

Job Information

Job #: 140147 Date: October 14,

2019

Priority: — Authorized OT: No Authorized by:

Customer Information

Name: HSLR Motor#: 140147

Name Plate Information

Manufacturer: Siemens Enclosure: Totally Enclosed Horsepower/kW: 100

Fan Cooled

Serial#: 1LA04054FC41A Model#: R6Z Service Factor:

Frame: 405T Rated RPM: 1775 Rated Voltage: 460

Phase: 3 Rated Amps: 118 Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good Surge after rewind: Good Hi-pot after rewind: Good

Core loss: Good Thermistors: None Thermostat: None

RTD: None ohms at degrees C

Motor Heater(s) Present: No Qty: Voltage: Wattage:



AC Electrical Inspection (Continued)

Core Test Data

Flux Watts Watts loss per lb Condition of iron

Before burnout

After burnout 83.89 440 2.4 9

Conclusion

Service Tech name: Shawn

Service Tech signature:



Polyphase AC Winding

Hp/kw: 100 RPM:

1775

Poles:

4 Manufacturer:

Polyphase Date:

Siemens

Slots:

48

Type:

Volts:

460

Coils:

48

10

Model:

R6Z

Amps:

118

12

Of 4

Serial#:

1LA04054FC41A

Phase:

3

Grouping

Of

17

Lead marking:

123

Hertz: 60

Turns/Coil:

Lead length:

12

C Rise:

Frame:

405T

Wire Size 16

Lead size:

3

Duty:

C AMB:

Wire Mult.

5 2 Num.Leads: □ DP

COIL

Left

✓ TEFC

XPRF

Eff.:

Ins.Cls.:

TENV

S.F.:

Pitch 1 to: Connection:

2D

11

Jumper:

Core length:

Core ID:

10.50

Back iron:

1.187

Slot depth:

1.250

Slot/tooth w:

0.312

Wire weight:

104

Vents:

Size

Rotor bars:

Connection End (Facing Terminal Box)

Right

Fax 901-873-5301

WEST TENNESSEE



Single Phase				Split Phase Capacitor: Start Start Perm. Split														
Hp/kw:	100			RPM:	1	775			Manu	facture	er:	Sieme	ens					
		Run		Start	t		Type:	:						٧	olts:	460		
						ľ	Model:	: F	R6Z					Ar	nps:	118		
No. Slots	5						Style:	:						Н	ertz:			
No. Poles	3						Form:	:						Fra	ame:			
Coils/pole	e																	
Dwg No							C Ris	se:			Hrs.:			Ca	ap. Mf	d.:		
Wire Size	Э					S	erial#:	: 1	LA040	54FC4	1A							
Wires in par							Du	ty: -	_					E	3B		SB	
No. Circuits	6						Ope	en: -	_									
Coil Ext.				Sta.length:						Sta.b.i.:								
Stator Bore	Э																	
			I															
Running	g 🗆																	
Slot No	. 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	g 🔲																	
Customer	: F	ISLR																

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)



AC Stator Form Coil Data

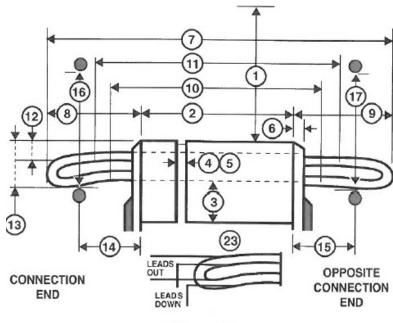
- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE

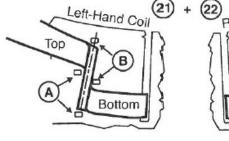
OCE

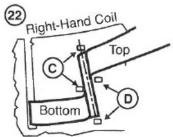
13. Large knuckle drop. CE

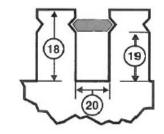
OCE

- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width











CENTRAL ARKANSAS



AC Stator Form Coil Data (Continued)

21. Lead location A B C D

23. Coil leads Long# LG

Short# LG

Out Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

32. Strand insulation

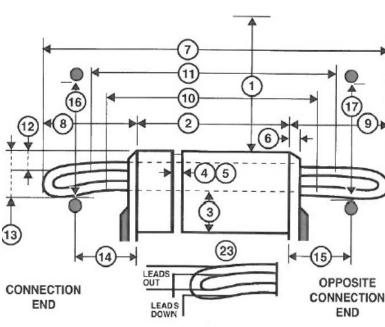
☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

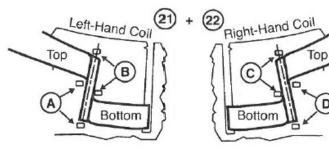
33. Coil weight Lbs.

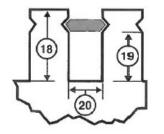
34. Groups of Coils

Groups of Coils

35. Iron skewed Right Left in





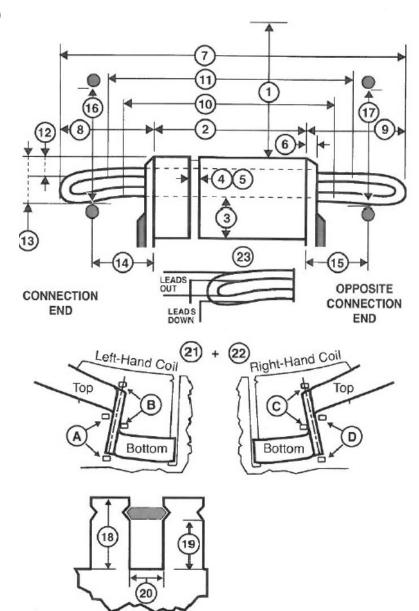






AC Stator Form Coil Data (Continued)

Special Features	Yes	No					
Data change							
Coil support ring steel							
Terrace wound							
Corona Protection							
RTDs							
Ohms Qty							
Hermetic							
Slot paper used							
Insulation class B F H							
☐ VPI ☐ Dip & Bake ☐ Sealed							
Leads taped	Leads s	leeved					
Comments							
Slot 12.6 Span 7.2							





ER 2.2