

Job Information

Job #:	94691				Date:	September 28, 2018
Priority:	_	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	Molex			Motor#:		
Name Plat	e Information					
Manufacturer:	Siemens	Enclosure :	Open Drop Proof (ODP)	Horsepower	/kW:	450
Serial#:	A07TESP11 1	Model#:	1RAD4492zJGK	Service Fac	ctor:	1.15
Frame:	449TDZ	Rated RPM:	3570	Rated Volta	age:	460
Phase:	3	Rated Amps:	489.0	Сус	cles:	60
Special design:	No					

AC Electrical Inspection

Megs afte	er rewind: C	Good	Surge afte	er rewind: Good	Hi-pot afte	er rewind: Good
Core loss:	Good		Thermistors:	None	Thermostat:	None
RTD:	None			ohms at	de	egrees C
Motor Heate	er(s) Present:	Yes	Qty:	Voltage:	Watta	ge:

VEST TENNESSE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



MILLINGTON, TN LITTLE ROCK, AR

AC Electrical Inspection (Continued)

RHR

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				

Conclusion

Service Tech name:

Service Tech signature:

WEST TENNESSEE

7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



MILLINGTON, TN LITTLE ROCK, AR

Polyphase Date:

September 28,

60

F

1.15

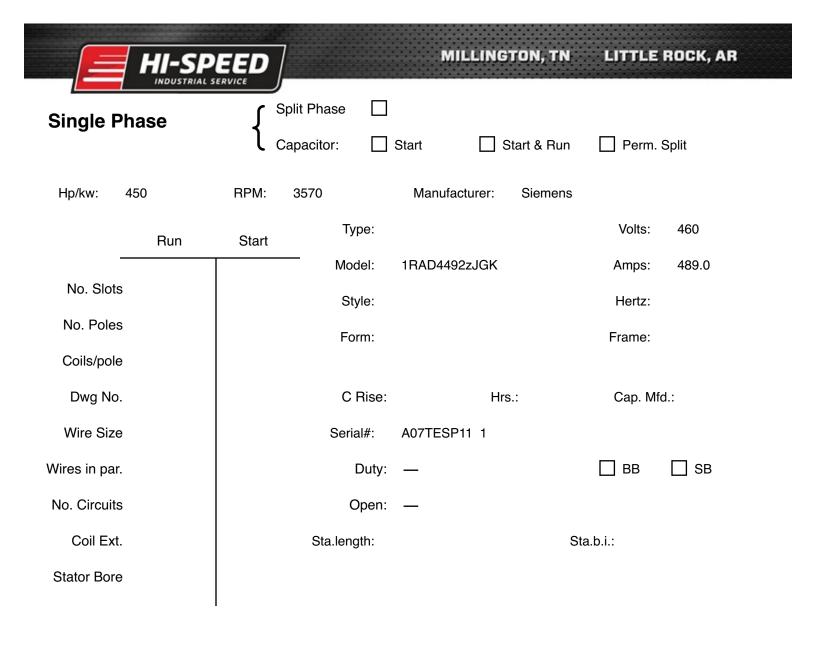
449TDZ

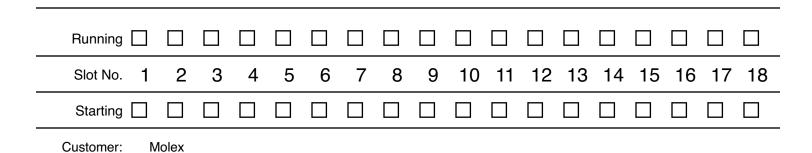
Polyphase AC Winding

Polyph	1925 A				Folyphase Date.	2018
Hp/kw:	450	RPM:	3570	Poles:	2 Manufacturer:	Siemens
Slots:		36	Туре:		RGF Volts:	460
Coils:		36	Model:	1RAD4492zJGK	Amps:	489.0
	6	Of 6	Serial#:	A07TESP11 1	Phase:	3
Groupin	ıg	Of	Lead marking:		1-2-3-4-5-6 Hertz:	
Turns/Coil:		454545	Lead length:	2 C Rise:	Frame:	4
Wire Size	17		Lead size:	Duty:	C AMB:	
Wire Mult.	28		Num.Leads:	6 Eff.:	Ins.Cls.:	
Pitch 1 to:		12		TEFC XPRF	TENV S.F.:	
Connection:		2Y2D	COIL			
Jumper:			-			-
Core length:		21.375				
Core ID:		10.375	\langle	T		
Back iron:		2.125				
Slot depth:		1.25				
Slot/tooth w:		0.319		*		-
Wire weight:		220	🖌 Left	Connectior (Facing Termi		ht
Vents:		Size				
Rotor bars:					E	ASA

The Electro•Mechanical Authority

WEST TENNESSE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301





(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

WEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301



MILLINGTON, TN LITTLE ROCK, AR

AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







WEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301 CENTRAL ARKANSAS 6812 Lindsey Rd. Little Rock, AR 72206 Phone 501-375-9178 Fax 501-375-4254

OCE

OCE

MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
WEST TENNES: 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301	CENTRAL ARKA 6812 Lindsey Rd. Little Rock, AR 72206 Phone 501-375-9178 Fax 501-375-4254	NSAS			

HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





WEST TENNESSEE 7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301