

Job Information

Job #: 97033

Date: July 7, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Riceland

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: BALDOR

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: A1306172047

Model#: M44302t4

Service Factor: 1.15

Frame: 449ts

Horsepower/kW: 300

Rated RPM: 3570

Rated Amps: 324

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound): .0005

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: 6313 C3

Bearings ODE: Worn

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6313 C3

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

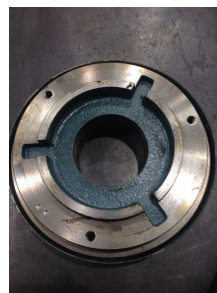
Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: 1/4

Grease Cond. DE: Other

Grease Amt ODE: 1/4

Grease Cond. ODE: Other

Seals DE type: N/A

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☒ None

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings:

Length of leads: 27 inches

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 2/0

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type: Copper

Connections As Received:

Lug Condition: Good

Terminal

Lugs

Lug size: Same

Lug Attachment: —



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 40

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ground

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal
Protection DE: —Winding Thermal
Protection ODE: —

Stator test results: Rewind

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6313 C3

Shaft runout(TIR-Inbound): 0.0005

Bearing ODE Size: 6313 C3

Retainer condition: Good



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Mechanical Inspection (Continued)

Seals DE condition : None

Brg. Seats DE: Good

Seals DE type: N/A

If DE undersized, amt.:

Seals DE size:

Brg. Seats ODE: Undersized

Seals DE (inbound) condition :

If ODE undersized, amt.: 0.0002

Seals ODE condition : None

Shaft damage: OK

Seals ODE type: N/A

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 5.5124

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 5.5143

—

Endbell ODE insulated?: No

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Conclusion

Component Failure

Windings, bearings, ODE shaft fit, ODE endbell

Cause of Failure

Unknown on windings. Normal wear or misalignment on bearings

Comments

Service Tech name: Trevor Hall

Service Tech signature:

A handwritten signature in black ink, appearing to be 'T. Hall', written over a white background.

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