

Job Information

Job #:	94080			Date:	April 17, 2018	
Priority:	_	Authorized OT:	No	Authorized by:		
Customer	Information					
Name:	Prospect Steel			Motor#:		
Name Plate Information						
Manufacturer:	Reuland	Enclosure :	Open Drop Proof (ODP)	Horsepower/kW:	20	
Serial#:	823471A-4	Model#:	3888-XH8787C	Service Factor:		
Frame:	WER324S	Rated RPM:	1800	Rated Voltage:	230/460	
Phase:	3	Rated Amps:	51.2/25.6	Cycles:	60	
Special design:	No					

AC Electrical Inspection

Megs aft	er rewind:	Good	Surge afte	er rewind: Good	Hi-pot after rewind:	Good
Core loss:	Good		Thermistors:	None	Thermostat: None	
RTD:	None			ohms at	degrees C	
Motor Heat	er(s) Present:	Yes	Qty:	Voltage:	Wattage:	

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				

Conclusion

Service Tech name: RHR

Service Tech signature:

(Unt it Mun

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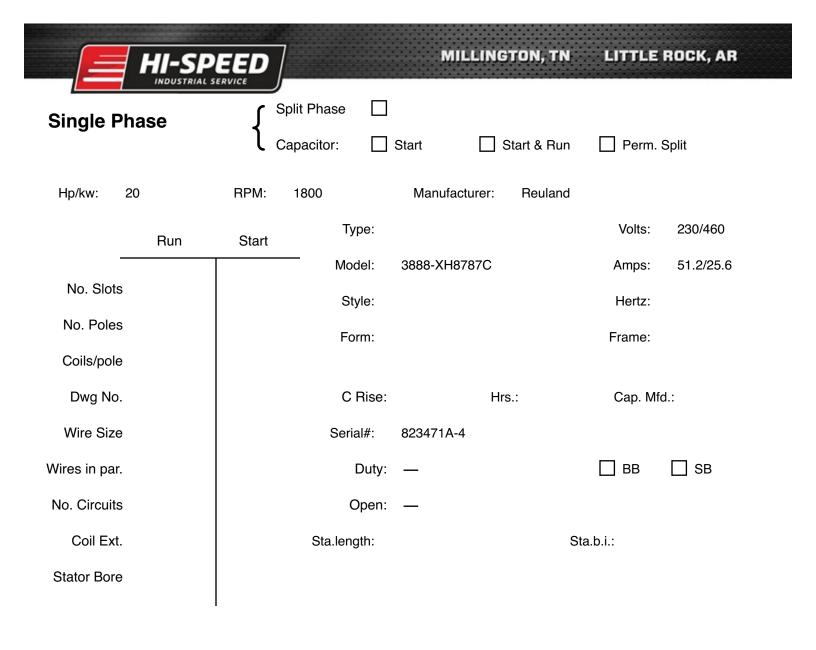
Polyphase Date:

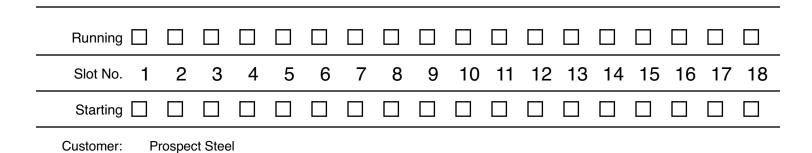
April 17, 2018

Polyphase AC Winding

i oiypii		o winding			i olyphaee Bate.	7.pm 17, 2010
Hp/kw:	20	RPM:	1800	Poles:	4 Manufacturer:	Reuland
Slots:		36	Туре:		Volts:	230/460
Coils:		36	Model:	3888-XH8787C	Amps:	51.2/25.6
	12	Of 3	Serial#:	823471A-4	Phase:	3
Groupin	ng	Of	Lead marking:		Hertz:	60
Turns/Coil:		6	Lead length:	6 C Rise:	Frame:	WER324S
Wire Size	17		Lead size:	6 Duty:	C AMB:	
Wire Mult.	5		Num.Leads:	3 Eff.:	Ins.Cls.:	
Pitch 1 to:		8		TEFC 🗌 XPRF	TENV S.F.:	
Connection:		1Y	COIL			
Jumper:			-			
Core length:		4.0	/			
Core ID:			\langle			
Back iron:		2.0		+		
Slot depth:		1.125				
Slot/tooth w:			4	•	~~	
Wire weight:		14	Left	Connection E (Facing Termina		
Vents:		Size	_			
Rotor bars:					The Electro	o-Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

