

#### **Job Information**

Job #: 140882 Date: October 30,

2019

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: KTG Motor#: 140882

**Name Plate Information** 

Manufacturer: Mario Cotta Enclosure: Totally Enclosed Horsepower/kW: 1

Non-Ventilated

Serial#: Slitter Service Factor:

Frame: Rated RPM: 1590 Rated Voltage: 380

Phase: 3 Rated Amps: 1.3 Cycles: 85.6

Special design: No

**AC Electrical Inspection** 

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:



## **AC Electrical Inspection (Continued)**

**Core Test Data** 

Flux Watts Watts loss per lb Condition of iron

Before burnout

After burnout

#### Conclusion

Service Tech name: Shawn

Service Tech signature:

85.6

Polyphase Date:



Polyphase .	AC Winding
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Hp/kw: 1 RPM: 1590 Poles: 6 Manufacturer: Mario Cotta

Slots: 36 Type: Volts: 380

Coils: 36 Model: Slitter Amps: 1.3

18 Of 2 Serial#: Phase: 3

Grouping

Lead marking: 1-6 Hertz:

Of Of

Turns/Coil: 70 Lead length: C Rise: Frame:

Wire Size 22.5 Lead size: Duty: C AMB:

Wire Mult. 1 Num.Leads: 6 Eff.: Ins.Cls.:

Pitch 1 to: 6 DP TEFC XPRF Z TENV S.F.:

Left

COIL

YD

Jumper:

Core length: 0.750

Core ID: 4.500

Back iron:

Connection:

Slot depth:

Slot/tooth w:

Wire weight:

Rotor bars:

Vents: Size

Connection End

(Facing Terminal Box)

The Electro•Mechanical Authority

Right



Single F	Phas	е		{		t Phas acitor:		□ □ St	art		☐ Sta	art & R	un		⊃erm.	Split		
Hp/kw:	1			RPM:	1	590			Manu	facture	er:	Mario	Cotta					
		Run		Start	:		Type:	;						٧	olts:	380		
No. Slots	 S					1	Model:		Slitter						mps:	1.3		
							Style:	:						Н	ertz:			
No. Poles	5						Form:	:						Fra	ame:			
Coils/pole	e																	
Dwg No							C Ris	se:			Hrs.:			Ca	ap. Mf	d.:		
Wire Size	e					S	erial#:	:										
Wires in par							Du	ty: -	_					E	3B		SB	
No. Circuits	3						Оре	en: -	_									
Coil Ext				Sta.length:						Sta.b.i.:								
Stator Bore	e																	
			ı															
Running	g 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	9 🗆																	
Customer	: K	тG																

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### **AC Stator Form Coil Data**

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

OCE

13. Large knuckle drop. CE

OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



# **AC Stator Form Coil Data (Continued)**

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes ( ) x

( ) x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

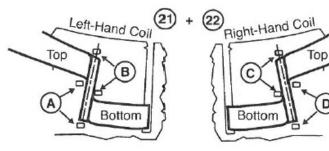
33. Coil weight Lbs.

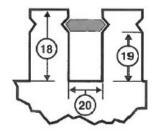
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in





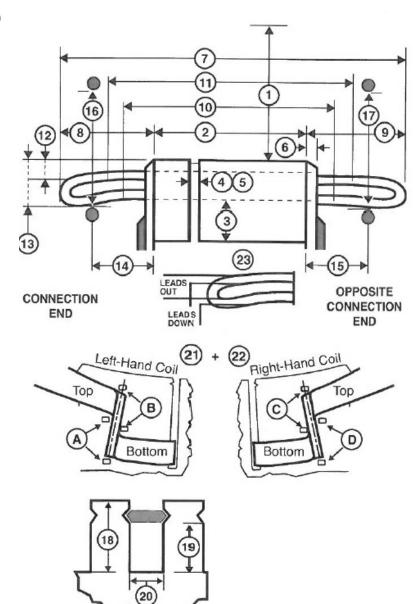






## **AC Stator Form Coil Data (Continued)**

Special Features	Yes	No						
Data change								
Coil support ring steel								
Terrace wound								
Corona Protection								
RTDs								
Ohms Qty								
Hermetic								
Slot paper used								
Insulation class B F H								
☐ VPI ☐ Dip & Bake ☐ Sealed								
Leads taped	Lead	s sleeved						
Comments								
Used original leads Replaced overload								





Form 29 @ 3.4