

Job Information

| Job #: | 94625 | | | Date: | August 11, 2018 |
|-----------------|---------------|----------------|--------------------------|-----------------|-----------------|
| Priority: | _ | Authorized OT: | No | Authorized by: | |
| Customer | Information | | | | |
| Name: | L'Oréal | | | Motor#: | |
| Name Plat | e Information | | | | |
| Manufacturer: | Reliance | Enclosure : | Open Drop Proof (ODP) | Horsepower/kW: | 30 |
| Serial#: | R6308 | Model#: | 3630789-010 | Service Factor: | |
| Frame: | 286TSD | Rated RPM: | 3540 | Rated Voltage: | 460 |
| Phase: | 3 | Rated Amps: | 33.9 | Cycles: | 60 |
| Special design: | No | | | | |

Special design: No

AC Electrical Inspection

| Megs aft | er rewind: | Good | Surge afte | er rewind: Good | Hi-pot after rewind: | Good |
|------------|---------------|--------|--------------|-----------------|----------------------|------|
| Core loss: | Good | | Thermistors: | None | Thermostat: None | |
| RTD: | None | | | ohms at | degrees C | |
| Motor Heat | er(s) Present | :: Yes | Qty: | Voltage: | Wattage: | |

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MILLINGTON, TN LITTLE ROCK, AR

AC Electrical Inspection (Continued)

RHR

Core Test Data

| | Flux | Watts | Watts loss per lb | Condition of iron |
|----------------|------|-------|-------------------|-------------------|
| Before burnout | | | | |
| After burnout | | | | |
| | | | | |

Conclusion

Service Tech name:

Service Tech signature:

m (1)

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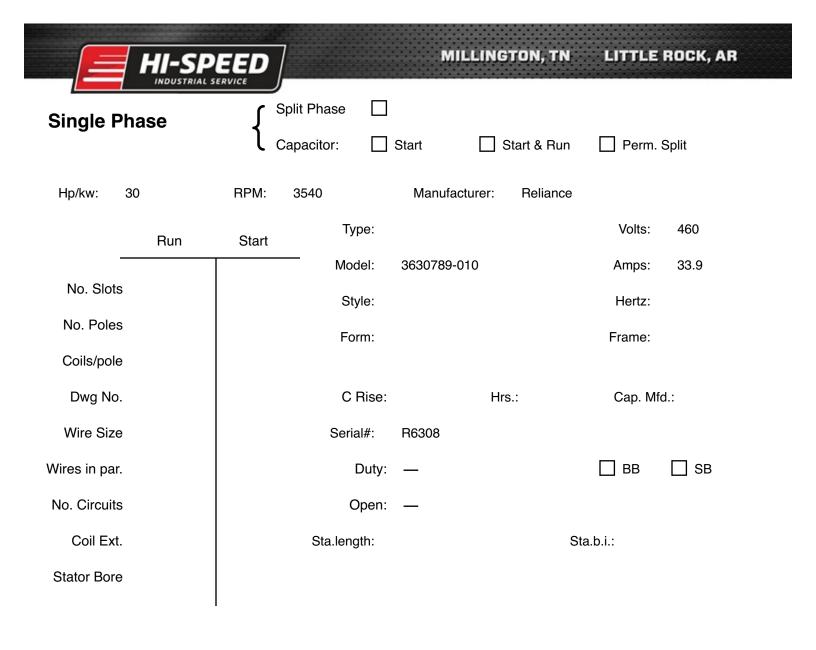


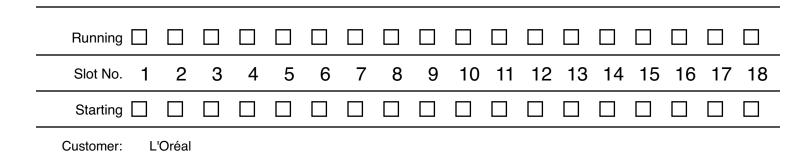
MILLINGTON, TN LITTLE ROCK, AR

Polyphase AC Winding

| Polyph | ase A | C Winding | | | I | Polyphase Date: | August 11, 2018 |
|---------------|-------|-----------|---------------|-------------|----------------------------|-----------------|------------------------------------|
| Hp/kw: | 30 | RPM: | 3540 | Poles: | | 2 Manufacturer: | Reliance |
| Slots: | | 36 | Туре: | | | P Volts: | 460 |
| Coils: | | 18 | Model: | 3630789-010 | | Amps: | 33.9 |
| | 6 | Of 3 | Serial#: | R6308 | | Phase: | 3 |
| Groupir | ng | Of | Lead marking: | | | Hertz: | 60 |
| Turns/Coil: | | 181920 | Lead length: | 1 (| C Rise: | Frame: | 286TSD |
| Wire Size | 17 | 18 | Lead size: | 10 | Duty: | C AMB: | |
| Wire Mult. | 3 | 3 | Num.Leads: | | Eff.: | Ins.Cls.: | |
| Pitch 1 to: | | 141618 | | TEFC | XPRF | TENV S.F.: | |
| Connection: | | 1D | COIL | | | | |
| Jumper: | | | - | | | - 1 | |
| Core length: | | 6.25 | / | | | | |
| Core ID: | | 6.25 | \langle | † T | | | |
| Back iron: | | 1.5 | | . † † | | | |
| Slot depth: | | 0.875 | | | | | |
| Slot/tooth w: | | 0.280 | 4 | ►Ì | | | - |
| Wire weight: | | 39 | 🔽 Left | | nection End Terminal Bo | ox) 🗌 Rig | ght |
| Vents: | | Size | | | | | |
| Rotor bars: | | | | | | The Ele | ASA) ectro•Mechanical Authority |

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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MILLINGTON, TN LITTLE ROCK, AR

AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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OCE

OCE

MILLINGTON, TN LITTLE ROCK, AR

| AC Stator For | m Coil Data (Co | ontinued) | | | - |
|---|---|--------------|---------|-----------------|----------------------------------|
| 21. Lead location | 🗌 А 🗌 В 🗌 |] C 🗌 D | | | |
| 22. Coil type | Left hand |] Right hand | 16 | (1) (1) | |
| 23. Coil leads | Long# LG | | 12 18 | 2 | |
| | Short# LG | | | | 5 |
| | Out | Down | 1 | | |
| 24. Jumper | _ | | 13 | | 23 4-(15-> |
| 25. Connection | - | | | | OPPOSITE |
| 26. No. of circuits | | | END | LEADS | CONNECTION |
| 27. No. of slots | | | Left-Ha | and Coil 21 + 2 | Right-Hand Coil |
| 28. Coil throw | 1- | | Top | B | Тор |
| 29. Turns per coil | | | A | \sim | |
| 30. Total wires in para | allel | | | Bottom | Bottom |
| 31. Bare wire sizes | (|) x | 514 | | |
| | (|) x | | 19 | |
| 32. Strand insulation | Mica Bare | Other | | | |
| 33. Coil weight | Lt | DS. | | | |
| 34. Gr | oups of | Coils | | | EASA |
| Gr | oups of | Coils | | | The Electro•Mechanical Authority |
| 35. Iron skewed | Right 🗌 Left | in | | | |
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HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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