

Job Information

Job #: 96956

Date: June 16, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: AFT

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: BARTEC VARNOST

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: 200941670

Model#: 3ktc180m2

Service Factor: 1.15

Frame:

Horsepower/kW: 26KW

Rated RPM: 3525

Rated Amps: 41

Rated Voltage: 480

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?:	Yes	Contaminant(s):	None
Shaft rotation:	Bi-directional	Contaminant(s) Amt:	None
Shaft grounding device present?:	Yes		
Type of grounding device:	Aegis		
Shaft runout(TIR-Inbound):	.001		
Bearings DE:	Worn	Bearings DE make:	FAG
Insulated:	No	Bearing DE Size:	63102z1038
Bearings ODE:	Worn	Bearings ODE make:	FAG
Bearing Type:	Ball	Bearing ODE Size:	63102z1038
Bearings Retainer:	Yes	Thermal Protection:	Yes
Retainer condition:	Good	Thermal Protection Type:	Thermocouple

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: —

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Isolators

Seals Image:

Seals DE size: 50x72x8

Seals DE (inbound) condition : Good



Seals ODE type: Isolators

Seals Image 2:

Seals ODE size: 50x72x8

Seals ODE (inbound) condition : Good



Shaft damage cause: None

Shaft Image:



Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Vertical Flange mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input checked="" type="checkbox"/> None |

Endbell Image:



Other missing parts



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings:

Length of leads: 8"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 10 awg

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type: Copper

Connections As Received:

Lug Condition: Good

Terminal

Lugs

Lug size: Same

Lug Attachment: —

WEST TENNESSEE
7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS
6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 28

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



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AC Electrical Inspection (Continued)

Winding color: Painted

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal
Protection DE: Good

Winding Thermal
Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device: Aegis

Bearing DE Size: 63102zl038

Shaft runout(TIR-Inbound): 0.001

Bearing ODE Size: 63102zl038

Retainer condition: Good



MILLINGTON, TN

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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Isolators

If DE undersized, amt.:

Seals DE size: Same

Brg. Seats ODE: Good

Seals DE (inbound) condition : Good

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Isolators

Seals ODE size: Same

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition : Good

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 4.3316

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 4.3316

—

Endbell ODE insulated?: No

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MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Bearings

Cause of Failure

Normal wear

Comments

Service Tech name: Trevor Hall

Service Tech signature:

A handwritten signature in black ink, appearing to be 'Trevor Hall', with a small checkmark to the right.

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