

### **Job Information**

| Job #:    | 143108 |                |    |                | Date: | August 8, 2020 |
|-----------|--------|----------------|----|----------------|-------|----------------|
| Priority: | _      | Authorized OT: | No | Authorized by: |       |                |

### **Customer Information**

Name: Float fuel cells Motor#:

### **Name Plate Information**

| Manufacturer: | Baldor | Enclosure : | Totally Enclosed<br>Fan Cooled | Horsepower/kW:  | 75  |
|---------------|--------|-------------|--------------------------------|-----------------|-----|
| Serial#:      |        | Model#:     |                                | Service Factor: |     |
| Frame:        | 365t   | Rated RPM:  | 1770                           | Rated Voltage:  | 460 |
| Phase:        | 3      | Rated Amps: | 86                             | Cycles:         | 60  |

Special design: No

# **AC Electrical Inspection**

| Megs after | er rewind:     | Good | Surge after  | er rewind: Good | Hi-pot after rewind: | Good |
|------------|----------------|------|--------------|-----------------|----------------------|------|
| Core loss: | Good           |      | Thermistors: | None            | Thermostat: None     |      |
| RTD:       | None           |      |              | ohms at         | degrees C            |      |
| Motor Heat | er(s) Present: | No   | Qty:         | Voltage:        | Wattage:             |      |

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# **AC Electrical Inspection (Continued)**

### **Core Test Data**

|                | Flux  | Watts | Watts loss per lb | Condition of iron |
|----------------|-------|-------|-------------------|-------------------|
| Before burnout |       |       |                   |                   |
| After burnout  | 84.22 | 56    | 3.6               | 9                 |

