

## **Job Information**

Job #:	94588				Date:	September 7, 2018
Priority:	-	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	Richland Foods			Motor#	:	
Name Plat	e Information					
Manufacturer:	Bald or/Reliance	Enclosure :	Open Drop Proof (ODP)	Horsepower	/kW:	200
Serial#:	P44G5687-M29D	Model#:	102768028	Service Fa	ctor:	1.15
Frame:	449TS	Rated RPM:	1190	Rated Volt	age:	460
Phase:	3	Rated Amps:	225	Су	cles:	60
Special design:	No					

# **AC Electrical Inspection**

Megs afte	er rewind: 0	Good	Surge afte	er rewind: Good	Hi-pot aft	er rewind: Good	
Core loss:	Good		Thermistors:	None	Thermostat:	None	
RTD:	None			ohms at	с	legrees C	
Motor Heat	er(s) Present:	Yes	Qty:	Voltage:	Watta	ige:	

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### **AC Electrical Inspection (Continued)**

### **Core Test Data**

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				

### Conclusion

Service Tech name: RHR

Service Tech signature:

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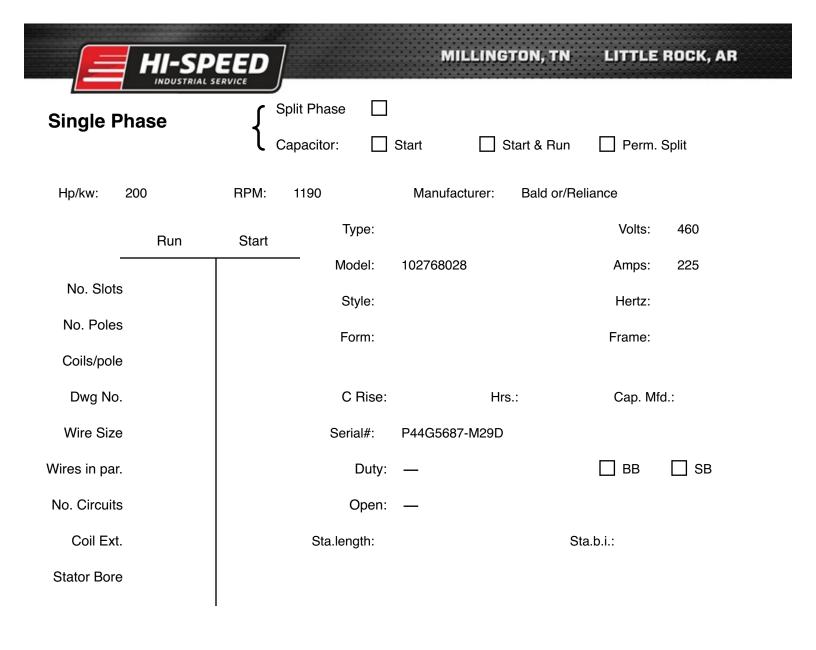


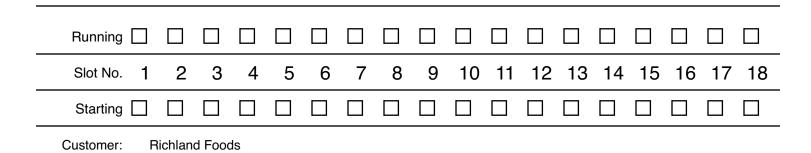
#### MILLINGTON, TN LITTLE ROCK, AR

### Polyphase AC Winding

Polyph	ase A	C Winding			Polyphase Date:	September 7, 2018
Hp/kw:	200	RPM:	1190	Poles:	6 Manufacturer:	Bald or/Reliance
Slots:		90	Туре:		Volts:	460
Coils:		90	Model:	102768028	Amps:	225
	18	Of 5	Serial#:	P44G5687-M29D	Phase:	3
Groupin	g	Of	Lead marking:		1-1-2-2-3-3 Hertz:	60
Turns/Coil:		1099910	Lead length:	5 C Rise:	Frame:	449TS
Wire Size	17	18	Lead size:	2 Duty:	C AMB:	
Wire Mult.	5	2	Num.Leads:	16 Eff.:	Ins.Cls.:	
Pitch 1 to:		14	DP	TEFC XPRF	TENV S.F.:	1.15
Connection:		6D	COIL			
Jumper:			-			
Core length:		20.25	/			
Core ID:		14.0	$\langle$	Į T		×
Back iron:		1.125		1 +		
Slot depth:		1.5			1	
Slot/tooth w:		0.284		►¦		-
Wire weight:		210	🔽 Left	Connection (Facing Termi		
Vents:		Size				
Rotor bars:					The Electr	ro-Mechanical Authority

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# MILLINGTON, TN LITTLE ROCK, AR

### AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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### **MILLINGTON, TN** LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌	] C 🗌 D			
22. Coil type	Left hand	] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	$\sim$	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	(	) x	514		
	(	) x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



### AC Stator Form Coil Data (Continued)



Comments





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