

Job Information

Job #: 96419

Date: January 8, 2020

Priority: —

Authorized OT: No

Authorized by:

Customer Information

Name: Process and power

Reason:

Contact:

Motor#:

PO#:

Application: —

Special notes:

Name Plate Information

Manufacturer: IR

Enclosure : Open Drop Proof (ODP)

Enclosure Type image

Serial#: 740787/002

Model#: Hpm250dm

Service Factor:

Frame: 1p23

Horsepower/kW: 300 hp

Rated RPM: 2700

Rated Amps: 425

Rated Voltage: 460

Phase: 3

Cycles: 60

Special design: No



Nameplate

DE

ODE

F1

F2

Top



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Does the shaft turn freely?: Yes Contaminant(s): None

Shaft rotation: Bi-directional Contaminant(s) Amt: None

Shaft grounding device present?: No

Type of grounding device:

Shaft runout(TIR-Inbound): Good

Bearings DE: Worn

Bearings DE make: SKF

Insulated: No

Bearing DE Size: NU320ECP

Bearings ODE: Worn

Bearings ODE make: Other

Bearing Type: Roller

Bearing ODE Size: 6320C3

Bearings Retainer: Yes

Thermal Protection: No

Retainer condition: Good

Thermal Protection Type: —

Bearing Type Image



Bearing Make Image



Bearing Retainer Image



Thermal Protection

Mechanical Inspection (Continued)

Lubrication Type: Grease

Thermal Protection device DE: —

Lubrication brand inbound: Unknown

Thermal Protection device ODE: —

Lubrication brand outbound: Unknown

Grease Amt DE: Full

Grease Cond. DE: Charred

Grease Amt ODE: Full

Grease Cond. ODE: Charred

Seals DE type: Isolators

Seals Image:

Seals DE size: 110x130x12

Seals DE (inbound) condition :



Seals ODE type: N/A

Seals ODE size:

Seals ODE (inbound) condition
:

Shaft damage cause: None

Shaft Image:



WEST TENNESSEE

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Mechanical Inspection (Continued)

Brg. Image:



Water jacket: N/A

Fan: N/A

Frame cond.: Good



Motor Mount Position: Vertical Flange mount

Endbell type: Single piece

Missing parts?

- | | | |
|--------------------------------------|----------------------------------|--|
| <input type="checkbox"/> J-Box cover | <input type="checkbox"/> O-rings | <input type="checkbox"/> J-Box |
| <input type="checkbox"/> HH cover | <input type="checkbox"/> Glands | <input checked="" type="checkbox"/> None |

Endbell Image:



Other missing parts

Mechanical Inspection (Continued)

Air Gap Measurements (N/A on Single Piece Endbell)

Does Air Gap Meet Customer or EASA spec(<10% variation)?

DE @ 0

ODE @ 0

—

DE @ 90

ODE @ 90

DE @ 180

ODE @ 180

DE @ 270

ODE @ 270

AC Electrical Inspection

Number of leads: —

Terminal Markings:

Length of leads: 7 foot 7"

REF: NEMA Stds. MG 1-2009, Rev. 1-2010, 2.41-Terminal Markings Identified By Color:

Size of leads: 16mm2

1-Blue
2-White
3-Orange
4-Yellow

5-Black
6-No color assigned
7-No color assigned
8-Red

P1-No color assigned
P2-Brown

Lead condition: Good

Lug type: Copper

Connections As Received:

Lug Condition: Good

Terminal

Lugs

Lug size: MR2010+

Lug Attachment: —



AC Electrical Inspection (Continued)

Rotor Type: Other

Rotor Condition: Ok

Num rotor bars:

Num broken bars:

Rotor



Rotor Test Results

Visual: Pass

Growler: Pass

Single phase: Pass

Stator type: Factory

If other, stator type:

Stator condition: Ok

If other, stator condition:

Failure location: Other

If other, stator failure:

Stator Image:



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AC Electrical Inspection (Continued)

Winding color: Like new

Winding image

Winding Thermal Protection: No

Winding condition : Solid

Winding Thermal
Protection DE: —Winding Thermal
Protection ODE: —

Stator test results: Salvageable



Megs incoming: Good

Surge incoming: Good

Hi-pot incoming: Good

Winding Resistance Incoming

Phases A to B

Phases B to C

Phases C to A

Resistive imbalance

Incoming

Leads/jumpers: Ok

Lead jumper Image. :

If other, leads/jumpers:



Mechanical Inspection

Inspect bolt holes and fasteners. Validate correct fasteners.

Shaft Condition: Good

Bearings Retainer: Yes

Type of grounding device:

Bearing DE Size: NU320ECP

Shaft runout(TIR-Inbound): 0.001

Bearing ODE Size: 6320C3

Retainer condition: Good



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Mechanical Inspection (Continued)

Seals DE condition : Worn

Brg. Seats DE: Good

Seals DE type: Isolators

If DE undersized, amt.:

Seals DE size: Same

Brg. Seats ODE: Undersized

Seals DE (inbound) condition : Same

If ODE undersized, amt.: 0.0006

Seals ODE condition : None

Shaft damage: OK

Seals ODE type: N/A

Seals ODE size:

Bushings/sleeves DE: Ok

Seals ODE (inbound) condition :

Bushings/sleeves ODE: Ok

Endbell fits/damage: Bad

Foot/Flange condition: Ok

Endbell DE size: 8.4685

Foot flatness: Pass

Endbell DE insulated?: No

Does Air Gap Meet Customer or EASA spec(<10% variation)?

Endbell ODE size: 8.4680

—

Endbell ODE insulated?: No

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Conclusion

Component Failure

Bearings, seal, fiberglass bearing fit, winding sensor, both endbells

Cause of Failure

Worn seal and normal wear

Comments

Service Tech name: Trevor Hall

Service Tech signature:

A handwritten signature in black ink, appearing to read 'Trevor Hall', written over a white background.

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