

Job Information

Job #: 97300

Date: September 4, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Peco Foods

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: TOSHIBA

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 02030327

Model#: B3502VLG3BM

Service Factor: 1.15

Frame: 447TSS

Horsepower/kW: 350

Rated RPM: 3570

Rated Amps: 390

Rated Voltage: 460

Phase:

Cycles:

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: Koyo

Insulated: No Bearing DE Size: 6313

Bearings ODE: Worn Bearings ODE make: Koyo

Bearing Type: Ball Bearing ODE Size: 6313

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: N/A

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A



Fan: N/A



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☒ J-Box cover ☐ O-rings ☒ J-Box☐ HH cover ☐ Glands ☐ None

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 12

Terminal Markings: 1-12

Length of leads: 14"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: #2

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Connections As Received:

Lug type:

Lug Condition: Good

Terminal

Lugs

Lug size:

Lug Attachment: —



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 40

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
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CENTRAL ARKANSAS

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Phone 501-375-9178
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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Rewind

Megs incoming: Bad

Surge incoming: Bad

Hi-pot incoming: Bad

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0	0	0	0

Leads/jumpers: Ok

If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6313

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6313

Retainer condition: —



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: N/A

If DE undersized, amt.: 2.5592

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.: 2.5593

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: N/A

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 5.5128

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 5.5136 Bad

—

Endbell ODE insulated?: No

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MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Cause of Failure

Comments

Stator burnt Edge f slot between coils Some core repair Bearings had some frosting ODE END BELL BEARING FIT BAD

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'.

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