

## **Job Information**

| Job #:        | 94526         |                |                          | Date:           | July 23, 2018 |
|---------------|---------------|----------------|--------------------------|-----------------|---------------|
| Priority:     | -             | Authorized OT: | No                       | Authorized by:  |               |
| Customer      | Information   |                |                          |                 |               |
| Name:         | Camden Steel  |                |                          | Motor#:         |               |
| Name Plat     | e Information |                |                          |                 |               |
| Manufacturer: | Lift Tech     | Enclosure :    | Open Drop Proof<br>(ODP) | Horsepower/kW:  | 4             |
| Serial#:      | 1323180400    | Model#:        | 1329814-40               | Service Factor: | 1.0           |
| Frame:        | 56            | Rated RPM:     | 3450                     | Rated Voltage:  | 230/460       |
| Phase:        | 3             | Rated Amps:    | 9.8/4.9                  | Cycles:         | 60            |
| o             |               |                |                          |                 |               |

Special design: No

# **AC Electrical Inspection**

| Megs aft   | er rewind:      | Good | Surge after  | er rewind: Good | Hi-pot after rewind: | Good |
|------------|-----------------|------|--------------|-----------------|----------------------|------|
| Core loss: | Good            |      | Thermistors: | None            | Thermostat: None     |      |
| RTD:       | None            |      |              | ohms at         | degrees C            |      |
| Motor Heat | ter(s) Present: | Yes  | Qty:         | Voltage:        | Wattage:             |      |

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## MILLINGTON, TN LITTLE ROCK, AR

## **AC Electrical Inspection (Continued)**

### **Core Test Data**

|                | Flux | Watts | Watts loss per lb | Condition of iron |
|----------------|------|-------|-------------------|-------------------|
| Before burnout |      |       |                   |                   |
| After burnout  |      |       |                   |                   |

## Conclusion

Service Tech name: RHR

Service Tech signature:

MART HVM

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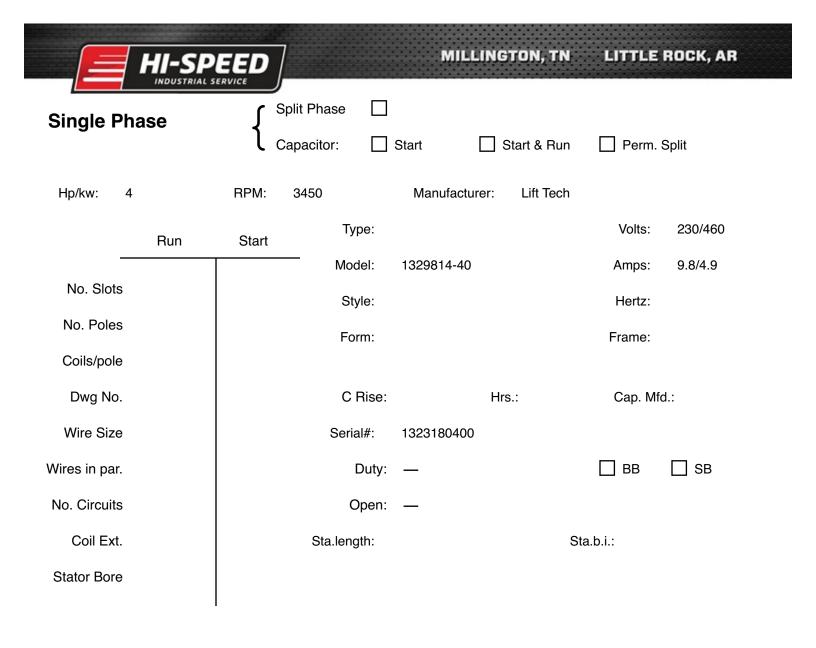
# HI-SPEED

