



MILLINGTON, TN

LITTLE ROCK, AR

Job Information

Job #: 137953

Date: September 5, 2018

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: UNILEVER

Motor#:

Name Plate Information

Manufacturer: KIUYNER

Enclosure : Open Drop Proof (ODP)

Horsepower/kW: 40

Serial#: B12018-3S

Model#:

Service Factor:

Frame: 320XL

Rated RPM: 1800

Rated Voltage: 230/460

Phase: 3

Rated Amps: 96.2/46.1

Cycles: 60

Special design: No

AC Electrical Inspection

Megs after rewind: Good

Surge after rewind: Good

Hi-pot after rewind: Good

Core loss: Good

Thermistors: None

Thermostat: None

RTD: None

ohms at

degrees C

Motor Heater(s) Present: No

Qty:

Voltage:

Wattage:

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254



MILLINGTON, TN

LITTLE ROCK, AR

AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout	84.59	430	3.60	10

Conclusion

Service Tech name: KELLY

Service Tech signature:

WEST TENNESSEE

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Polyphase AC Winding

First Speed

Polyphase Date:

Hp/kw: 40 RPM: 1800

Manufacturer: KIUYNER

Slots: 48 Poles:

Type:

Volts: 230/460

Coils: 48

Model:

Amps: 96.2/46.1

Serial#: B12018-3S

Phase: 3

12 Of 4
Grouping
Of

Lead marking:

1-9 Hertz:

Turns/Coil: 8

Lead length: 12 C Rise: Frame:

Wire Size 17 16

Lead size: 10 Duty: C AMB:

Wire Mult. 2 3

Num. Leads: 9 Eff.: Ins. Cls.:

Pitch 1 to: 10

☐ DP ☒ TEFC ☐ XPRF ☐ TENV S.F.:

Connection: 1&2D

Jumper:

Core length: 7.250

Core ID: 9.125

Back iron: 1.250

Slot depth: 1.187

Slot/tooth w: 0.250

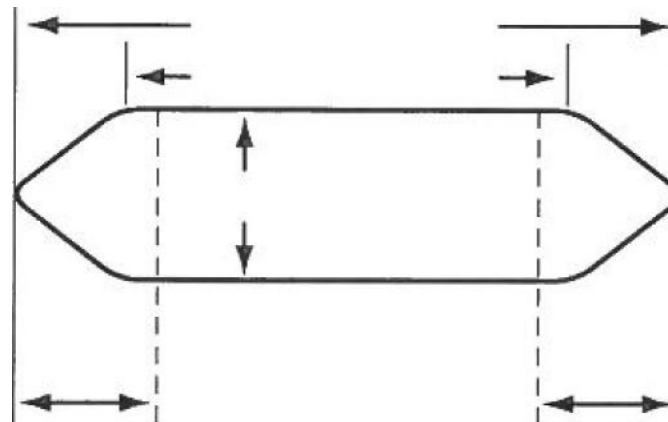
Wire weight: 42

Slot: 11.0

Tip: #35

Pitch:

COIL


☐ Left

Connection End
(Facing Terminal Box)

☐ Right



MILLINGTON, TN

LITTLE ROCK, AR

Single Phase

Split Phase ☐
Capacitor: ☐ Start ☐ Start & Run ☐ Perm. Split

Hp/kw: 40

RPM: 1800

Manufacturer: KIUYNER

	Run	Start	Type:	Volts:	230/460
No. Slots			Model:	Amps:	96.2/46.1
No. Poles			Style:	Hertz:	
Coils/pole			Form:	Frame:	
Dwg No.			C Rise:	Hrs.:	Cap. Mfd.:
Wire Size			Serial#:	B12018-3S	
Wires in par.			Duty: —	<input type="checkbox"/> BB	<input type="checkbox"/> SB
No. Circuits			Open: —		
Coil Ext.			Sta.length:	Sta.b.i.:	
Stator Bore					

Running	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Slot No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Starting	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Customer: UNILEVER

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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AC Stator Form Coil Data

1. Core bore diameter
2. Total core length
3. Back iron
4. No. of vents
5. Width of vents
6. Finger plate width
7. Overall coil length
8. Connection end extension
9. Opposite Conn. End Ext.
10. Straight length bottom side
11. Straight length top side
12. Small knuckle drop. CE
13. Large knuckle drop. CE
14. Conn. Support Ring from core
15. Opp. Conn. Supp. Ring from core
16. Connection support ring ID
17. Opp. Conn. Supp. Ring ID
18. Total slot depth
19. Slot depth under wedge
20. Slot width

