



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 139620

Date: May 6, 2019

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: ABB

Motor#:

Name Plate Information

Manufacturer: WESTINGHOUSE

Enclosure : Open Drop Proof (ODP)

Horsepower/kW: 15

Serial#: 8106

Model#: 81437402

Service Factor:

Frame:

Rated RPM: 1155

Rated Voltage: 460

Phase: 3

Rated Amps: 22.3

Cycles:

Special design: No

AC Electrical Inspection

Megs after rewind: Good

Surge after rewind: Good

Hi-pot after rewind: Good

Core loss: Good

Thermistors: None

Thermostat: None

RTD: None

ohms at

degrees C

Motor Heater(s) Present: Yes

Qty:

Voltage:

Wattage:

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

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AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout		200		
After burnout		200	3.88	9

Conclusion

Service Tech name: KEV F

Service Tech signature:

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7030 Ryburn Drive
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Polyphase AC Winding

First Speed

Polyphase Date:

Hp/kw: 15 RPM: 1155

Manufacturer: WESTINGHOUSE

Slots: 48 Poles: 6

Type:

Volts: 460

Coils: 48

Model: 81437402

Amps: 22.3

Grouping 12 Of 3
6 Of 2

Serial#: 8106

Phase: 3

Lead marking:

Hertz:

Turns/Coil: 15

Lead length: 12 C Rise: Frame: 284TC

Wire Size 17 18

Lead size: 10 Duty: C AMB:

Wire Mult. 1 1

Num. Leads: 3 Eff.: Ins. Cls.:

Pitch 1 to: 7

☒ DP ☐ TEFC ☐ XPRF ☐ TENV S.F.:

Connection: 1D

Jumper:

Core length: 5.75

Core ID: 8.75

Back iron: 0.750

Slot depth: 0.75

Slot/tooth w: 0.250

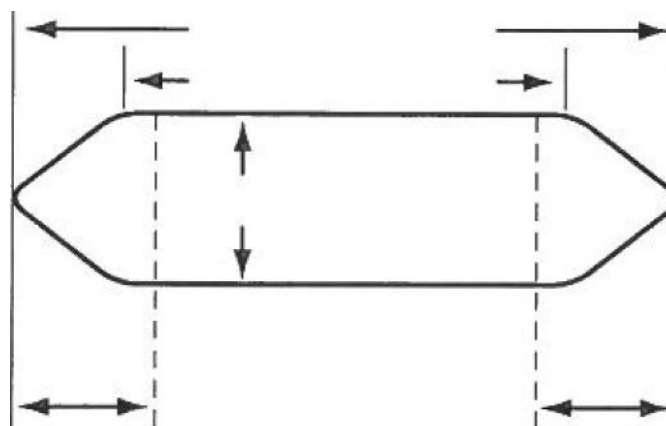
Wire weight: 18.5

Slot: 33

Tip: 9.0

Pitch:

COIL


☐ Left

Connection End
(Facing Terminal Box)

☐ Right



MILLINGTON, TN

LITTLE ROCK, AR

Single Phase

Split Phase ☐
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 15

RPM: 1155

Manufacturer: WESTINGHOUSE

Run

Start

Type:

Volts: 460

Model: 81437402

Amps: 22.3

No. Slots

Style:

Hertz:

No. Poles

Form:

Frame:

Coils/pole

Dwg No.

C Rise:

Hrs.:

Cap. Mfd.:

Wire Size

Serial#: 8106

Wires in par.

Duty: —

☐ BB☐ SB

No. Circuits

Open: —

Coil Ext.

Sta.length:

Sta.b.i.:

Stator Bore

Running ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

Starting ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Customer: ABB

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
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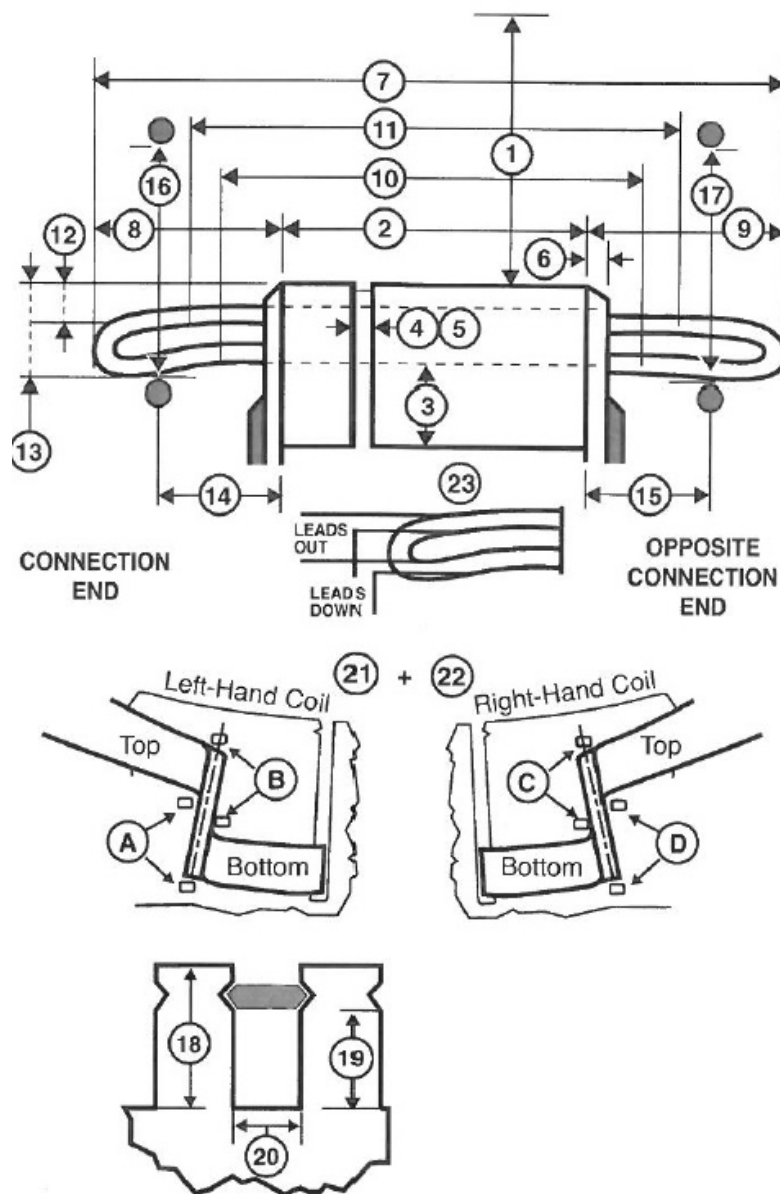
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AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

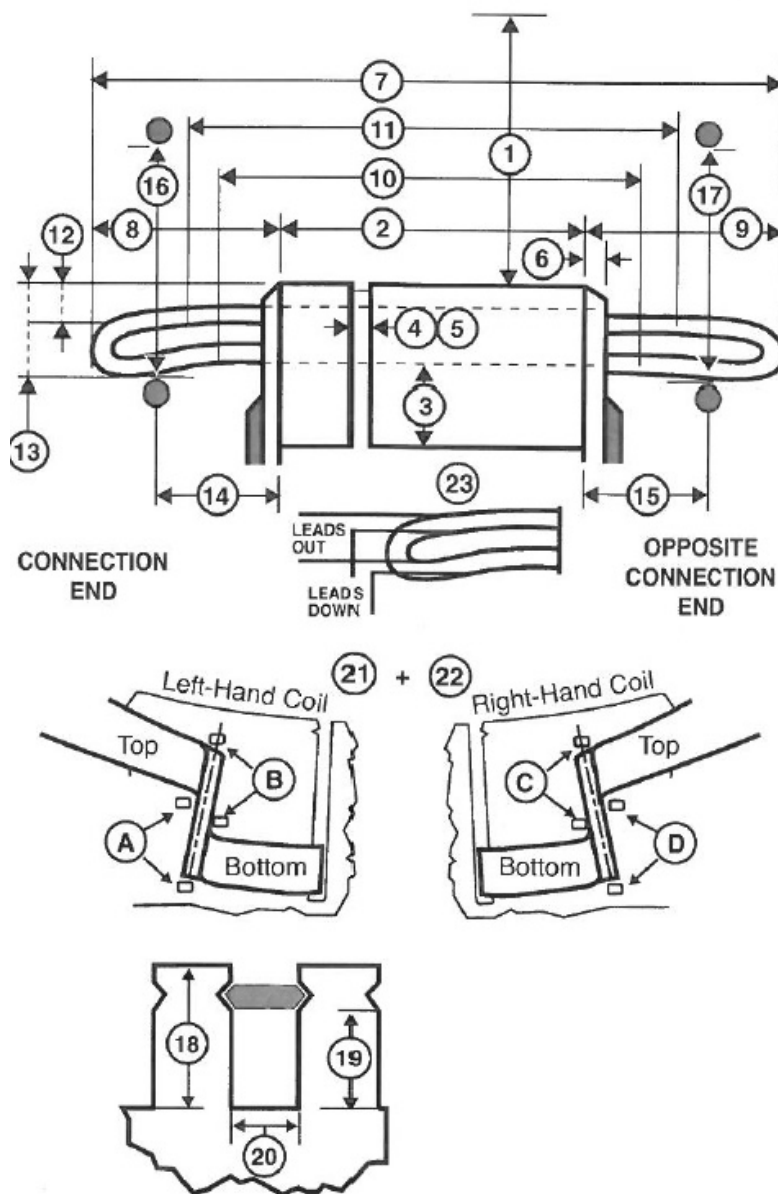
32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in


AC Stator Form Coil Data (Continued)

Special Features Yes No

Data change ☐ ☐

Coil support ring steel ☐ ☐

Terrace wound ☐ ☐

Corona Protection ☐ ☐

RTDs ☐ ☐

Ohms Qty

Hermetic ☐ ☐

Slot paper used ☐ ☐

Insulation class ☐ B ☐ F ☐ H

☐ VPI ☐ Dip & Bake ☐ Sealed

☐ Leads taped ☐ Leads sleeved

Comments