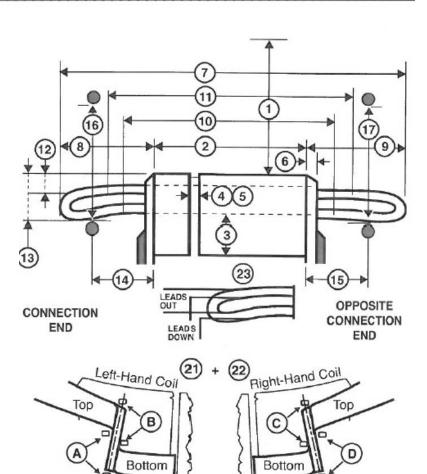
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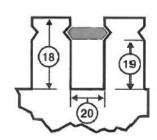


MILLINGTON, TN LITTLE ROCK, AR

AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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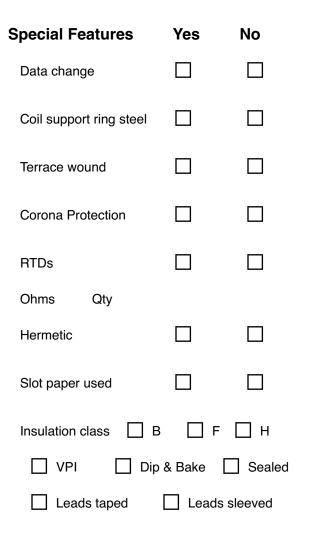
MILLINGTON, TN LITTLE ROCK, AR

AC Stator For	m Coil Data (Co	ontinued)			-
21. Lead location	🗌 А 🗌 В 🗌] C 🗌 D			
22. Coil type	Left hand] Right hand	16	(1) (1)	
23. Coil leads	Long# LG		12 18	2	
	Short# LG				5
	Out	Down	1		
24. Jumper	_		13		23 4-(15->
25. Connection	-				OPPOSITE
26. No. of circuits			END	LEADS	CONNECTION
27. No. of slots			Left-Ha	and Coil 21 + 2	Right-Hand Coil
28. Coil throw	1-		Top	B	Тор
29. Turns per coil			A	\sim	
30. Total wires in para	allel			Bottom	Bottom
31. Bare wire sizes	() x	514		
	() x		19	
32. Strand insulation	Mica Bare	Other			
33. Coil weight	Lt	DS.			
34. Gr	oups of	Coils			EASA
Gr	oups of	Coils			The Electro•Mechanical Authority
35. Iron skewed	Right 🗌 Left	in			
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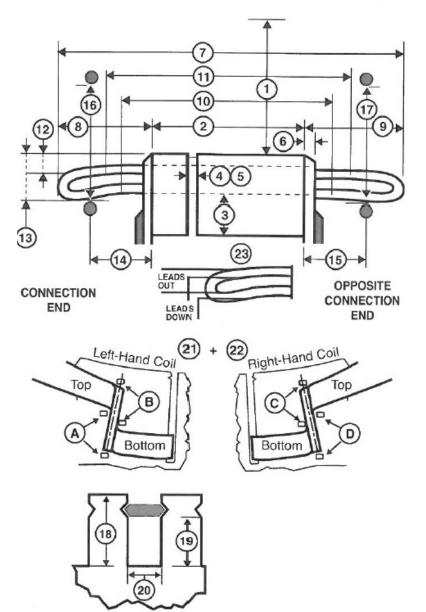
HI-SPEED



AC Stator Form Coil Data (Continued)



Comments





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