

#### **Job Information**

Job #: 94345 Date: June 4, 2018

Priority: — Authorized OT: No Authorized by:

### **Customer Information**

Name: Skippy Motor#:

#### **Name Plate Information**

Manufacturer: Louis Allis Enclosure: Open Drop Proof Horsepower/kW: 40

(ODP)

Serial#: 6-961227-40 Model#: B42F1 Service Factor: 1.15

Frame: 326TDZ Rated RPM: 3536 Rated Voltage: 460

Phase: 3 Rated Amps: 46 Cycles: 3

Special design: No

## **AC Electrical Inspection**

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:



## **AC Electrical Inspection (Continued)**

**Core Test Data** 

Flux

Watts

Watts loss per lb

Condition of iron

Before burnout

After burnout

#### Conclusion

Service Tech name: RHR

Service Tech signature:

1 H / M

Fax 901-873-5301

June 4, 2018

60

Polyphase Date:



Of

Polyphase .	AC Winding
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Hp/kw: 40 RPM: 3536 Poles: 2 Manufacturer: Louis Allis

Slots: 24 CJ5 Volts: 460 Type:

Coils: 24 Model: B42F1 Amps: 46

6 Of 4 Serial#: 6-961227-40 Phase: 3

Grouping Lead marking: Hertz:

Turns/Coil: 13 Lead length: 12 C Rise: Frame: 326TDZ

Wire Size Lead size: 6 Cont C AMB: 16 17 Duty:

Wire Mult. 5 1 Num.Leads: Eff.: Ins.Cls.:

8 □ DP TEFC XPRF TENV Pitch 1 to: S.F.: 1.15

Connection: 1D

COIL

Core length: 8.375

Jumper:

Core ID: 7.375

Back iron: 1.875

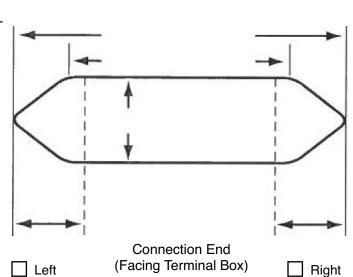
Slot depth: 1.0

Slot/tooth w: 0.5

Wire weight: 42

Vents: Size

Rotor bars:





Single F	has	se		{		Phas		□ □ St	art	Г	□ Sta	art & R	un	П	Perm.	Split		
Hp/kw:	40			RPM:		536				facture		Louis						
		Run		Start			Type:	:						٧	olts:	460		
No. Slots	<del></del>					1	Model: Style:		342F1						mps: ertz:	46		
No. Poles	8						Form:								ame:			
Coils/pole	e																	
Dwg No				C Rise: Hrs.:								Cap. Mfd.:						
Wire Size	€	Serial#: 6-961227-40																
Wires in par							Du	ty: -	_					☐ E	3B	□ s	В	
No. Circuits	6						Ope	en: -	_									
Coil Ext				Sta.length:							Sta.b.i.:							
Stator Bore	)																	
			ı															
Running	g 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	g 🔲																	
Customer	: 5	Skippy																

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### **AC Stator Form Coil Data**

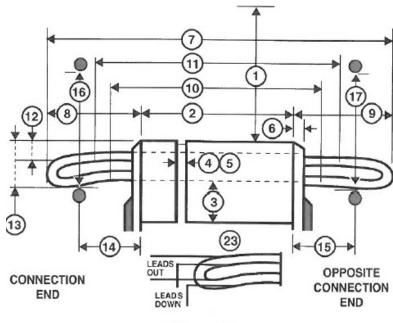
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

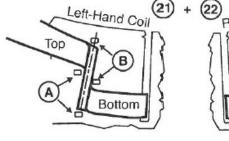
OCE

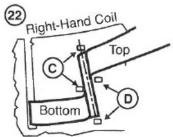
13. Large knuckle drop. CE

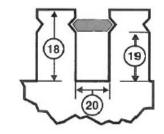
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

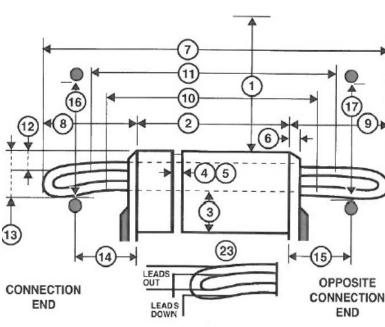
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

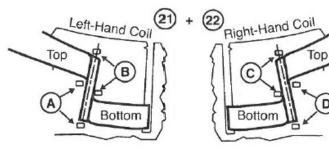
33. Coil weight Lbs.

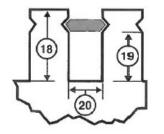
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











## **AC Stator Form Coil Data (Continued)**

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B B H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped Leads sleeved							
Comments							

