

Job Information

Job #: 96724

Date: April 2, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Sage Foods

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Baldor

Enclosure : Totally Enclosed
Non-Ventilated

Enclosure Type image

Serial#: F1105266641

Model#:

Service Factor: 1.0

Frame: 213TZ

Horsepower/kW: 2.5

Rated RPM: 1120

Rated Amps: 5.1

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn Bearings DE make: FAG

Insulated: No Bearing DE Size: NU311

Bearings ODE: Worn Bearings ODE make: FAG

Bearing Type: Ball Bearing ODE Size: 22313

Bearings Retainer: Yes Thermal Protection: Yes

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: 0

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Other

Seals Image:

Seals DE size: 50-76-10

Seals DE (inbound) condition : Bad



Seals ODE type: Other

Seals Image 2:

Seals ODE size: 57-76-10

Seals ODE (inbound) condition :
:



Shaft damage cause: None

Shaft Image:

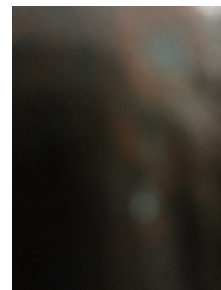


Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: Ok



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☐ None

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 3

Terminal Markings: 1-3

Length of leads:

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received:

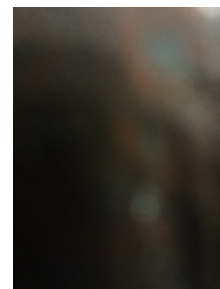
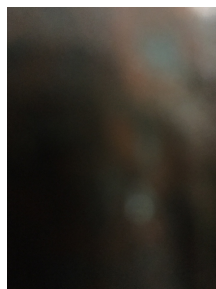
Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254

AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

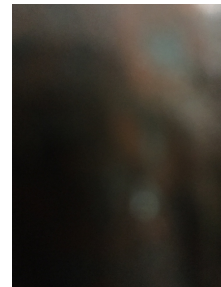
Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

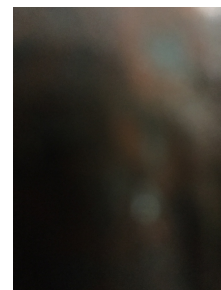
Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.00	0.00	0.00	0.00

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: NU311

Shaft runout(TIR-Inbound):

Bearing ODE Size: 22313

Retainer condition: —



MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.: 2.1654

Seals DE size: 57-76-10

Brg. Seats ODE: Good

Seals DE (inbound) condition : Bad

If ODE undersized, amt.: 2.5580

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size: 50-76-10

Bushings/sleeves DE: Ok

Bushings/sleeves ODE: Ok

Seals ODE (inbound) condition : Bad

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 4.7246

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 5.5178 bad

—

Endbell ODE insulated?: No



MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Cause of Failure

Comments

Ode bearing housing fit bad no grease in bearing

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'. The signature is written in a cursive, flowing style.

WEST TENNESSEE

7030 Ryburn Drive
Millington, TN 38053
Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
Little Rock, AR 72206
Phone 501-375-9178
Fax 501-375-4254