

Job Information

Job #: 96538

Date: February 10, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Future Fuel

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: Westinghouse

Enclosure : Explosion-proof enclosures (EXPL/

Enclosure Type image

Serial#: 7812

Model#: TBEP

Service Factor: 1.0

Frame: 184TY

Horsepower/kW: 5

Rated RPM: 1735

Rated Amps: 13.8/6.9

Rated Voltage: 230/460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: No Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound):

Bearings DE: Worn

Bearings DE make: NTN

Insulated: No

Bearing DE Size: 6207ZZ

Bearings ODE: Worn

Bearings ODE make: NTN

Bearing Type: Ball

Bearing ODE Size: 6205ZZ

Bearings Retainer: Yes

Thermal Protection: Yes

Retainer condition: —

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection



WEST TENNESSEE

7030 Ryburn Drive
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Phone 901-873-5300
Fax 901-873-5301

CENTRAL ARKANSAS

6812 Lindsey Rd.
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Phone 501-375-9178
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MILLINGTON, TN

LITTLE ROCK, AR

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: N/A

Lubrication brand inbound: Mobile Polyrex EM

Thermal Protection device ODE: N/A

Lubrication brand outbound: Mobile Polyrex EM

Grease Amt DE: Full

Grease Cond. DE: New

Grease Amt ODE: Full

Grease Cond. ODE: New

Seals DE type: N/A

Seals DE size:

Seals DE (inbound) condition :

Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



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Mechanical Inspection (Continued)

Brg. Image:



Bushings/sleeves image:



Water jacket: N/A

Fan: Ok

Frame cond.: Good



Motor Mount Position: Horizontal/Foot mount

Endbell type: Single piece

Missing parts?

☐ J-Box cover ☐ O-rings ☐ J-Box☐ HH cover ☐ Glands ☒ None

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: 9

Terminal Markings: 1-9

Length of leads: 6"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: #16

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type:

Connections As Received: High voltage

Lug Condition: Good

Terminal

Lugs

Lug size:

Lug Attachment: —



AC Electrical Inspection (Continued)

Rotor Type: Cast Aluminum

Rotor Condition: Ok

Num rotor bars: 45

Num broken bars: 0

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: In slot

If other, stator failure:

Stator Image:



Failure Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal Protection DE: —

Winding Thermal Protection ODE: —



Stator test results: Salvageable

Megs incoming: Good

Surge incoming: Good

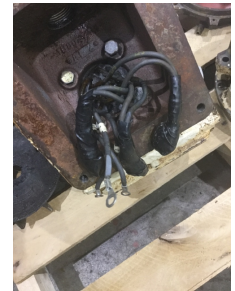
Hi-pot incoming: Good

Winding Resistance Incoming

	Phases A to B	Phases B to C	Phases C to A	Resistive imbalance
Incoming	0.00	0.00	0.00	0.00

Leads/jumpers: Ok

Lead jumper Image. :



If other, leads/jumpers:

Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: 6207

Shaft runout(TIR-Inbound):

Bearing ODE Size: 6205

Retainer condition: Good



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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: N/A

If DE undersized, amt.: 1.3785

Seals DE size:

Brg. Seats ODE: Good

Seals DE (inbound) condition :

If ODE undersized, amt.: .9848

Seals ODE condition : None

Shaft damage: OK

Seals ODE type: N/A

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Good

Foot/Flange condition: Ok

Endbell DE size: 2.8349

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 2.0473

—

Endbell ODE insulated?: —

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MILLINGTON, TN

LITTLE ROCK, AR

Conclusion

Component Failure

Cause of Failure

Comments

Needs new Brake Assembly. Found frosting in De and Ode bearing

Service Tech name: Robert Wiley

Service Tech signature:

A handwritten signature in black ink that reads 'Robert Wiley'. The signature is written in a cursive, flowing style.

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