

Job Information

Job #: 140970 Date: November 5,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Mainline Motor#: 140970

Name Plate Information

Manufacturer: Stahl Enclosure: Totally Enclosed Horsepower/kW: 3.8kw

Fan Cooled

Serial#: Model#: Cone Service Factor:

Frame: Rated RPM: 3600 Rated Voltage: 480

Phase: 3 Rated Amps: 7.3 Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:



AC Electrical Inspection (Continued)

Core Test Data

| | Flux | Watts | Watts loss per lb | Condition of iron |
|----------------|-------|-------|-------------------|-------------------|
| Before burnout | | | | |
| After burnout | 81.05 | 1 | 0.93 | 3 |

Conclusion

Service Tech name: Shawn

Service Tech signature:

7030 Ryburn Drive Millington, TN 38053 Phone 901-873-5300 Fax 901-873-5301

Polyphase Date:

123

Hertz:

Frame:

60



Of

14

1Y

Polyphase AC Winding

Hp/kw: 3.8kw RPM: 3600 Poles: 2 Manufacturer: Stahl

Slots: 36 Type: Volts: 480

Coils: 36 Model: Cone Amps: 7.3

6 Of 6 Serial#: Phase: 3

Grouping

40

Wire Size 20 Lead size: 16 Duty: C AMB:

Lead marking:

Lead length:

Wire Mult. 2 Num.Leads: 3 Eff.: Ins.Cls.:

Pitch 1 to: 14 ☐ DP ☑ TEFC ☐ XPRF ☐ TENV S.F.:

Core length: 3.750

Core ID: 3.125

Back iron: 0.312

Slot depth: 1.031

Slot/tooth w: 0.187

Wire weight: 7

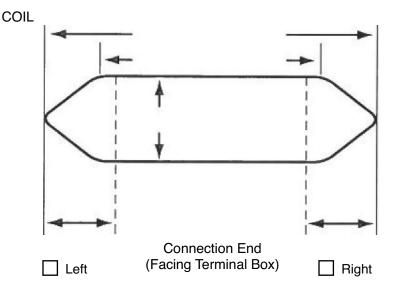
Vents: Size

Rotor bars:

Turns/Coil:

Connection:

Jumper:



C Rise:





| Single F | has | е | | { | | : Phas acitor: | | □ □ St | art | |] Sta | art & Ri | un | ☐ F | Perm. | Split | | |
|--------------|------------|---------|---|-------|---|-------------------|---------|-----------|------|---------|-------|----------|------|--------|--------|-------|----|----|
| Hp/kw: | 3.8kw | / | | RPM: | 3 | 600 | | | Manu | facture | er: | Stahl | | | | | | |
| | | Run | | Start | | | Type: | | | | | | | V | olts: | 480 | | |
| No Slote | | | | | | 1 | Model: | (| Cone | | | | | Ar | nps: | 7.3 | | |
| No. Slots | | | | | | | Style: | | | | | | | Н | ertz: | | | |
| No. Poles | 6 | | | | | | Form: | | | | | | | Fra | ıme: | | | |
| Coils/pole |) | | | | | | | | | | | | | | | | | |
| Dwg No | | | | | | | C Ris | e: | | | Hrs.: | | | Ca | ap. Mf | d.: | | |
| Wire Size |) | | | | | S | erial#: | | | | | | | | | | | |
| Wires in par | | | | | | | Du | ty: - | _ | | | | | ☐ E | 3B | | SB | |
| No. Circuits | 6 | | | | | | Ope | n: - | | | | | | | | | | |
| Coil Ext | | | | | | Sta.l | ength: | | | | | | Sta. | .b.i.: | | | | |
| Stator Bore |) | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| Running | | | | | | | | | | | | | | | | | | |
| Slot No | . 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| Starting | ; <u> </u> | | | | | | | | | | | | | | | | | |
| Customer | : N | 1ainlin | Э | | | | | | | | | | | | | | | |

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



AC Stator Form Coil Data

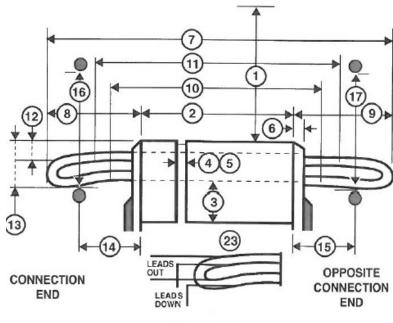
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

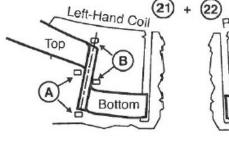
OCE

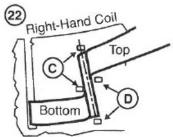
13. Large knuckle drop. CE

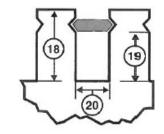
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











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AC Stator Form Coil Data (Continued)

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

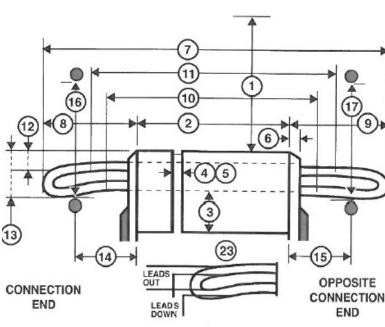
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

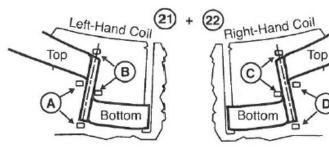
33. Coil weight Lbs.

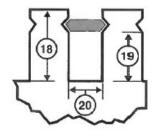
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in





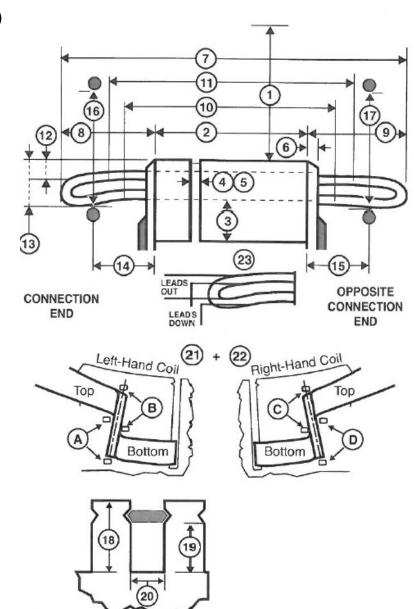






AC Stator Form Coil Data (Continued)

| Special Features | Yes | No | | | | | |
|-----------------------------|---------|--------|--|--|--|--|--|
| Data change | | | | | | | |
| Coil support ring steel | | | | | | | |
| Terrace wound | | | | | | | |
| Corona Protection | | | | | | | |
| RTDs | | | | | | | |
| Ohms Qty | | | | | | | |
| Hermetic | | | | | | | |
| Slot paper used | | | | | | | |
| Insulation class B F H | | | | | | | |
| ☐ VPI ☐ Dip & Bake ☐ Sealed | | | | | | | |
| Leads taped | Leads s | leeved | | | | | |
| Comments | | | | | | | |
| 1 overload | | | | | | | |





Forms 34 and 35 @7.0

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