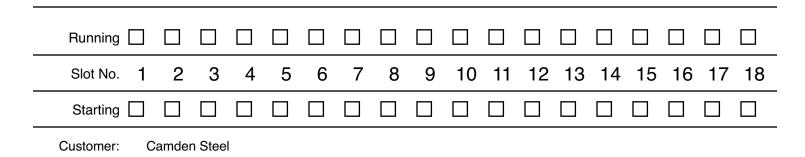
#### MILLINGTON, TN LITTLE ROCK, AR

## **Polyphase AC Winding**

| Polyph        | nase A | C Winding   |               |                              | Polyphase Date: | July 23, 2018          |
|---------------|--------|-------------|---------------|------------------------------|-----------------|------------------------|
| Hp/kw:        | 4      | RPM:        | 3450          | Poles:                       | 2 Manufacturer: | Lift Tech              |
| Slots:        |        | 24          | Туре:         |                              | TENV Volts:     | 230/460                |
| Coils:        |        | 12          | Model:        | 1329814-40                   | Amps:           | 9.8/4.9                |
|               | 6      | Of <b>2</b> | Serial#:      | 1323180400                   | Phase:          | 3                      |
| Groupir       | ng     | Of          | Lead marking: |                              | 1-9 Hertz:      | 60                     |
| Turns/Coil:   |        | 45          | Lead length:  | 9 C Rise:                    | Frame:          | 56                     |
| Wire Size     | 21     |             | Lead size:    | 18 Duty:                     | C AMB:          |                        |
| Wire Mult.    | 2      |             | Num.Leads:    | 9 Eff.:                      | Ins.Cls.:       |                        |
| Pitch 1 to:   |        | 1012        |               | TEFC XPRF                    | TENV S.F.:      | 1.0                    |
| Connection:   |        | 1&2Y        | COIL          |                              |                 |                        |
| Jumper:       |        |             | -             |                              |                 |                        |
| Core length:  |        | 4.5         |               |                              |                 |                        |
| Core ID:      |        | 2.875       | $\langle$     | T                            |                 | >                      |
| Back iron:    |        | 0.75        |               |                              |                 |                        |
| Slot depth:   |        | 0.5         |               |                              |                 |                        |
| Slot/tooth w: |        | 0.185       |               | ►¦                           |                 |                        |
| Wire weight:  |        | 6           | 🔽 Left        | Connection<br>(Facing Termin |                 |                        |
| Vents:        |        | Size        |               |                              |                 |                        |
| Rotor bars:   |        |             |               |                              | The Electr      | o•Mechanical Authority |

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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## MILLINGTON, TN LITTLE ROCK, AR

## AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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## **MILLINGTON, TN** LITTLE ROCK, AR

| AC Stator For   | m Coil Data (Co   | ontinued)    |         |                 | -                                |
|---|---|--------------|---------|-----------------|----------------------------------|
| 21. Lead location   | 🗌 А 🗌 В 🗌   | ] C 🗌 D      |         |                 |                                  |
| 22. Coil type   | Left hand   | ] Right hand | 16      | (1)<br>(1)      |                                  |
| 23. Coil leads  | Long# LG  |              | 12 18   | 2               |                                  |
|   | Short# LG   |              |         |                 | 5                                |
|   | Out   | Down         | 1       |                 |                                  |
| 24. Jumper  | _   |              | 13      |                 | 23 4-(15->                       |
| 25. Connection  | -   |              |         |                 | OPPOSITE                         |
| 26. No. of circuits   |   |              | END     | LEADS           | CONNECTION                       |
| 27. No. of slots  |   |              | Left-Ha | and Coil 21 + 2 | Right-Hand Coil                  |
| 28. Coil throw  | 1-  |              | Top     | B               | Тор                              |
| 29. Turns per coil  |   |              | A       | $\sim$          |                                  |
| 30. Total wires in para   | allel   |              |         | Bottom          | Bottom                           |
| 31. Bare wire sizes   | (   | ) x          | 514     |                 |                                  |
|   | (   | ) x          |         | 19              |                                  |
| 32. Strand insulation   | Mica Bare   | Other        |         |                 |                                  |
| 33. Coil weight   | Lt  | DS.          |         |                 |                                  |
| 34. Gr  | oups of   | Coils        |         |                 | EASA                             |
| Gr  | oups of   | Coils        |         |                 | The Electro•Mechanical Authority |
| 35. Iron skewed   | Right 🗌 Left  | in           |         |                 |                                  |
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HI-SPEED



## AC Stator Form Coil Data (Continued)



Comments





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