

#### **Job Information**

Job #: 141802 Date: February 21,

2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: KTG Motor#:

**Name Plate Information** 

Manufacturer: US Enclosure: Weather Protected Horsepower/kW: 75

I (WPI)

Serial#: N10-BF64A-M Model#: BF64A Service Factor:

Frame: 365TP Rated RPM: 1775 Rated Voltage: 460

Phase: 3 Rated Amps: 88 Cycles: 60

Special design: No

**AC Electrical Inspection** 

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: Yes Qty: 1 Voltage: 120 Wattage: 120



# **AC Electrical Inspection (Continued)**

#### **Core Test Data**

|                | Flux  | Watts | Watts loss per lb | Condition of iron |
|----------------|-------|-------|-------------------|-------------------|
| Before burnout |       |       |                   |                   |
| After burnout  | 84.32 | 110   | 0.92              | 8                 |

### Conclusion

Service Tech name: Shawn

Service Tech signature:



## **Polyphase AC Winding**

Grouping

Polyphase Date:

4 Manufacturer: Hp/kw: 75 RPM: 1775 Poles: US

Slots: 48 Volts: 460 Type:

Coils: 48 Model: BF64A Amps: 88

12 Of 4 Serial#: N10-BF64A-M Phase: 3

Lead marking: 123 Hertz: 60 Of

6 Turns/Coil: Lead length: 16 C Rise: Frame: 365TP

Wire Size Lead size: C AMB: 16 Duty:

Wire Mult. 6 Num.Leads: 3 Eff.: Ins.Cls.:

✓ XPRF 11 □ DP ☐ TEFC TENV Pitch 1 to: S.F.:

Connection: 1D

Core length: 8.25

9.0 Core ID:

Back iron: 0.835

Slot depth: 1.093

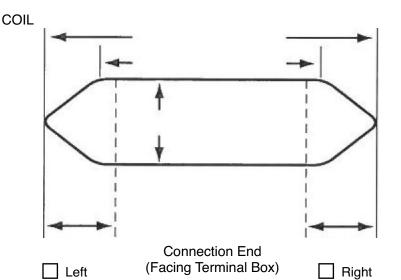
Slot/tooth w: 0.312

Wire weight: 60

Vents: Size

Rotor bars:

Jumper:







| Single F     | Phas                      | e   |   | {                     |   | t Phas<br>acitor: |        | <br>St | art   |         | ] Sta | art & R | un | □ F | Perm.  | Split |    |    |
|--------------|---------------------------|-----|---|-----------------------|---|-------------------|--------|--------|-------|---------|-------|---------|----|-----|--------|-------|----|----|
| Hp/kw:       | 75                        |     |   | RPM:                  | 1 | 775               |        |        | Manu  | facture | er:   | US      |    |     |        |       |    |    |
|              |                           | Run |   | Start                 |   |                   | Type:  |        |       |         |       |         |    | ٧   | olts:  | 460   |    |    |
| No. Slots    |                           |     |   |                       |   | 1                 | Model: | E      | BF64A |         |       |         |    | Ar  | nps:   | 88    |    |    |
|              |                           |     |   |                       |   |                   | Style: |        |       |         |       |         |    | H   | ertz:  |       |    |    |
| No. Poles    | 3                         |     |   |                       |   |                   | Form:  |        |       |         |       |         |    | Fra | ame:   |       |    |    |
| Coils/pole   | e                         |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
| Dwg No       |                           |     |   |                       |   |                   | C Ris  | e:     |       |         | Hrs.: |         |    | Ca  | ap. Mf | d.:   |    |    |
| Wire Size    | Size Serial#: N10-BF64A-M |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
| Wires in par | :                         |     |   |                       |   |                   | Du     | ty: -  | _     |         |       |         |    | E   | 3B     |       | SB |    |
| No. Circuits | 6                         |     |   | Open: —               |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
| Coil Ext     |                           |     |   | Sta.length: Sta.b.i.: |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
| Stator Bore  | )                         |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
|              |                           |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
|              |                           |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
|              |                           |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
| Running      | 9 🗆                       |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
| Slot No      | . 1                       | 2   | 3 | 4                     | 5 | 6                 | 7      | 8      | 9     | 10      | 11    | 12      | 13 | 14  | 15     | 16    | 17 | 18 |
| Startino     | g 🔲                       |     |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |
| Customer     | : k                       | KTG |   |                       |   |                   |        |        |       |         |       |         |    |     |        |       |    |    |

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



## **AC Stator Form Coil Data**

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

OCE

13. Large knuckle drop. CE

OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











# **AC Stator Form Coil Data (Continued)**

| Special Features            | Yes | No |  |  |  |  |  |
|-----------------------------|-----|----|--|--|--|--|--|
| Data change                 |     |    |  |  |  |  |  |
| Coil support ring steel     |     |    |  |  |  |  |  |
| Terrace wound               |     |    |  |  |  |  |  |
| Corona Protection           |     |    |  |  |  |  |  |
| RTDs                        |     |    |  |  |  |  |  |
| Ohms Qty                    |     |    |  |  |  |  |  |
| Hermetic                    |     |    |  |  |  |  |  |
| Slot paper used             |     |    |  |  |  |  |  |
| Insulation class B B H      |     |    |  |  |  |  |  |
| ☐ VPI ☐ Dip & Bake ☐ Sealed |     |    |  |  |  |  |  |
| Leads taped Leads sleeved   |     |    |  |  |  |  |  |
| Comments                    |     |    |  |  |  |  |  |



