

Job Information

Job #: 96581

Date: February 25, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Sage V Foods

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Fimet

Enclosure : Totally Enclosed
Fan Cooled

Enclosure Type image

Serial#: 809600860

Model#:

Service Factor: 1.15

Frame: 180m

Horsepower/kW: 22kw

Rated RPM: 1760

Rated Amps: 24.5/37

Rated Voltage: 760-830Y/440-48

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): Other

Shaft rotation: Bi-directional Contaminant(s) Amt: Other

Shaft grounding device present?: No Contaminant Image:



Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Fell Apart Bearings DE make: Other

Insulated: No Bearing DE Size: 6310Z

Bearings ODE: Worn Bearings ODE make: Other

Bearing Type: Ball Bearing ODE Size: 6309Z

Bearings Retainer: No Thermal Protection: No

Retainer condition: — Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image

Thermal Protection

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: 0

Grease Cond. DE: Charred

Grease Amt ODE: 1/4

Grease Cond. ODE: Charred

Seals DE type: Slinger

Seals DE size: 50-65-8

Seals DE (inbound) condition : Bad

Seals ODE type: Slinger

Seals ODE size: 45-62-8

Seals ODE (inbound) condition :
: Bad

Shaft damage cause: None

Shaft Image:



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Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: Broken

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box

☐ HH cover ☐ Glands ☐ None

Endbell Image:



Other missing parts

Bolt for fan cover



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Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 6

Terminal Markings:

Length of leads: 7in

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads:

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Worn

Lug type:

Connections As Received:

Lug Condition: —

Terminal

Lugs

Lug size:

Lug Attachment: —

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AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 40

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Painted

Winding image

Winding Thermal Protection: Yes

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Rewind

Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.00	0.00	0.00	

Leads/jumpers: Ok

Lead jumper Image. :



If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: No

Type of grounding device:

Bearing DE Size: 6310

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6309

Retainer condition: —



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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Slinger

If DE undersized, amt.:

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.:

Seals ODE condition : Worn

Shaft damage: OK

Seals ODE type: Slinger

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Bad

Foot/Flange condition: Ok

Endbell DE size: 4.3326

Foot flatness: Pass

Endbell DE insulated?: —

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 3.9389

—

Endbell ODE insulated?: —

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Conclusion

Component Failure

Cause of Failure

Comments

DE bearing wiped out throwing metal into the windings, ODE bearing shows sings of frostings, DE and ODE bearing fits on shaft and in the end bells are bad, J-box is broke the J-box mounts on the stater are broke, seals are bad, fan is broke, and a bolt for the fan cover is missing. Recommend machine work, rewind, new bearings, new seals, aegis ring, new fan, new J-box, and a bolt for the fan cover.

Service Tech name: Chris Wiley

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Chris Wiley', written in a cursive style.

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