

Job Information

Job #: 96957

Date: June 16, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Sage

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Baldor

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: C0906010023

Model#:

Service Factor: 1.0

Frame: 326TDZ

Horsepower/kW: 50

Rated RPM: 1775

Rated Amps: 114/57

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?:	Yes	Contaminant(s):	None
Shaft rotation:	Bi-directional	Contaminant(s) Amt:	None
Shaft grounding device present?:	Yes		
Type of grounding device:	Ageis		
Shaft runout(TIR-Inbound):	.0025		
Bearings DE:	Worn	Bearings DE make:	Koyo
Insulated:	No	Bearing DE Size:	6312
Bearings ODE:	Worn	Bearings ODE make:	Koyo
Bearing Type:	Ball	Bearing ODE Size:	6311
Bearings Retainer:	Yes	Thermal Protection:	Yes
Retainer condition:	—	Thermal Protection Type:	—

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



WEST TENNESSEE

7030 Ryburn Drive
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Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
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Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

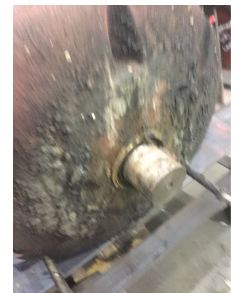
Grease Cond. ODE: New

Seals DE type: Other

Seals Image:

Seals DE size:

Seals DE (inbound) condition :



Seals ODE type: Other

Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition :



Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☒ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☐ None

Endbell Image:



Other missing parts

Box



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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 9

Terminal Markings: 1-9

Length of leads: 12"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: High voltage

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

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AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 40

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Salvageable

Megs incoming: Good

Surge incoming: Good

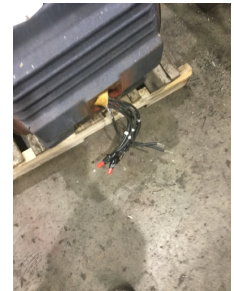
Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.00	0.00	0.00	0.00

Leads/jumpers: Ok

Lead jumper Image. :



If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6312

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6311

Retainer condition: —



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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Other

If DE undersized, amt.: 2.3626

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.: 2.1658

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Other

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 5.1189

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: Bad

—

Endbell ODE insulated?: No

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Conclusion

Component Failure

Cause of Failure

Comments

Fan cover broke Ode end bell broke Ode end bell bearing fit bad also needs new improb seal

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'.

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