

Job Information

Job #:	137122			ſ	Date:	May 4, 2018
Priority:	 Authorized OT: No Authorized b 		Authorized by:			
Customer Name:	Information			Motor#:		
Name Plat	te Information					
Manufacturer:	Siemens	Enclosure :	Open Drop Proof (ODP)	Horsepower/k	W:	25
Serial#:		Model#:		Service Fact	or:	
Frame:		Rated RPM:	1800	Rated Volta	ge:	460

Phase: Rated Amps: Cycles:

Special design: No

AC Electrical Inspection

Megs afte	er rewind:	Good	Surge afte	er rewind: Good	Hi-pot after	rewind: Good
Core loss:	Good		Thermistors:	None	Thermostat:	None
RTD:	None			ohms at	de	grees C
Motor Heat	er(s) Present	:: Yes	Qty:	Voltage:	Wattag	e:

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MILLINGTON, TN LITTLE ROCK, AR

AC Electrical Inspection (Continued)

Core Test Data

	Flux	Watts	Watts loss per lb	Condition of iron
Before burnout				
After burnout				
Osnalusian				

Conclusion

Service Tech name:

Service Tech signature:



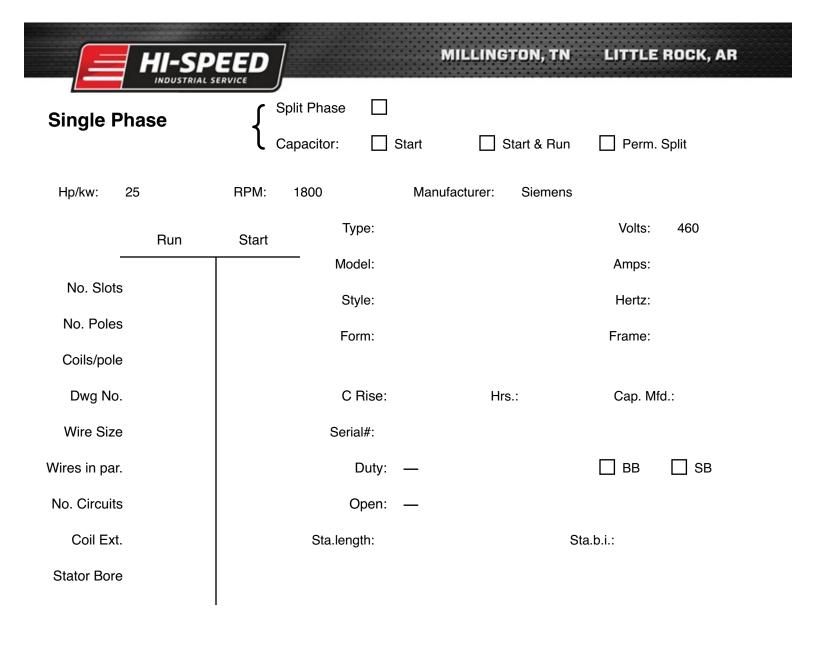
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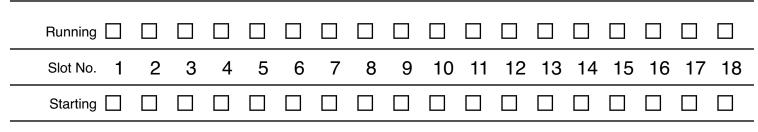
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Polyph	ase A	C Winding	g	First Speed		Polyphase Da	te:
Hp/kw:	25	RPM:	1800			Manufactur	er: Siemens
Slots:		36 Poles:	Туре 4	:		Vol	ts: 460
Coils:		36	Model	:		Amp	DS:
	12	Of 3	Serial#	:		Phas	se:
Groupin	ng	Of	Lead marking	:		1-6 Her	tz:
Turns/Coil:		10	Lead length:	1.5	C Rise:	Fram	ne:
Wire Size	18	19	Lead size:	10	Duty:	C AM	IB:
Wire Mult.	6	1	Num.Leads:	6	Eff.:	Ins.Cl	s.:
Pitch 1 to:		8	DP		XPRF	TENV S.	F.:
Connection:		1Y1D	COIL				
Jumper:			-				-
Core length:		8.750					
Core ID:		7	\langle	¦ T		I I	
Back iron:		1.125		1 +			
Slot depth:		1					
Slot/tooth w:		0.375	-	- -			->
Wire weight:			🗌 Le	(-	Connection cing Termin		Right
Slot:	11.4					_	
Tip:						Th	E Electro • Mechanical Authority
Pitch:	35#						

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Customer:

(Please return a copy to EASA Headquarters, 1331 Baur Blvd., St. Louis, MO 63132)

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MILLINGTON, TN LITTLE ROCK, AR

AC Stator Form Coil Data

- 1. Core bore diameter
- 2. Total core length
- 3. Back iron
- 4. No. of vents
- 5. Width of vents
- 6. Finger plate width
- 7. Overall coil length
- 8. Connnection end extension
- 9. Opposite Conn. End Ext.
- 10. Straight length bottom side
- 11. Straight length top side
- 12. Small knuckle drop. CE
- 13. Large knuckle drop. CE
- 14. Conn. Support Ring from core
- 15. Opp. Conn. Supp. Ring from core
- 16. Connection support ring ID
- 17. Opp. Conn. Supp. Ring ID
- 18. Total slot depth
- 19. Slot depth under wedge
- 20. Slot width







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AC Stator Form Coil Data (Continued)

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21. Lead location	Δ Α	□в□с□] D				
22. Coil type	Left	hand 🗌 Right	hand	16			
23. Coil leads	Long#	LG		12 18	2	6 ,	↓ (9)
	Short#	LG				0	
	🗌 Out	Down	5			3)	
24. Jumper		_	3			23	
25. Connection		_					
26. No. of circuits				END	LEADS		CONNECTION END
27. No. of slots				Left-Ha	and Coil 21 +	22 Right-Hand	Coil
28. Coil throw		1-		Top	210		Тор
29. Turns per coil				ATE	B		
30. Total wires in pa	arallel				Bottom	Bottom	
31. Bare wire sizes	() x		512			
	() x			19		
32. Strand insulatio		🗌 Bare 🗌 O	ther				
33. Coil weight		Lbs.					
34. 0	Groups of	Coils				ΕΔ	SAD
C	Groups of	Coils					chanical Authority
35. Iron skewed] Left	in				
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AC Stator Form Coil Data (Continued)



Comments





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