

#### **Job Information**

Job #: 141404 Date: March 10, 2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Process and Power Motor#:

**Name Plate Information** 

Manufacturer: Worldwide Electric Enclosure: Totally Enclosed Horsepower/kW: 400

Fan Cooled

Serial#: 10015 GHJ Model#: WWE400-18-586/7 Service Factor:

UΖ

Frame: 586 TDZ Rated RPM: 1739 Rated Voltage: 460

Phase: 3 Rated Amps: 430 Cycles: 60

Special design: No

**AC Electrical Inspection** 

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:



### **AC Electrical Inspection (Continued)**

**Core Test Data** 

Flux Watts Watts loss per lb Condition of iron

Kelly Felts

Before burnout

After burnout 84.82 1310 1.60

#### Conclusion

Service Tech name: Kelly Felts

Service Tech signature:

Polyphase Date:



<b>Polypha</b>	se AC	Win	iding
----------------	-------	-----	-------

Hp/kw: 400 RPM: 1739 Poles: 4 Manufacturer: Worldwide

Electric

March 10, 2020

Slots: 48 Type: Volts: 460

Coils: 48 Model: WWE400-18-586/7UZ Amps: 430

12 Of 46 Serial#: 10015 GHJ Phase: 3

Grouping

Lead marking: 1,2,3,4,5,6 Hertz: 60

Turns/Coil: 6 Lead length: 8 C Rise: Frame: 586 TDZ

Wire Size 15 Lead size: 01 Duty: C AMB:

Wire Mult. 14 Num.Leads: 6 Eff.: Ins.Cls.:

Pitch 1 to: 16 DP 🔽 TEFC XPRF 🗌 TENV S.F.: 1.21

Connection: 4Y/4D

Jumper:

Core length: 15

Core ID: 15.75

Back iron: 1.75

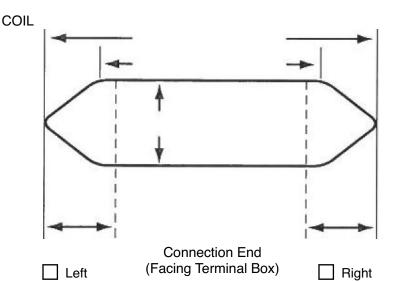
Slot depth: 1.75

Slot/tooth w: 0.27

Wire weight: 331

Vents: 25.2 Size 11.4

Rotor bars: 3.0







Single F		Split Phase																
<b>J</b>				l	Сар	acitor:	[	☐ St	art		] Sta	art & R	un	☐ F	⊃erm.	Split		
Hp/kw:	400			RPM:	1	739			Manu	facture	er:	World	wide E	Electric				
		Run		Start			Type:	:						٧	olts:	460		
						ľ	Model:	: \	WE40	00-18-5	86/7L	JZ		Ar	nps:	430		
No. Slots	3						Style:	• •						Н	ertz:			
No. Poles	6						Form:	:						Fra	ame:			
Coils/pole	e																	
Dwg No							C Ris	se:			Hrs.:			Ca	ap. Mf	d.:		
Wire Size	9	Serial#: 10015 GHJ																
Wires in par							Du	ty: -	_					E	3B		SB	
No. Circuits	6			Open: —														
Coil Ext				Sta.length:						Sta.b.i.:								
Stator Bore	e																	
Running	g 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	g 🔲																	
Customer	: F	roces	s and	ower														

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



#### **AC Stator Form Coil Data**

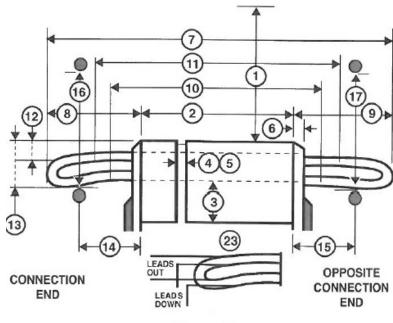
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

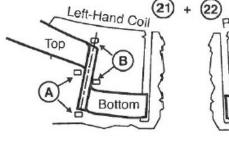
OCE

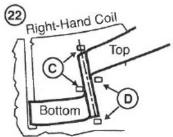
13. Large knuckle drop. CE

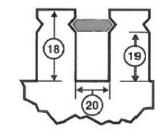
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

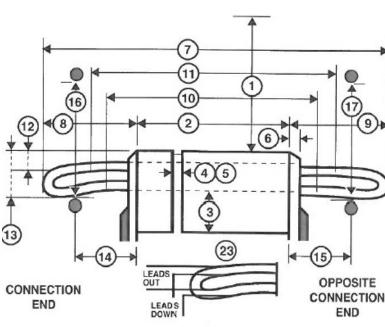
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

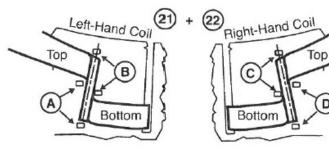
33. Coil weight Lbs.

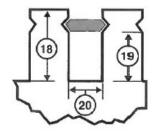
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in





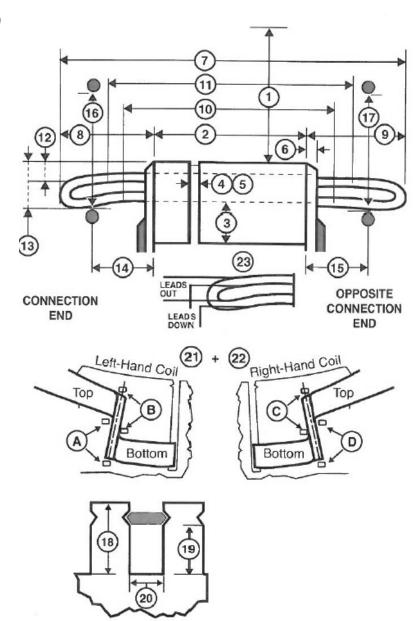






## **AC Stator Form Coil Data (Continued)**

Special Features	Yes	No				
Data change						
Coil support ring steel						
Terrace wound						
Corona Protection						
RTDs						
Ohms Qty						
Hermetic						
Slot paper used						
Insulation class B	□ F	□н				
☐ VPI ☐ Dip & Bake ☐ Sealed						
Leads taped	Leads s	leeved				
Comments						
Winding setting						
Iron 25.2 Span 11.4						





E.R. 3.0