



MILLINGTON, TN

LITTLE ROCK, AR

## Job Information

Job #: 94291

Date: June 20, 2018

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: ConAgra

Motor#:

## Name Plate Information

Manufacturer:	RAM	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	437KW
Serial#:	W2000201001-BL	Model#:	N3KBXX244PVFH WZ	Service Factor:	1.15
Frame:	449TDZ	Rated RPM:	3570	Rated Voltage:	460
Phase:	3	Rated Amps:	482	Cycles:	60

Special design: No

## AC Electrical Inspection

Megs after rewind:	Good	Surge after rewind:	Good	Hi-pot after rewind:	Good
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Core loss:	Good	Thermistors:	None	Thermostat:	None
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RTD:	None	ohms at	degrees C
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Motor Heater(s) Present:	Yes	Qty:	Voltage:	Wattage:
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**WEST TENNESSEE**  
7030 Ryburn Drive  
Millington, TN 38053  
Phone 901-873-5300  
Fax 901-873-5301

**CENTRAL ARKANSAS**  
6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
Fax 501-375-4254



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## AC Electrical Inspection (Continued)

### Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				

## Conclusion

Service Tech name: RHR

Service Tech signature:



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# Polyphase AC Winding

Polyphase Date: June 20, 2018

Hp/kw: 437KW RPM: 3570 Poles: 2 Manufacturer: RAM

Slots: 48 Type: Volts: 460

Coils: 48 Model: N3KBXX244PVFHWZ Amps: 482

6 Of 8

Grouping

Of

Serial#: W2000201001-BL

Phase: 3

Lead marking: 1-2-3-4-5-6 Hertz: 60

Turns/Coil: 343434 Lead length: 2 C Rise: Frame: 449TDZ

Wire Size 16 Lead size: Duty: Cont C AMB:

Wire Mult. 27 Num.Leads: 6 Eff.: Ins.Cls.:

Pitch 1 to: 16 ☐ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.: 1.15

Connection: 2Y2D

Jumper:

Core length: 16.375

Core ID: 11.375

Back iron: 2.625

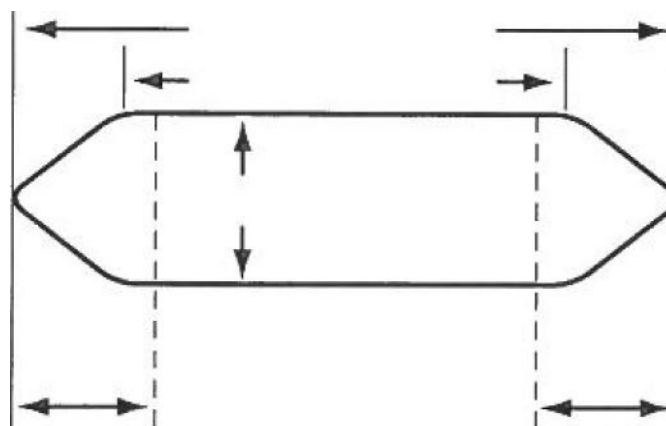
Slot depth: 1.5

Slot/tooth w: 0.294

Wire weight: 232

Vents: Size

COIL


☒ Left

Connection End  
(Facing Terminal Box)

☐ Right

Rotor bars:



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**Single Phase**

Split Phase ☐  
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 437KW

RPM: 3570

Manufacturer: RAM

	Run	Start	Type:	Volts:	460
No. Slots			Model:	N3KBXX244PVFHWZ	Amps: 482
No. Poles			Style:	Hertz:	
Coils/pole			Form:	Frame:	
Dwg No.			C Rise:	Hrs.:	Cap. Mfd.:
Wire Size			Serial#:	W2000201001-BL	
Wires in par.			Duty: —	<input type="checkbox"/> BB <input type="checkbox"/> SB	
No. Circuits			Open: —		
Coil Ext.			Sta.length:	Sta.b.i.:	
Stator Bore					

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: ConAgra

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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## AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



## AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in




# AC Stator Form Coil Data (Continued)

Special Features	Yes	No
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Data change	<input type="checkbox"/>	<input type="checkbox"/>
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Coil support ring steel	<input type="checkbox"/>	<input type="checkbox"/>
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Terrace wound	<input type="checkbox"/>	<input type="checkbox"/>
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Corona Protection	<input type="checkbox"/>	<input type="checkbox"/>
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RTDs	<input type="checkbox"/>	<input type="checkbox"/>
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Ohms Qty		
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Hermetic	<input type="checkbox"/>	<input type="checkbox"/>
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Slot paper used	<input type="checkbox"/>	<input type="checkbox"/>
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Insulation class	<input type="checkbox"/> B	<input type="checkbox"/> F	<input type="checkbox"/> H
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<input type="checkbox"/> VPI	<input type="checkbox"/> Dip & Bake	<input type="checkbox"/> Sealed
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<input type="checkbox"/> Leads taped	<input type="checkbox"/> Leads sleeved
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Comments

