

## Job Information

Job #: 96673

Date: March 19, 2020

Priority: —

Authorized OT: No

Authorized by:

## Customer Information

Name: Sage Foods

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

## Name Plate Information

Manufacturer: Hydromatic

Enclosure : Weather Protected II (WP II)

Enclosure Type image

Serial#: 10569286

Model#: S4SD75M4-4

Service Factor: 1.2

Frame:

Horsepower/kW: 7.5

Rated RPM: 1750

Rated Amps: 12.6

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes

Contaminant(s): Water

Shaft rotation: CW

Contaminant(s) Amt: Cup

Shaft grounding device present?: No

Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: 6307

Bearings ODE: Worn

Bearings ODE make: SKF

Bearing Type: Ball

Bearing ODE Size: 6303

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



### WEST TENNESSEE

7030 Ryburn Drive  
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Fax 901-873-5301

### CENTRAL ARKANSAS

6812 Lindsey Rd.  
Little Rock, AR 72206  
Phone 501-375-9178  
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## Mechanical Inspection (Continued)

Lubrication Type: Oil

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: Isolators

Seals Image:

Seals DE size:

Seals DE (inbound) condition :



Seals ODE type: Isolators

Seals Image 2:

Seals ODE size:

Seals ODE (inbound) condition :



Shaft damage cause: None

Shaft Image:





## Mechanical Inspection (Continued)

Brg. Image:



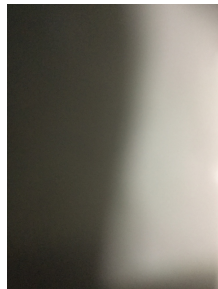
Bushings/sleeves image:



Water jacket: Ok



Fan: Ok



Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

- |                                      |                                  |  |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box           |
| <input type="checkbox"/> HH cover    | <input type="checkbox"/> Glands  | <input checked="" type="checkbox"/> None |

Endbell Image:



Other missing parts

## Mechanical Inspection (Continued)

### Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

## AC Electrical Inspection

Number of leads: 9

Terminal Markings: 1-9

Length of leads: 12"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue  
2-White  
3-Orange  
4-Yellow

5-Black  
6-No color assigned  
7-No color assigned  
8-Red

P1-No color assigned  
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: High voltage

Lug Condition: —

Lug size:

Lug Attachment: —

Terminal



Lugs



## AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 48

Num broken bars:

Rotor



### Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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## AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

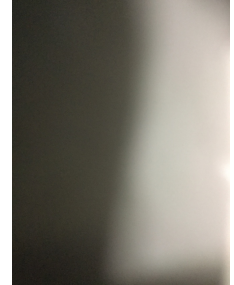
Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: Good

Winding Thermal Protection ODE: —

Stator test results: Rewind



Megs incoming: Bad

Surge incoming: Bad

Hi-pot incoming: Bad

### Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.00	0.00	0.00	0.00

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



## Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Damaged

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6307

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6303

Retainer condition: —



MILLINGTON, TN

LITTLE ROCK, AR

## Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.: 1.3784

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.: .6695

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 3.1501

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(&lt;10% variation)?

Endbell ODE size: 1.8510

—

Endbell ODE insulated?: No

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MILLINGTON, TN

LITTLE ROCK, AR

## Conclusion

### Component Failure

### Cause of Failure

### Comments

Rewind core repair. New cord 4C 16 Bearings Seals Output shaft Keyway needs repair

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'. The signature is written in a cursive, flowing style.

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