

### **Job Information**

Job #: 96820 Date: May 6, 2020

Priority: — Authorized OT: No Authorized by:

**Customer Information** 

Name: Entergy WB Reason:

Contact: Motor#: PO#:

Application: – Special notes:

**Name Plate Information** 

Manufacturer: Limitorque Enclosure: Totally Enclosed Enclosure Type image

Non-Ventilated

Serial#: Model#:

Service Factor: 1.0 Frame: FN56

Horsepower/kW: .7 Rated RPM: 1700

Rated Amps: 4.1/2.1 Rated Voltage: 230/460

Phase: 3 Cycles: 60

Special design: No

Nameplate DE ODE F1 F2 Top



## **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?:	_	Contaminant(s):	ivone

Shaft rotation: — Contaminant(s) Amt: None

Shaft grounding device

present?:

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: NTN

Insulated: No Bearing DE Size: 6203

Bearings ODE: Worn Bearings ODE make: NTN

Bearing Type: Ball Bearing ODE Size: 6203

Bearings Retainer: No Thermal Protection: No

Retainer condition: — Thermal Protection Type: —

Bearing Type Image Bearing Make Image Bearing Retainer Image Thermal Protection



# **Mechanical Inspection (Continued)**

Lubrication Type: Grease Thermal Protection device DE: -

Lubrication brand inbound: Unknown Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: Full Grease Cond. DE: Other

Grease Amt ODE: Full Grease Cond. ODE: Other

Seals DE type: Isolators

Seals DE size:

Seals DE (inbound) condition:

Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition

:

Shaft damage cause: None

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## **Mechanical Inspection (Continued)**

Water jacket: N/A Frame cond.: Good

Motor Mount Position: Horizontal/Foot mount Endbell type: Single piece

Missing parts? Endbell Image:

☐ J-Box cover ☐ O-rings ☐ J-Box

HH cover Glands None

Other missing parts







## **Mechanical Inspection (Continued)**

#### Air Gap Meaurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0 ODE @ 0 —

DE @ 90 ODE @ 90

DE @ 180 ODE @ 180

DE @ 270 ODE @ 270

### **AC Electrical Inspection**

Number of leads: 9 Terminal Markings:

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal

Markings Identified By Color:

Size of leads: 1-Blue 5-Black P1-No color assigned

2-White 6-No color assigned P2-Brown

3-Orange 7-No color assigned

Lead condition: — 4-Yellow 8-Red

Connections As Received: Lug type:

Lug Condition: — Terminal Lugs

Lug size:

Lug Attachment: —

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## **AC Electrical Inspection (Continued)**

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



#### **Rotor Test Results**

Visual: Pass Growler: Pass Single phase: Pass

Stator type: Factory If other, stator type:

Stator condition: Ok If other, stator condition:

Failure location: In slot If other, stator failure:

Stator Image: Failure Image:







## **AC Electrical Inspection (Continued)**

Winding color: Dull black Winding image Winding Thermal Protection: No

Winding condition: Solid

Winding Thermal Protection DE:

Winding Thermal Protection ODE:

Stator test results: Rewind

Megs incoming: Good Surge incoming: Good Hi-pot incoming: Good

**Winding Resistance Incoming** 

Phases A to B Phases B to C Phases C to A Resistive imbalance

Incoming

Leads/jumpers: Ok

If other, leads/jumpers:

## **Mechanical Inspection**

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good Bearings Retainer: No

Type of grounding device: Bearing DE Size: 6203

Shaft runout(TIR-Inbound): Bearing ODE Size: 6203

Retainer condition: —

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# **Mechanical Inspection (Continued)**

Seals DE condition :	Other	Brg. Seats DE:	Good	
Seals DE type:	Isolators	If DE undersized, amt.:		
Seals DE size:		Brg. Seats ODE:	Good	
Seals DE (inbound) condition :		If ODE undersized, amt.:		
Seals ODE condition :	None	Shaft damage:	ОК	
Seals ODE type:	N/A			
Seals ODE size:		Bushings/sleeves DE:	Ok	
Seals ODE (inbound) condition :		Bushings/sleeves ODE:	Ok	
Endbell fits/damage:	Good	Foot/Flange condition:	Ok	
Endbell DE size:		Foot flatness:	Pass	
Endbell DE insulated?:	-	Does Air Gap Meet Cu	Does Air Gap Meet Customer or EASA spec(<10° variation)?	
Endbell ODE size:		variation)? —		

Endbell ODE insulated?:



### **Conclusion**

**Component Failure** 

**Cause of Failure** 

#### **Comments**

Windings are burned up, insulation is gone, strings are burned into. Recommend reconditioning and rewind

Men Elly

Service Tech name: Chris Wiley

Service Tech signature: