

#### **Job Information**

Job #: 142705high Date: June 24, 2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Koppers Motor#:

**Name Plate Information** 

Manufacturer: Kone Enclosure: Totally Enclosed Horsepower/kW: 5

Fan Cooled

Serial#: Service Factor:

Frame: Rated RPM: 3600 Rated Voltage: 460

Phase: 3 Rated Amps: Cycles:

Special design: No

**AC Electrical Inspection** 

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:



# **AC Electrical Inspection (Continued)**

**Core Test Data** 

Flux Watts Watts loss per lb Condition of iron

Before burnout

After burnout

#### Conclusion

Service Tech name: Shawn

Service Tech signature:

June 24, 2020

Polyphase Date:



Hp/kw: 5 RPM: 3600 Poles: Manufacturer: Kone

Slots: 36 Type: Volts: 460

Coils: 18 Model: Amps:

6 Of 3 Serial#: Phase: 3

Grouping

Lead marking: 11-12-13 Hertz:

Turns/Coil: 25 Lead length: 2 C Rise: Frame:

Wire Size 20 Lead size: 18 Duty: C AMB:

Wire Mult. 1 Num.Leads: 3 Eff.: Ins.Cls.:

Pitch 1 to: 16 DP 🔽 TEFC XPRF 🗌 TENV S.F.:

COIL

1Y

Core length:

Core ID:

Jumper:

Connection:

Back iron:

Slot depth:

Slot/tooth w:

Wire weight:

Rotor bars:

Vents: Size

Connection End

(Facing Terminal Box) Right

EASA)
The Electro•Mechanical Authority

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Single Phase				Split Phase  Capacitor: Start					Start & Run				Perm. Split					
Hp/kw:	5			RPM:	3	600			Manu	facture	er:	Kone						
		Run		Start			Type:							V	olts:	46	0	
No. Slots	 S					1	Model:								mps:			
No. Poles	3						Style:							H	ertz:			
				Form:										Frame:				
Coils/pole	Э																	
Dwg No							C Ris	e:			Hrs.:			Ca	ap. Mi	fd.:		
Wire Size	e					S	erial#:											
Wires in par							Du	ty: -	_					☐ E	3B		SB	
No. Circuits	6						Ope	n: -	_									
Coil Ext.				Sta.length:						Sta.b.i.:								
Stator Bore	e																	
			I															
Running	9 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	3 17	18
Starting	g 🔲																	
Customer	: K	Copper	S															

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### **AC Stator Form Coil Data**

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

OCE

13. Large knuckle drop. CE

OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











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# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











### **AC Stator Form Coil Data (Continued)**

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B B H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped	Leads s	leeved					
Comments							



