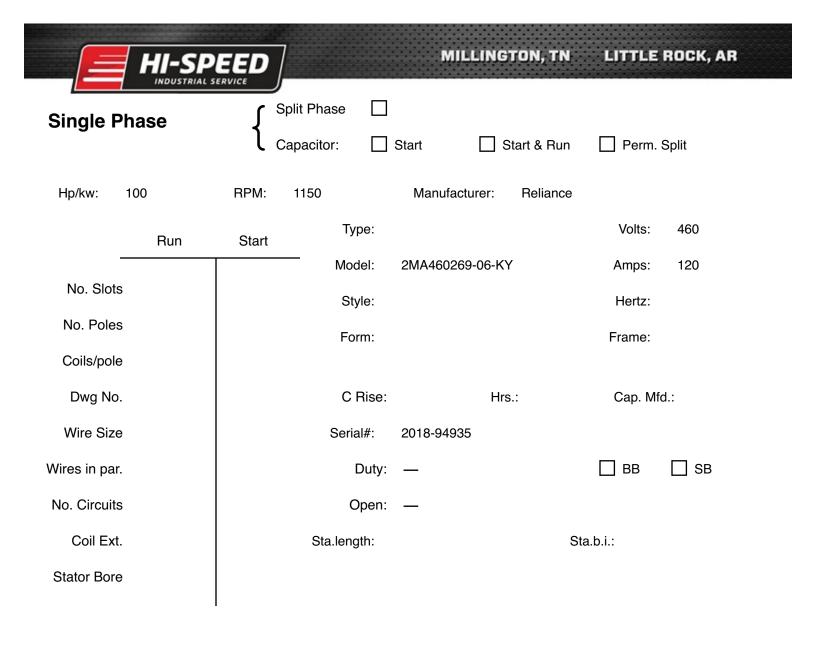
Polyphase Date:

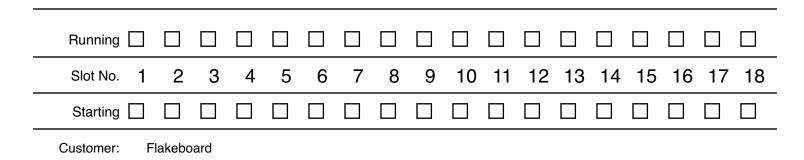
December 7,

Polyphase AC Winding

Polyph	ase A					Polyphase D		2018
Hp/kw:	100	RPM:	1150	Poles:		6 Manufactu		Reliance
Slots:		72	Туре:			P Vo	olts:	460
Coils:		72	Model:	2MA460269	9-06-KY	Am	nps:	120
	18	Of 4	Serial#:	2018-94935	5	Pha	ase:	3
Groupin	g	Of	Lead marking:			He	ertz:	60
Turns/Coil:		15	Lead length:	20	C Rise:	Fra	me:	444TS
Wire Size	16	7	Lead size:	2	Duty:	Cont C AI	MB:	
Wire Mult.	2	1	Num.Leads:		Eff.:	Ins.C	Cls.:	
Pitch 1 to:		11	DP	TEFC] XPRF		S.F.:	1.15
Connection:		3D	COIL					
Jumper:			-					
Core length:		5.125						
Core ID:		13.875	\langle	i T		i i	\mathbf{Y}	
Back iron:		1.5		1 +				
Slot depth:		0.25				ļ		
Slot/tooth w:		0.284		►i		-		
Wire weight:		66	🔽 Left		onnection I ing Termina		Right	
Vents:		Size				_		
Rotor bars:						Т	The Electro	Aechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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