

Job Information

Job #: 141917 Date: April 21, 2020

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: KTG Motor#:

Name Plate Information

Manufacturer: Teco Enclosure: Totally Enclosed Horsepower/kW: 400

Fan Cooled

Serial#: YCAC17A509-1 Model#: Service Factor:

Frame: 5011C Rated RPM: 1184 Rated Voltage: 2300/4160

Phase: 3 Rated Amps: 96.1/53.1 Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: In use ohms at degrees C

Motor Heater(s) Present: Yes Qty: 2 Voltage: Wattage:



AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	84.49	1130	1.29	5

Conclusion

Service Tech name: Shawn

Service Tech signature:

7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301

Connection End

(Facing Terminal Box)



Polypha	ase AC Wi	nding				Polyphas	se Date:	April 21, 202	20
Hp/kw:	400	RPM:	1184	Poles:		6 Manu	facturer:	Teco	
Slots:			Type:				Volts:	2300/4160	
Coils:			Model:				Amps:	96.1/53.1	
	Of		Serial#:	YCAC1	7A509-1		Phase:	3	
Grouping	g Of		Lead marking:			1-6	Hertz:		60
Turns/Coil:			Lead length:		C Rise:		Frame:		
Wire Size			Lead size:		Duty:		C AMB:		
Wire Mult.			Num.Leads:		Eff.:		Ins.Cls.:		
Pitch 1 to:			☐ DP ☐	TEFC	☐ XPRF	☐ TENV	S.F.:		
Connection:			COIL						
Jumper:			4			_	1		
Core length:					A				
Core ID:				Ì	Т	i			
Back iron:					\	j	/		
Slot depth:				1					
Slot/tooth w:			4	► ¦		į.	←		

Left

Right

Wire weight:

Rotor bars:

Vents:

Size



Single Phase				Split Phase Capacitor: Start Start Start &					art & R	& Run 🔲 Perm.			Split					
Hp/kw:	400			RPM:	1	184			Manu	facture	er:	Teco						
		Run		Start	:		Type:							V	olts:	2300	/4160	
No. Slots	 S					1	Model:								nps:	96.1/	53.1	
							Style:							H	ertz:			
No. Poles	5						Form:							Fra	ıme:			
Coils/pole	Э																	
Dwg No							C Ris	e:			Hrs.:			Ca	ap. Mt	d.:		
Wire Size	Э					S	erial#:	١	CAC1	7A509	-1							
Wires in par	:						Du	ty: -	_					E	ЗВ	☐ SI	3	
No. Circuits	6						Оре	n: -	_									
Coil Ext						Sta.l	ength:						Sta	.b.i.:				
Stator Bore	e																	
			l															
Running	9 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	9 🗆																	
Customer	: K	TG																

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



AC Stator Form Coil Data

1. Core bore diameter	14.500
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2. Total core length 24.250

3. Back iron 1.375

4. No. of vents 0

5. Width of vents

6. Finger plate width

7. Overall coil length 36.000

8. Connnection end extension 7.000

9. Opposite Conn. End Ext. 6.000

10. Straight length bottom side

11. Straight length top side

12. Small knuckle drop. CE OCE

13. Large knuckle drop. CE OCE

14. Conn. Support Ring from core 0

15. Opp. Conn. Supp. Ring from core 0

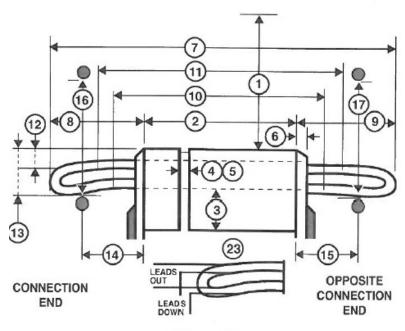
16. Connection support ring ID 0

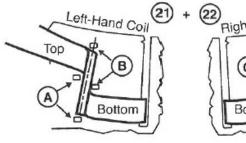
17. Opp. Conn. Supp. Ring ID 0

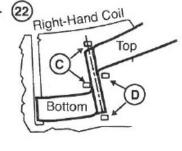
18. Total slot depth 2.120

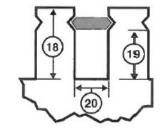
19. Slot depth under wedge 1.910

20. Slot width 0.455













AC Stator Form Coil Data (Continued)

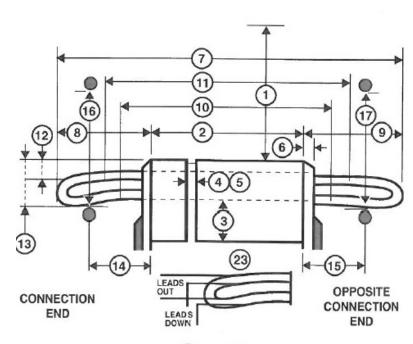
- 23. Coil leads Long# LG
 - Short# LG
 - Out **Z** Down
- 24. Jumper 1-4
- 25. Connection WYE
- 26. No. of circuits
- 27. No. of slots 54
- 28. Coil throw 1-8
- 29. Turns per coil 9
- 30. Total wires in parallel 2
- 31. Bare wire sizes (0.08) x 0.180

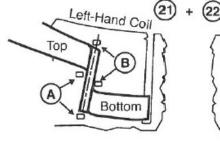
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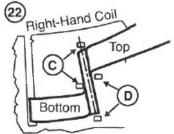
- 32. Strand insulation
- 33. Coil weight 6.6 Lbs.
- 34. 18 Groups of 3 Coils

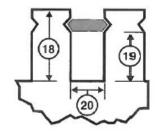
Groups of Coils

35. Iron skewed Right Left in











CENTRAL ARKANSAS



AC Stator Form Coil Data (Continued)

Special Features	Yes	No
Data change		\square
Coil support ring steel		\square
Terrace wound		Z
Corona Protection		\square
RTDs	Z	
Ohms 100 Qty 7		
Hermetic		\square
Slot paper used	Z	
Insulation class B	F	□н
✓ VPI ☐ Dip	& Bake	Sealed
Leads taped	Leads	sleeved
Comments		

