

Job Information

Job #: 140606 Date: September 27,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: Lemm Motor#: 140606

Name Plate Information

Manufacturer: Remold Enclosure: Totally Enclosed Horsepower/kW: 1.8

Non-Ventilated

Serial#: Shaker Model#: Service Factor:

Frame: Rated RPM: 1200 Rated Voltage: 230/460

Phase: 3 Rated Amps: 4/2.3 Cycles:

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:

4.29

9



85.4

AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				

60

Conclusion

After burnout

Service Tech name: Shawn

Service Tech signature:

Polyphase Date:



Polyphase AC Winding

Hp/kw: 1.8 RPM: 1200 Poles: 6 Manufacturer: Remold

Slots: 36 Type: Volts: 230/460

Coils: 18 Model: Amps: 4/2.3

18 Of 1 Serial#: Shaker Phase: 3

Grouping

Lead marking: 1-6 Hertz:

Turns/Coil: 68 Lead length: 12 C Rise: Frame:

Wire Size 21 Lead size: 16 Duty: C AMB:

Wire Mult. 1 Num.Leads: 6 Eff.: Ins.Cls.:

Pitch 1 to: 6 ☐ DP ☐ TEFC ☐ XPRF ☑ TENV S.F.:

Connection: 1Y1D

Core ID: 4.0

4.812

0.437

Back iron: 0.500

Slot/tooth w: 0.187

Wire weight: 5

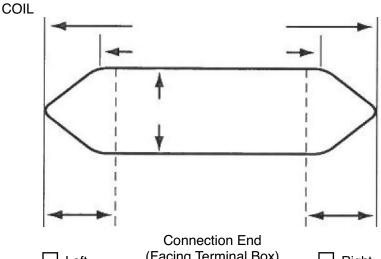
Vents: Size

Rotor bars:

Jumper:

Core length:

Slot depth:



Left (Facing Terminal Box) Right

Fax 901-873-5301



Single F	Phas	e		{		: Phas acitor:		 St	art] Sta	art & R	un	☐ F	Perm.	Split		
Hp/kw:	1.8			RPM:	1.	200			Manu	facture	er:	Remo	ld					
		Run		Start			Type:							٧	olts:	230	/460	
						1	Model:							Ar	nps:	4/2.	3	
No. Slots	5						Style:							Н	ertz:			
No. Poles	3						Form:							Fra	ame:			
Coils/pole	e																	
Dwg No							C Ris	se:			Hrs.:			Ca	ap. Mf	d.:		
Wire Size	€					S	erial#:	5	Shaker									
Wires in par							Du	ty: -	_						3B		SB	
No. Circuits	6			Open: —														
Coil Ext						Sta.l	ength:						Sta	.b.i.:				
Stator Bore	e																	
Running	g 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	9 🗆																	
Customer	: L	.emm																

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

OCE

13. Large knuckle drop. CE

OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



AC Stator Form Coil Data (Continued)

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in











AC Stator Form Coil Data (Continued)

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B B H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped Leads sleeved							
Comments							



