

# **Job Information**

Job #:	94555				Date:	July 26, 2018
Priority:	_	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	AIM			Motor#	<b>!</b> :	
Name Plat	e Information					
Manufacturer:	BJM Pump	Enclosure :	Open Drop Proof (ODP)	Horsepowe	r/kW:	
Serial#:		Model#:	SKX150SSF	Service Fa	actor:	
Frame:		Rated RPM:	1800	Rated Vol	tage:	460
Phase:	3	Rated Amps:		Су	cles:	60
Special design:	No					

# **AC Electrical Inspection**

Megs afte	er rewind: Go	ood	Surge afte	er rewind: Good	Hi-pot after rewind:	Good
Core loss:	Good		Thermistors:	None	Thermostat: None	
RTD:	None			ohms at	degrees C	
Motor Heate	er(s) Present:	Yes	Qty:	Voltage:	Wattage:	

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#### **MILLINGTON, TN** LITTLE ROCK, AR

## **AC Electrical Inspection (Continued)**

### **Core Test Data**

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				

### Conclusion

Service Tech name: RHR

Service Tech signature:

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#### MILLINGTON, TN LITTLE ROCK, AR

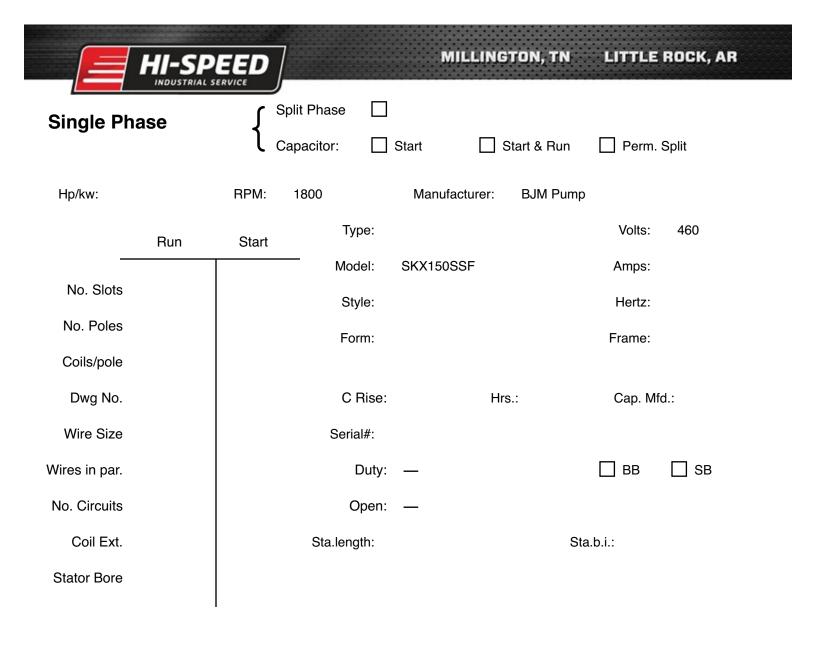
Polyphase Date:

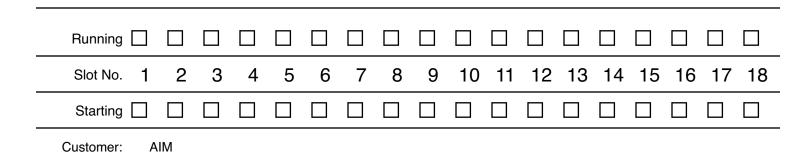
60

# **Polyphase AC Winding**

<i>.</i>		0				
Hp/kw:		RPM:	1800	Poles:	Manufacturer:	BJM Pump
Slots:		48	Туре:		Volts:	460
Coils:		48	Model:	SKX150SSF	Amps:	
	12	Of 4	Serial#:		Phase:	3
Groupir	ng	Of	Lead marking:		Hertz:	6
Turns/Coil:		12	Lead length:	1 C Rise:	Frame:	
Wire Size	20		Lead size:	14 Duty:	C AMB:	
Wire Mult.	3		Num.Leads:	3 Eff.:	Ins.Cls.:	
Pitch 1 to:		13		TEFC 🗌 XPRF	TENV S.F.:	
Connection:		2Y	COIL			
Jumper:			-	1		
Core length:		7.125				
Core ID:		5.25	$\langle$	T		
Back iron:		0.75		. i +		
Slot depth:		0.75				
Slot/tooth w:		0.187		•		
Wire weight:		12	🖌 Left	Connection (Facing Termina		
Vents:		Size				
Rotor bars:						Do-Mechanical Authority

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# MILLINGTON, TN LITTLE ROCK, AR

## AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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### **MILLINGTON, TN** LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌	] C 🗌 D			
22. Coil type	Left hand	] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	$\sim$	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	(	) x	514		
	(	) x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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HI-SPEED



# AC Stator Form Coil Data (Continued)



Comments





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