

#### **Job Information**

Job #: 93720 Date: January 9, 2018

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Flackboard Motor#:

**Name Plate Information** 

Manufacturer: Reliance Enclosure: Open Drop Proof Horsepower/kW: 100

(ODP)

Serial#: 2X321086A1-GU Model#: NA Service Factor:

Frame: 404TS Rated RPM: 1770 Rated Voltage: 230/460

Phase: 3 Rated Amps: 240/120 Cycles: 60

Special design: No

**AC Electrical Inspection** 

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: Voltage: Wattage:



### **AC Electrical Inspection (Continued)**

**Core Test Data** 

Flux Watts Watts loss per lb Condition of iron

Before burnout

After burnout

#### Conclusion

Service Tech name: RHR

Service Tech signature:

Polyphase Date:

Hertz:

60



### **Polyphase AC Winding**

4 Manufacturer: Hp/kw: 100 RPM: 1770 Poles: Reliance

Slots: 60 Volts: 230/460 Type:

Coils: 60 Model: NA Amps: 240/120

12 Of 5 Serial#: 2X321086A1-GU Phase: 3

Grouping

Of

Turns/Coil: 11 Lead length: 1 C Rise: Frame: 404TS

Wire Size Lead size: C AMB: 16 17 2 Duty:

Lead marking:

Wire Mult. 2 2 Num.Leads: 3 Eff.: Ins.Cls.:

□ DP TEFC XPRF TENV Pitch 1 to: 13 S.F.: 1.15

2D Connection:

COIL

Core length: 4.875

14

0.334

11.5 Core ID: Back iron: 1.625

Slot depth: 1.062

Connection End

Wire weight: 60 (Facing Terminal Box) ✓ Left ☐ Right

Vents: Size

Rotor bars:

Fax 901-873-5301

Jumper:

Slot/tooth w:

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Single Phase				Split Phase  Capacitor: Start					Start & Run				Perm. Split					
Hp/kw:	100			RPM:	1	770			Manu	facture	er:	Reliar	nce					
		Run		Start			Type:							٧	olts:	230/4	60	
No. Slots	<u> </u>					N	Model:	١	IA					Ar	nps:	240/1	20	
140. 01013	,						Style:							H	ertz:			
No. Poles	6						Form:							Fra	ame:			
Coils/pole	)																	
Dwg No							C Ris	e:			Hrs.:			Ca	ap. Mf	d.:		
Wire Size	)					S	erial#:	2	X3210	86A1-0	GU							
Wires in par							Dut	ty: -	_					☐ E	3B	☐ SE	3	
No. Circuits	3						Оре	n: -	_									
Coil Ext.				Sta.length:							Sta.b.i.:							
Stator Bore	)																	
			ı															
Running	ı 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	;																	
Customer: Flackboard																		

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#### **AC Stator Form Coil Data**

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

OCE

13. Large knuckle drop. CE

OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











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# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











## **AC Stator Form Coil Data (Continued)**

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B B H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped [	Leads s	leeved					
Comments							



