

#### **Job Information**

Job #: 143115 Date: August 20, 2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Process &Power Motor#:

**Name Plate Information** 

Manufacturer: Siemens Enclosure: Totally Enclosed Horsepower/kW: 50

Fan Cooled

Serial#: Service Factor:

Frame: Rated RPM: 3570 Rated Voltage: 230/460

Phase: 3 Rated Amps: 120/60 Cycles: 60

Special design: No

**AC Electrical Inspection** 

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:



## **AC Electrical Inspection (Continued)**

#### **Core Test Data**

Flux Watts Watts loss per lb Condition of iron

Before burnout

After burnout 84.7 220 1.71 6

#### Conclusion

Service Tech name: Shawn

Service Tech signature:

*M* 

Polyphase Date:



Polyphase .	AC Winding
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Grouping

Connection:

Core length:

Wire weight:

Rotor bars:

Jumper:

Hp/kw: 50 RPM: 3570 Poles: Manufacturer: Siemens

Slots: 36 Volts: 230/460 Type:

Coils: 36 Model: Amps: 120/60

6 Of 6 Serial#: Phase: 3

Lead marking: 1-12 Hertz: 60 Of

5 Turns/Coil: Lead length: 56 C Rise: Frame:

Wire Size Lead size: C AMB: 17 8 Duty:

Wire Mult. 7 Num.Leads: 12 Eff.: Ins.Cls.:

15 □ DP TEFC XPRF TENV Pitch 1 to: S.F.:

Left

COIL

1&2 YD

9.125

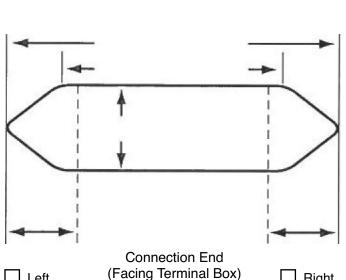
6.250 Core ID:

Back iron: 1.590

Slot depth: 0.812

Slot/tooth w: 0.250

Vents: Size



Right



Single Phase				Split Phase   Capacitor: Start Start Run										Perm. Split				
				•	Сар	acitor:	L	5ī	aπ	L	518	an & H	un	Ц'	erm.	Split		
Hp/kw:	50			RPM:	3	570			Manu	facture	er:	Sieme	ens					
		Run		Start			Type:							٧	olts:	230	/460	
						1	Model:							Ar	nps:	120	/60	
No. Slots	S						Style:							Н	ertz:			
No. Poles	S						Form:							Fra	ame:			
Coils/pole	Э																	
Dwg No				C Rise:						Hrs.: Cap. Mf					d.:			
Wire Size	Э					S	erial#:											
Wires in par							Du	ty: -	_					E	3B		SB	
No. Circuits	S						Оре	n: -	_									
Coil Ext				Sta.length:							Sta.b.i.:							
Stator Bore	Э																	
			- 1															
Runninç	g 🔲																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	g 🔲																	
Customer	: F	Proces	s &Pov	wer														

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### **AC Stator Form Coil Data**

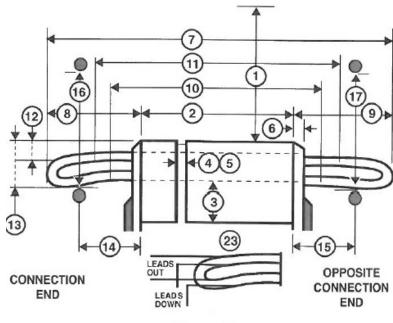
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

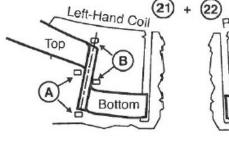
OCE

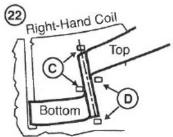
13. Large knuckle drop. CE

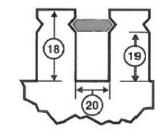
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

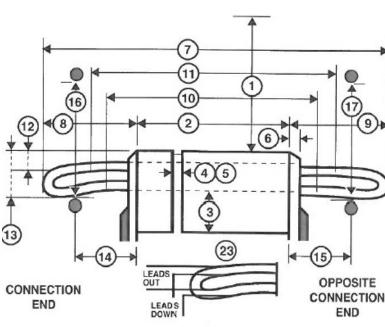
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

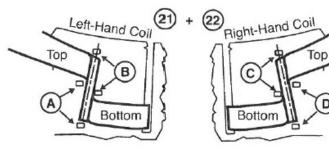
33. Coil weight Lbs.

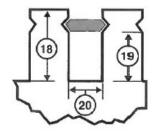
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











# **AC Stator Form Coil Data (Continued)**

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B F H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped	Leads s	leeved					
Comments							

