

### **Job Information**

Job #: 142054 Date: March 23, 2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Process and Power Motor#:

**Name Plate Information** 

Manufacturer: Marathon Enclosure: Open Drop Proof Horsepower/kW: 200

(ODP)

Serial#: 39477922 Model#: 7B445TSDS8227B Service Factor:

Ν

Frame: 445TDZ Rated RPM: 1780 Rated Voltage: 460

Phase: 3 Rated Amps: 231 Cycles: 60

Special design: No

**AC Electrical Inspection** 

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:



## **AC Electrical Inspection (Continued)**

#### **Core Test Data**

Flux Watts Watts loss per lb Condition of iron

Before burnout

After burnout 84.76 720 2.30 9

#### Conclusion

Service Tech name: Shawn

Service Tech signature:

Sh

Marathon

60

445TDZ

4 Manufacturer:

Hertz:

Frame:

C AMB:



RPM:

6

2Y2D

9.750

## **Polyphase AC Winding**

200

Hp/kw:

Turns/Coil:

Wire Size

Connection:

Core length:

Jumper:

Polyphase Date:

1780

Slots: 60 Volts: 460 Type:

Poles:

Coils: 60 Model: 7B445TSDS8227BN Amps: 231

12 Of 5 Serial#: 39477922 Phase: 3

Grouping

56

1

Duty:

Lead marking:

Lead length:

Lead size:

Wire Mult. 5 6 Num.Leads: 6 Eff.: Ins.Cls.:

12 **☑** DP TEFC XPRF TENV Pitch 1 to: S.F.:

COIL

Of

17

16

Core ID: 12.250

Back iron: 1.750

Slot depth: 1.600

Slot/tooth w: 0.325

Wire weight: 121

Vents: Size

Connection End (Facing Terminal Box) Left ☐ Right

C Rise:

Rotor bars:



Single Phase				Split Phase														
				Capacitor: Sta					tart Start & Run				Perm. Split					
Hp/kw:	200			RPM:	1	780			Manu	facture	er:	Marati	hon					
		Run		Start			Type:							٧	olts:	460		
						ı	Model:	7	'B445T	SDS82	227BN	1		Ar	nps:	231		
No. Slots	3						Style:							Н	ertz:			
No. Poles	6						Form:							Fra	ame:			
Coils/pole	9																	
Dwg No							C Ris	se:			Hrs.:			C	ap. Mf	d.:		
Wire Size	e					S	erial#:	3	394779	22								
Wires in par							Dut	ty: -	_						3B		SB	
No. Circuits	6	Open: —																
Coil Ext.				Sta.length:							Sta.b.i.:							
Stator Bore	e																	
			ı															
Running	g 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting																		
Customer	: F	roces	and I	Power														

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### **AC Stator Form Coil Data**

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

OCE

13. Large knuckle drop. CE

OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

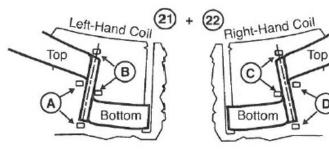
33. Coil weight Lbs.

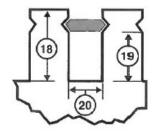
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











## **AC Stator Form Coil Data (Continued)**

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B F H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped [	Leads s	leeved					
Comments							