### Conclusion

Service Tech name: Shawn

### Service Tech signature:

4

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# HI-SPEED

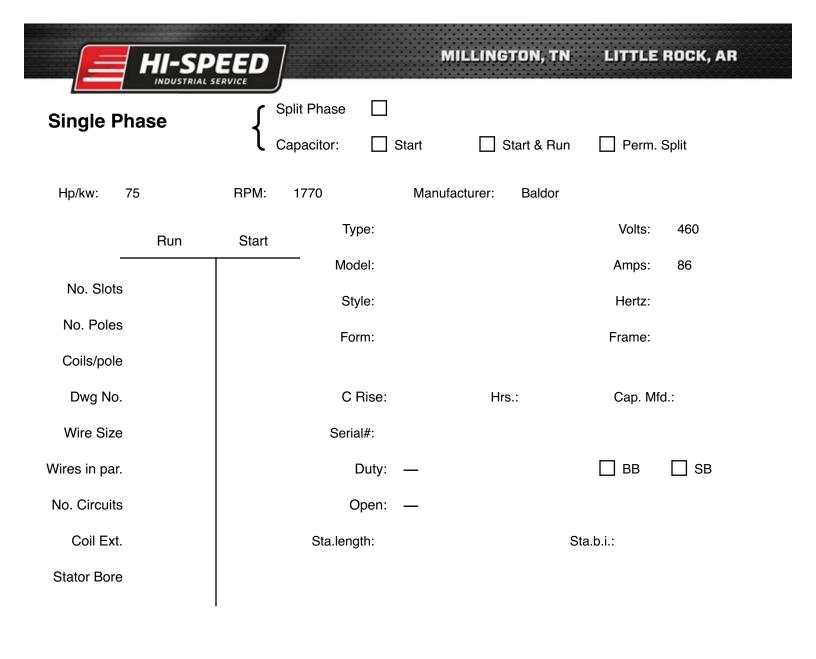
#### MILLINGTON, TN LITTLE ROCK, AR

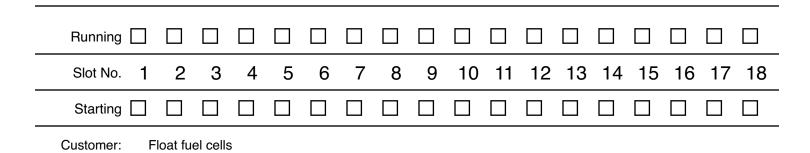
### **Polyphase AC Winding**

| Polyph        | ase A | C Winding |               |                              | Polyphase Date: | August 8, 2020 |
|---------------|-------|-----------|---------------|------------------------------|-----------------|----------------|
| Hp/kw:        | 75    | RPM:      | 1770 Po       | les:                         | 4 Manufacturer: | Baldor         |
| Slots:        |       | 48        | Туре:         |                              | Volts:          | 460            |
| Coils:        |       | 48        | Model:        |                              | Amps:           | 86             |
|               | 12    | Of 4      | Serial#:      |                              | Phase:          | 3              |
| Groupir       | ng    | Of        | Lead marking: |                              | 123 Hertz:      | 60             |
| Turns/Coil:   |       | 10        | Lead length:  | 18 C Rise:                   | Frame:          |                |
| Wire Size     | 16    | 17        | Lead size:    | 6 Duty:                      | C AMB:          |                |
| Wire Mult.    | 4     | 2         | Num.Leads:    | 3 Eff.:                      | Ins.Cls.:       |                |
| Pitch 1 to:   |       | 11        | 🗌 DP 🛛 🔽 TEF  | FC                           | TENV S.F.:      |                |
| Connection:   |       | 2D        | COIL          |                              |                 |                |
| Jumper:       |       |           |               | _                            |                 |                |
| Core length:  |       | 11        | 4             | -                            |                 |                |
| Core ID:      |       | 8.625     |               | т                            |                 |                |
| Back iron:    |       | 1.062     |               | +                            |                 |                |
| Slot depth:   |       | 1.25      |               |                              |                 |                |
| Slot/tooth w: |       | 0.250     |               |                              |                 |                |
| Wire weight:  |       | 87        | Left          | Connection<br>(Facing Termin |                 |                |
| Vents:        |       | Size      |               |                              |                 |                |
| Rotor bars:   |       |           |               |                              | EA              |                |

The Electro•Mechanical Authority

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(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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# MILLINGTON, TN LITTLE ROCK, AR

### AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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### **MILLINGTON, TN** LITTLE ROCK, AR

| AC Stator For   | m Coil Data (Co   | ontinued)    |         |                 | -                                |
|---|---|--------------|---------|-----------------|----------------------------------|
| 21. Lead location   | 🗌 А 🗌 В 🗌   | ] C 🗌 D      |         |                 |                                  |
| 22. Coil type   | Left hand   | ] Right hand | 16      | (1)<br>(1)      |                                  |
| 23. Coil leads  | Long# LG  |              | 12 18   | 2               |                                  |
|   | Short# LG   |              |         |                 | 5                                |
|   | Out   | Down         | 1       |                 |                                  |
| 24. Jumper  | _   |              | 13      |                 | 23 4-(15->                       |
| 25. Connection  | -   |              |         |                 | OPPOSITE                         |
| 26. No. of circuits   |   |              | END     | LEADS           | CONNECTION                       |
| 27. No. of slots  |   |              | Left-Ha | and Coil 21 + 2 | Right-Hand Coil                  |
| 28. Coil throw  | 1-  |              | Top     | B               | Тор                              |
| 29. Turns per coil  |   |              | A       | $\sim$          |                                  |
| 30. Total wires in para   | allel   |              |         | Bottom          | Bottom                           |
| 31. Bare wire sizes   | (   | ) x          | 514     |                 |                                  |
|   | (   | ) x          |         | 19              |                                  |
| 32. Strand insulation   | Mica Bare   | Other        |         |                 |                                  |
| 33. Coil weight   | Lt  | DS.          |         |                 |                                  |
| 34. Gr  | oups of   | Coils        |         |                 | EASA                             |
| Gr  | oups of   | Coils        |         |                 | The Electro•Mechanical Authority |
| 35. Iron skewed   | Right 🗌 Left  | in           |         |                 |                                  |
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HI-SPEED



### AC Stator Form Coil Data (Continued)



Comments





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