OCE

OCE



AC Stator Form Coil Data (Continued)

21. Lead location ☐ A ☐ B ☐ C ☐ D

22. Coil type ☐ Left hand ☐ Right hand

23. Coil leads Long# LG

Short# LG

☐ Out ☐ Down

24. Jumper —

25. Connection —

26. No. of circuits

27. No. of slots

28. Coil throw 1-

29. Turns per coil

30. Total wires in parallel

31. Bare wire sizes () x

() x

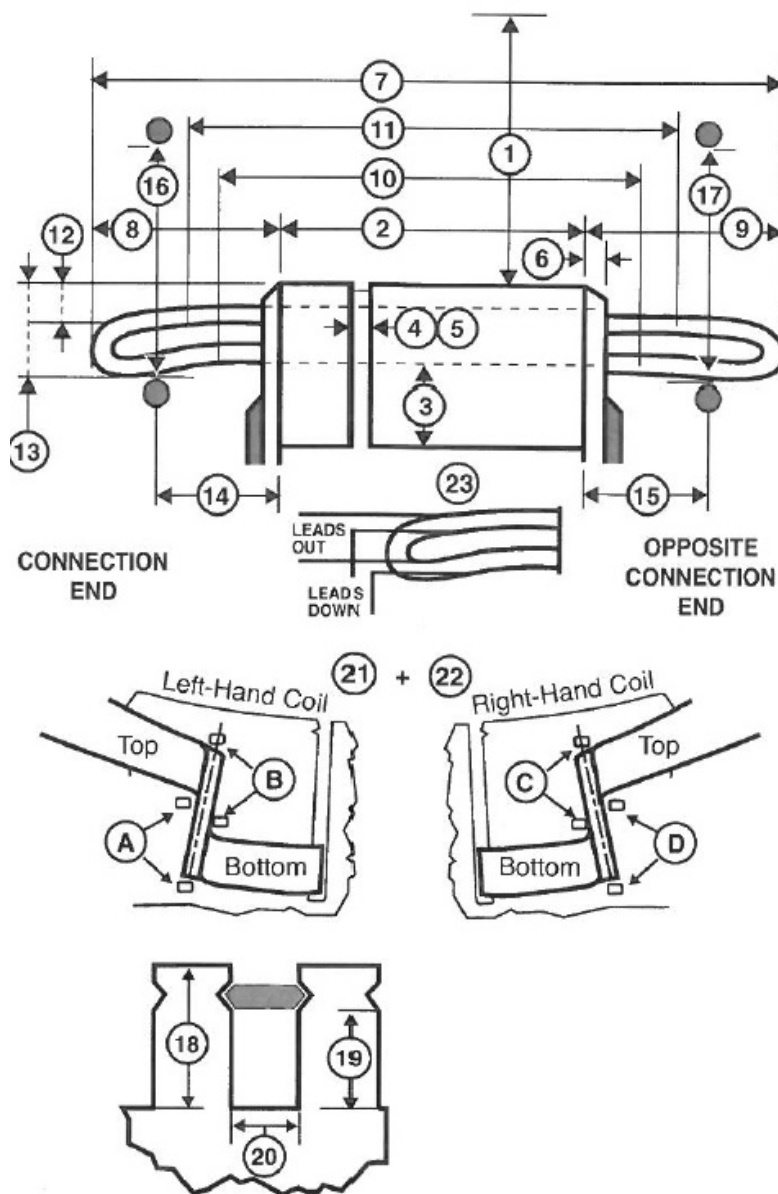
32. Strand insulation

☐ Film ☐ Glass ☐ Mica ☐ Bare ☐ Other

33. Coil weight Lbs.

34. Groups of Coils

Groups of Coils

35. Iron skewed ☐ Right ☐ Left in


AC Stator Form Coil Data (Continued)

Special Features Yes No

Data change ☐ Yes ☐ No

Coil support ring steel ☐ Yes ☐ No

Terrace wound ☐ Yes ☐ No

Corona Protection ☐ Yes ☐ No

RTDs ☐ Yes ☐ No

Ohms Qty

Hermetic ☐ Yes ☐ No

Slot paper used ☐ Yes ☐ No

Insulation class ☐ B ☐ F ☐ H

☐ VPI ☐ Dip & Bake ☐ Sealed

☐ Leads taped ☐ Leads sleeved

Comments

